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**Thermodynamic Data
for Air Preheaters in Direct Coal-Fired
Magnetohydrodynamic Power
Generation Systems**

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UNITED STATES DEPARTMENT OF THE INTERIOR
Rogers C. B. Morton, Secretary

BUREAU OF MINES
John D. Morgan, Acting Director

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THERMODYNAMIC DATA FOR AIR PREHEATERS IN DIRECT COAL-FIRED MAGNETOHYDRODYNAMIC POWER GENERATION SYSTEMS

by

F. E. Spencer, Jr.,¹ and J. C. Hendrie, Jr.²

ABSTRACT

Calculated equilibrium data are presented for three phases in the flue gas stream from a hypothetical open cycle MHD generator. A typical coal is "burned" with 1.0 gram-mole K_2O seed per kilogram coal and with 101 percent of stoichiometric air. Tables of composition and the overt thermodynamic properties, enthalpy and entropy, are given for the temperatures 2200 (-100) 1100 kelvins, pressures 1.0 and 1.5 atmospheres, and slag rejection figures of 90 and 75 percent.

INTRODUCTION

A great economy could be realized in the implementation of magnetohydrodynamic (MHD) generator systems operating with coal if successful regenerative (or possible recuperative) air preheaters could be designed which would draw heat directly from the flue stream of the MHD duct. The peculiar problems to be faced in such systems include the high temperatures, the corrosive nature of slag and of condensed seed, rapid thermal cycling, possible abrasion, and possible caking of the condensed material. As an aid to engineers working on the preheater problem, equilibrium calculations for the pressures, temperatures, and slag rejection figures of interest are presented.

ACKNOWLEDGMENT

The authors would like to thank Professor David Oliver of M.I.T. for encouraging us to undertake these equilibrium calculations and for pointing out their usefulness in the air preheater design area.

AGREEMENT BETWEEN EXPERIMENT AND CALCULATIONS

Experimental work at the Bureau of Mines Pittsburgh Energy Research Center and elsewhere has shown that slag droplets contain, under MHD-seeded conditions, high concentrations of potassium silicates and aluminates. The molecular form of the potassium in the liquid (or glassy) slag is not known,

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but one could easily imagine molecules approximating potassium metasilicate and metaluminate in a solution of liquid silica, alumina, lime, and ferrous oxide. The precise slag model assumed is that of an ideal solution of oxides and mixed oxides as listed on each page of the tables in the appendix.

In addition to the seed loss previously mentioned, experiments at the Bureau of Mines Pittsburgh Energy Research Center have shown two further points of agreement with the present computer model: (1) The slag droplets cool too rapidly for crystallization to occur--they freeze rather as a glass and at temperatures above 1700 kelvins and (2) the stoichiometric agreement between the equilibrium calculated slag composition and that obtained experimentally has been good under certain conditions. Reports on these points of agreement are being prepared. From the above experimental evidence, it can be concluded that the ideal solution model of mixed liquid oxides is useful even at relatively low temperatures (1100 kelvins) for prediction of slag composition.

Experimental evidence further indicates that seed material condenses as a solution of potassium sulfate and carbonate liquids at a lower temperature than the freezing of the slag (glass) phase. The specific evidence is that all the sulfates and carbonates are water extractable from the fly ash. However, unlike the slag phase, the carbonates and sulfates do have time to get organized as crystals. The mathematical model used in this experiment was structured to effect these known pieces of information.

CALCULATIONS

The complete model consists of treating three phases at all temperatures: gas ("IDEALGAS" on the listings), slag ("GLASS"), and condensed seed ("SULF. AND CARB."). Nonappearance of a phase at a given temperature is implied by the appearance of zeros in the listing of that phase.

The data bank has been prepared for the condensed seed phase with equilibrium constants for both liquid and crystalline K_2SO_4 and K_2CO_3 . The constants have been zeroed as required above and below the respective fusion temperatures for the respective salts. A decision as to whether the condensed seed is actually a liquid should be made by reference to an appropriate liquidus curve diagram. This decision is not made by the program, but the composition of the condensed seed phase should approximate reality.

All calculations have been made using the Pittsburgh Energy Research Center's multiphase equilibrium program as reported by Spencer (4).³ Most of the thermodynamic data comes from the JANAF tables (3) with exceptions for species not tabulated by JANAF.

The exceptions are $Ar(g)$, $Al(OH)_2(g)$, $AlO_2^-(g)$, $CO_2^-(g)$, $SH^-(g)$, $SO^-(g)$, $SO_2^-(g)$, $Al_3Si_2O_{13}(l)$, $FeAl_2O_4(l)$, $KAlO_2(l)$. The ancestry or precision of non-JANAF thermodynamic data for the gaseous species, save $Al(OH)_2$, is

³Underlined numbers in parentheses refer to items in the list of references preceding the appendix.

probably not relevant to air preheater design because the non-JANAF gaseous species are all ions (which have low concentrations). In any case they will be documented elsewhere.

Jensen and Jones (1) give equilibrium constants for the reaction $\text{Al(g)} + 2\text{H}_2\text{O(g)} \rightarrow \text{Al(OH)}_2\text{(g)} + 2\text{H(g)}$. From these equilibrium constants we have deduced, using JANAF data for the other species involved, the equilibrium constants of formation for Al(OH)_2 .

Low-temperature thermal data for the crystals $\text{Al}_6\text{Si}_2\text{O}_{13}$, FeAl_2O_4 , and KAlO_2 are available: for the mullite, JANAF tables; for the two aluminates, Lowell, Schwitzgebel, and Parsons (2). Heats of fusion, fusion temperature, and liquid heat capacities were estimated by analogy with other related species tabulated in the JANAF data.

The coal treated in the tabulations has an average analysis for the Upper Freeport seam (hvBb). The ultimate and ash analyses are as follows, in weight-percent:

| | | | |
|------------|--------|--------------------------------------|--------|
| C..... | 73.92 | SiO ₂ | 47.32 |
| H..... | 4.78 | Al ₂ O ₃ | 27.74 |
| N..... | 1.28 | Fe ₂ O ₃ | 18.26 |
| O..... | 4.22 | K ₂ O..... | 2.41 |
| S..... | 2.21 | Na ₂ O..... | .27 |
| Cl..... | .15 | CaO..... | 1.75 |
| Ash..... | 13.44 | Other ¹ | 2.25 |
| Total..... | 100.00 | Total..... | 100.00 |

¹Includes TiO₂, MgO, B₂O₃, V₂O₅, P₂O₅, etc.

In addition, 101 percent of stoichiometric air and 1 gram-mole K₂O/kg coal was added (0.715 weight-percent of entire mixture is potassium atoms). The elements B, V, P, Ti, Mg, and others are ignored in the computations.

To approximate slag rejection figures of 90 and 75 percent, only 10 percent and 25 percent, respectively, of the aluminum, calcium, iron, and silicon from the ash analysis was fed to the program. The stoichiometry for the entire mixture in these hypothetical flue streams can be read off the top of any of the listings in the appendix.

Several of the Appalachian seams have analyses that approximate those assumed here (Pittsburgh seam, Upper, Middle, and Lower Kittanning, etc.). Since the Appalachian seams represent a large part of the available high-Btu coal reserves, these calculations should be broadly useful. Of course, more precise calculations can be made with the precise coal analyses for coals used in experiments, or, if necessary, in pilot plants.

REFERENCES

1. Jensen, D. C., and G. A. Jones. Flame Photometric Determination of the Standard Enthalpies of Formation of $\text{Al}(\text{OH})_2$ and AlO . Trans. Faraday Soc., v. 68, 1972, pp. 259-268.
2. Lowell, P. S., K. Schwitzgebel, and T. B. Parsons. Sulfur Oxide Removal Processes Based on Dry Metal Oxides--A Compilation of Pertinent Thermodynamic Data. 65th Nat. Meeting A.I.Ch.E., paper 76, May 1969, pp. 2, 5, 16, 23-24.
3. Prophet, H., and D. R. Stull. JANAF Thermochemical Tables. Dow Chemical Co., Midland, Mich., 1960-73, unpagged.
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APPENDIX.--TABULATION OF COMPUTED EQUILIBRIUM COMPOSITIONS

A few explanations will clarify the use of the tabulated data, which are photographic reproductions of computer output pages.

The stoichiometry is specified to the program as certain numbers of gram-moles of reference state gases including $\text{CO}_2(\text{g})$, $\text{AlO}_2(\text{g})$, $\text{SiO}_2(\text{g})$. Each sheet of computer output contains, at the top, a table, "stoichiometry (g mol) for case identified as D. Oliver," which gives this specified stoichiometry. One should not confuse these stoichiometric specifications with the equilibrium quantities of the same species, which are listed as "equilibrium molar quantities"--the second major division on each page.

The third major division of each listing is "molar fractions within phases." One should note that, for example, a molar fraction $0.1277 \text{ Al}_2\text{O}_3(\ell)$ means that 0.1277 of the slag phase is liquid alumina--not 0.1277 of the whole mixture.

The fourth major division gives overt chemical and thermodynamic properties for the three phases considered and for the total mixture. The heat capacity is for frozen composition and the adiabatic expansion coefficient and sonic speeds are for the gas phase, assuming frozen composition. Densities calculated for condensed materials are only approximate, and should be viewed as maximum densities since our program does not make adjustment for thermal expansion of condensed materials--such data are hard to obtain.

The fifth division on each listing is a compilation of electrical properties for the gas phase. These are of no concern in the air preheater design area.

U S BU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSIONG

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HV88 1018SA 1.00MOL K2O/KG COAL 90% ASH REJECTION
.3508#-01 AR .6890#-01 AL02 .6156#-02 C02 .3900#-02 CA .2120#-01 CL2 .0000#-00 CS .2890#-01 FE
.3110#-02 H2 .2064#-01 K .2740#-03 N2 .1090#-01 NA .1772#-02 O2 .4690# 00 S2 .9970#-01 SI02

PRESSURE = 1.50 ATM; TEMPERATURE = 2200 DEGK

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3508#-01 AR .2482#-05 AL02 .5794#-02 C02 .5558#-06 CA .2293#-10 CL2 .0000#-00 CS
.5803#-03 FE .3559#-03 H2 .5153# 00 K .2736#-03 N2 .4929#-07 AL0 .3765#-02 NA .2212#-01 O2 .1069#-07 S2
.7459#-03 SI02 .9133#-03 E- .4160#-09 AL .6929#-07 ALO .2585#-02 AL(OH)2 .9212#-13 AL2O .3615#-01 CO
.3344#-06 C O S .2440#-03 CA04 .1111#-03 CL .0000#-00 CS O .0000#-00 CSOH .1576#-02 FEO .1576#-02 FEO
.4022#-02 FE(OH)2 .5295#-01 H .1032#-02 HCL .8740#-05 H2S .2003#-03 N02 .1340#-03 NACL .7414#-04 NAO
.1464#-01 KOH .3258#-05 N .2129#-06 NH3 .8179# 00 NO .2003#-03 N02 .1340#-03 NACL .7414#-04 NAO
.5305#-02 NAOH .6402#-01 O .6065# 00 OH .1724#-04 S .7509#-02 SO .9301# 00 S02 .3016#-03 S03
.3387#-11 SI .1852#-02 SI0 .2098#-04 AL02- .1201#-09 CN- .0000#-00 CO2- .1020#-03 CL- .0000#-00 CS+
.1199#-02 K+ .1666#-07 NO- .1099#-05 N02- .1858#-06 NA+ .2374#-05 O- .5876#-04 OH- .1073#-05 O2-
.7679#-08 SH- .8449#-07 SO- .9971#-04 S02- .3655#-02 CA0 .0000#-00 CSOH L .3470#-04 FEAL2O4L.2269#-01 FEO L
GLASS 1847#-01 AL2O3 L .3566#-02 MULLITE .7601#-01 SI02 L .7601#-01 SI02 L .0000#-00 K2S04 L .0000#-00 K2S04 C
.7701#-02 KAL02 L .1396#-01 K2SI03 L .4579#-06 NAOH L .0000#-00 K2CO3 C .0000#-00 K2S04 L .0000#-00 K2S04 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9345#-02 AR .6611#-08 AL02 .1543# 00 C02 .1480#-08 CA .6107#-13 CL2 .0000#-00 CS
.1546#-05 FE .9480#-03 H2 .1373#-02 K .1108#-11 AL .1313#-09 ALO .7364#-05 AL(OH)2 .2434#-15 AL2O .9628#-02 CO
.1987#-05 SI02 .2433#-05 E- .2958#-06 CA04 .2750#-05 HCL .7902#-01 H2O .2328#-08 HES .1093#-03 KCL .1682#-04 KO
.1071#-04 FE(OH)2 .1410#-03 H .5659#-09 NH3 .2178#-02 NO .5334#-06 N02 .3570#-06 NACL .1975#-06 NAO
.3899#-02 KOH .5677#-08 N .1413#-04 NAOH .1705#-03 O .6115#-02 OH .5589#-07 S .2000#-04 SO .2477#-02 S02 .8033#-06 S03
.1413#-04 NAOH .1705#-03 O .6115#-02 OH .5589#-07 S .2000#-04 SO .2477#-02 S02 .8033#-06 S03
.3194#-05 K+ .4438#-10 NO- .6438#-10 NO- .3199#-12 CN- .0000#-00 CO2- .2717#-06 CL- .0000#-00 CS+
.2045#-10 SH- .2250#-09 SO- .2656#-06 S02- .4950#-09 NA+ .6324#-08 O- .1585#-06 OH- .2857#-08 O2-
GLASS 1264# 00 AL2O3 L .2441#-01 MULLITE .2502#-01 CA0 L .0000#-00 CSOH L .2376#-03 FEAL2O4L.1553# 00 FEO L
.5271#-01 KAL02 L .9558#-01 K2SI03 L .3135#-05 NAOH L .5203# 00 SI02 L .5203# 00 SI02 L .0000#-00 K2S04 L .0000#-00 K2S04 C
SULF. AND CARB.. .0000#-00 K2CO3 L .0000#-00 K2CO3 C .0000#-00 K2S04 L .0000#-00 K2S04 C

MOLAR QUANTITY (GRAM-MOLES)

AVERAGE MOLECULAR WEIGHT (AMU) .1461# 00 .6707#-02 .1272#-01 .4581#-05 .2777#-04 .9789#-01 .0000#-00 .1015#-04 .7407#-04
.6385#-04 .9879#-01 .2836#-02 .0000#-00 .9886#-01 .0735# +3
MASS (KILOGRAMS) .3754#-03 .3001#-02 .1127#-02 .4519#-02 .2493# 00 .2423#-05 .9837#-02 .3774#-02 .3847#-06 .6391#-06
VOLUME (CUBIC-METERS) .3001#-02 .1127#-02 .4519#-02 .2493# 00 .2423#-05 .9837#-02 .3774#-02 .3847#-06 .6391#-06
DENSITY (KILOGRAMS/CUBIC METER) .1272#-01 .4581#-05 .2777#-04 .9789#-01 .0000#-00 .1015#-04 .7407#-04 .6385#-04 .9879#-01 .2836#-02
REACTION ENTHALPY (KILOCALORIES) .9837#-02 .3774#-02 .3847#-06 .6391#-06
HEAT OF FORMATION (KILOCALORIES) .9837#-02 .3774#-02 .3847#-06 .6391#-06
SENSIBLE HEAT (KILOCALORIES) .9837#-02 .3774#-02 .3847#-06 .6391#-06
FROZEN CP (GMKAL/GMMOL-DEGK) .9879#-01 .2836#-02 .0000#-00 .9886#-01
ADIABATIC EXPANSION COEFFICIENT .1252# +1 .3847#-06 .6391#-06 .6391#-06 .6391#-06 .6391#-06 .6391#-06 .6391#-06 .6391#-06 .6391#-06

DEBYE LENGTH (METERS)

COEFFICIENTS FOR OHM'S LAW, SIGMA = SCALAR COND (MHO/METER) .9803# 00 BETA1 .9803# 00 BETA1 .9803# 00 BETA1 .9803# 00 BETA1 .9803# 00 BETA1
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#-00 .2000#-01 .4000#-01 .6000#-01 .8000#-01 .0000#-00 .1000#-02 .2000#-02 .3000#-02 .4000#-02
CHI (METER-OHM/TESLA) .5131# 00 .5130# 00 .5128# 00 .5128# 00 .5128# 00 .5128# 00 .5128# 00 .5128# 00 .5128# 00 .5128# 00
HALL PARAMETER (METER-OHM/SQ TESLA) .0000#-00 .1006#-01 .2011#-01 .3016#-01 .4021#-01 .5027#-01 .6032#-01 .7037#-01 .8042#-01 .9047#-01
PSI (METER-OHM/SQ TESLA) .1677#-03 .1010#-03 .4600#-04 .2412#-04 .1448#-04 .9564#-05 .6760#-05 .3956#-05 .1252#-05 .0000#-00
THETA2 (VOLT/TESLA-DEGK) .1572#-05 .9458#-06 .4310#-06 .2260#-06 .1357#-06 .0896#-06 .0633#-06 .0333#-06 .0000#-00 .0000#-00
THETA3 (VOLT/SQ TESLA-DEGK) .6391#-06 .3847#-06 .1759#-06 .9191#-07 .5517#-07 .3644#-07 .2575#-07 .1527#-07 .0000#-00 .0000#-00

U S BU MINES PGH ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION 6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 1018SA 1.00MOL K2O/KG COAL 90% ASH REJECTION
.3508*01 AR .6890*01 AL02 .8156*02 CO2 .3900*02 CA .2120*01 CL2 .0000*00 CS .2890*01 FE
.3110*02 H2 .2064*01 K .2740*03 N2 .1090*01 NA .1772*02 O2 .4890* 00 S2 .9970*01 SI02

PRESSURE = 1.50 ATM, TEMPERATURE = 2100 DEGR

| EQUILIBRIUM MOLAR QUANTITIES | IDEALGAS | IDEALGAS (GRAM-MOLES) | IDEALGAS (KILOGRAMS) | IDEALGAS (CUBIC-METERS) | IDEALGAS (GRAM-CALORIES/DEGR) | IDEALGAS (KILOCALORIES) | IDEALGAS (KILOCALORIES) | IDEALGAS (GM-CAL/GMMOL-DEGR) | ADIABATIC EXPANSION COEFFICIENT | DEBYE LENGTHS (METERS) | COEFFICIENTS FOR OHM'S LAW | BETA2 (ASSUMING ZERO ION SLIP) | MAGNETIC INDUCTION (ABS R) | CHI (METER-OHM/TESLA) | HALL PARAMETER (METER-OHM/SQ TESLA) | PSI (VOLT/TESLA-DEGR) | THETA2 (VOLT/SQ TESLA-DEGR) | THETA3 (VOLT/SQ TESLA-DEGR) |
|------------------------------|-----------------|-----------------------|----------------------|-------------------------|-------------------------------|-------------------------|-------------------------|------------------------------|---------------------------------|------------------------|----------------------------|--------------------------------|----------------------------|-----------------------|-------------------------------------|-----------------------|-----------------------------|-----------------------------|
| .3508*01 AR | .3508*01 AR | .3744*03 | .3009*02 | .3744*03 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .2195*00 H2 | .2195*00 H2 | .3009*02 | .3009*02 | .3009*02 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .4063*03 E- | .4063*03 E- | .1126*02 | .1126*02 | .1126*02 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .8225*04 CAOH | .8225*04 CAOH | .2619*00 | .2619*00 | .2619*00 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .2298*01 H | .2298*01 H | .2500*05 | .2500*05 | .2500*05 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .9294*06 N | .9294*06 N | .1488*04 | .1488*04 | .1488*04 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .2780*01 O | .2780*01 O | .7504*04 | .7504*04 | .7504*04 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .2288*03 SIO | .2288*03 SIO | .6016*04 | .6016*04 | .6016*04 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .1158*12 SI | .1158*12 SI | .9865*01 | .9865*01 | .9865*01 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .5673*03 K+ | .5673*03 K+ | .1525*+1 | .1525*+1 | .1525*+1 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .2410*08 SH- | .2410*08 SH- | .7916*10 SO- | .7916*10 SO- | .7916*10 SO- | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .2083*01 AL2O3 | .2083*01 AL2O3 | .1303*00 | .1303*00 | .1303*00 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .3080*01 K2SIO3 | .3080*01 K2SIO3 | .1926*00 | .1926*00 | .1926*00 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .0000*00 K2CO3 | .0000*00 K2CO3 | .0000*00 | .0000*00 | .0000*00 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |

| MOLAR FRACTIONS WITHIN PHASES | GLASS | GLASS (GRAM-MOLES) | GLASS (KILOGRAMS) | GLASS (CUBIC-METERS) | GLASS (GRAM-CALORIES/DEGR) | GLASS (KILOCALORIES) | GLASS (KILOCALORIES) | GLASS (GM-CAL/GMMOL-DEGR) | ADIABATIC EXPANSION COEFFICIENT | DEBYE LENGTHS (METERS) | COEFFICIENTS FOR OHM'S LAW | BETA2 (ASSUMING ZERO ION SLIP) | MAGNETIC INDUCTION (ABS R) | CHI (METER-OHM/TESLA) | HALL PARAMETER (METER-OHM/SQ TESLA) | PSI (VOLT/TESLA-DEGR) | THETA2 (VOLT/SQ TESLA-DEGR) | THETA3 (VOLT/SQ TESLA-DEGR) |
|-------------------------------|-----------------|--------------------|-------------------|----------------------|----------------------------|----------------------|----------------------|---------------------------|---------------------------------|------------------------|----------------------------|--------------------------------|----------------------------|-----------------------|-------------------------------------|-----------------------|-----------------------------|-----------------------------|
| .9371*02 AR | .9371*02 AR | .3744*03 | .3009*02 | .3744*03 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .5863*03 H2 | .5863*03 H2 | .3009*02 | .3009*02 | .3009*02 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .1085*05 E- | .1085*05 E- | .1126*02 | .1126*02 | .1126*02 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .2197*06 CAOH | .2197*06 CAOH | .2619*00 | .2619*00 | .2619*00 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .6139*04 H | .6139*04 H | .2500*05 | .2500*05 | .2500*05 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .2482*08 N | .2482*08 N | .1488*04 | .1488*04 | .1488*04 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .7425*04 O | .7425*04 O | .7504*04 | .7504*04 | .7504*04 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .6111*06 SIO | .6111*06 SIO | .6016*04 | .6016*04 | .6016*04 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .1498*10 NO- | .1498*10 NO- | .9865*01 | .9865*01 | .9865*01 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .7916*10 SO- | .7916*10 SO- | .7916*10 SO- | .7916*10 SO- | .7916*10 SO- | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .1303*00 AL2O3 | .1303*00 AL2O3 | .1303*00 | .1303*00 | .1303*00 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .1926*00 K2SIO3 | .1926*00 K2SIO3 | .1926*00 | .1926*00 | .1926*00 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |
| .0000*00 K2CO3 | .0000*00 K2CO3 | .0000*00 | .0000*00 | .0000*00 | .1488*04 | .7504*04 | .6016*04 | .9865*01 | .1525*+1 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 | .99017*06 |

| MOLAR QUANTITY | AVERAGE MOLECULAR WEIGHT | MASS | VOLUME | DENSITY | ENTROPY | REACTION ENTHALPY | HEAT OF FORMATION | SENSIBLE HEAT | FROZEN CP | ADIABATIC EXPANSION COEFFICIENT | DEBYE LENGTHS (METERS) | COEFFICIENTS FOR OHM'S LAW | BETA2 (ASSUMING ZERO ION SLIP) | MAGNETIC INDUCTION (ABS R) | CHI (METER-OHM/TESLA) | HALL PARAMETER (METER-OHM/SQ TESLA) | PSI (VOLT/TESLA-DEGR) | THETA2 (VOLT/SQ TESLA-DEGR) | THETA3 (VOLT/SQ TESLA-DEGR) |
|----------------|--------------------------|--------------|--------------|--------------|--------------|-------------------|-------------------|---------------|--------------|---------------------------------|------------------------|----------------------------|--------------------------------|----------------------------|-----------------------|-------------------------------------|-----------------------|-----------------------------|-----------------------------|
| .0000*00 CS | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS |
| .8587*11 S2 | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 |
| .5686*02 CO | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO |
| .1322*05 FEO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO |
| .1181*04 KO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO |
| .1450*06 NAO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO |
| .8721*06 SO3 | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 |
| .0000*00 CS+ | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ |
| .1144*08 O2- | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- | .0000*00 CS | .8587*11 S2 | .5686*02 CO | .1322*05 FEO | .1181*04 KO | .1450*06 NAO | .8721*06 SO3 | .0000*00 CS+ | .1144*08 O2- |

| COLLISION FREQUENCY (PER SEC) | BETA1 (SQM-VOLT/NEWTON) | THETA1 (VOLT/DEGR) | BETA2 (SQM-VOLT/NEWTON) | THETA2 (VOLT/DEGR) | BETA3 (SQM-VOLT/NEWTON) | THETA3 (VOLT/DEGR) |
|-------------------------------|-------------------------|--------------------|-------------------------|--------------------|-------------------------|--------------------|
| .36623*12 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 |
| .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 |
| .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 |
| .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 |
| .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 |
| .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 |
| .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 |
| .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 |
| .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 |
| .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 |
| .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 |
| .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 |
| .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 |
| .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 |
| .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 |
| .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 |
| .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 |
| .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01 |
| .1200*02 | .1097*01 | .1200*02 | .1097*01 | .1200*02 | .1097*01</ | |

U S BU MINES PGH ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 101XSA 1.0GMOL K2O/KG COAL 90% ASH REJECTION
.3508#*01 AR .6890#*01 AL02 .6156#*02 C02 .3900#*02 CA .2120#*01 CL2 .0000#*00 CS .2890#*01 FE
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .9970#*01 S1O2

PRESSURE = 1.50 ATM, TEMPERATURE = 2000 DEGK

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3509#*01 AR .8928#*07 AL02 .6041#*02 C02 .1434#*07 CA .3976#*11 CL2 .0000#*00 CS
.2594#*04 FE .1254# 00 H2 .2355# 00 K .1812#*11 AL .5841#*09 AL02 .2301#*04 CL .3003#*02 H2O .1347#*01 KCL .2578#*02 KO
.4776#*07 C O S .2424#*04 CAOH .4304#*03 HCL .3608# 00 NO .6034#*07 NH3 .1460#*05 AL02- .2004#*02 SO .3651#*03 SO3
.1653#*01 KOH .7381#*02 NAOH .1142#*01 O .2126# 00 OH .1392#*05 S .4431#*11 CN- .3231#*04 CL- .0000#*00 CS+

GLASS

.6011#*09 SH- .4013#*04 SO2- .3876#*02 CAO L .0000#*00 CSOH L .7219#*05 FEAL2O4L.2691#*01 FEO L
.2019#*01 KAL02 L .5543#*01 K2S1O3 L.1909#*05 NAOH L .4278#*01 S1O2 L .0000#*00 K2SO4 L .0000#*00 K2SO4 C

SULF. AND CARB..

.0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9389#*04 AR .2389#*09 AL02 .1617# 00 C02 .3836#*10 CA .0000#*00 CS
.6941#*07 FE .6303#*03 H2 .4850#*14 AL .1563#*11 AL02 .8858#*05 NA .3180#*02 O2 .2042#*11 S2
.1198#*07 S1O2 .4299#*06 E- .6158#*07 CL .0000#*00 CSCL .0000#*00 CSO .0000#*00 CSOH .3057#*02 CO
.6874#*05 FE(OH)2 .2426#*04 H .1152#*05 HCL .6036#*01 H2O .3605#*09 H2S .1177#*03 KCL .6900#*05 KO
.4423#*02 KOH .6287#*09 N .1615#*09 NH3 .9655#*03 NO .2350#*06 NO2 .4538#*06 NACL .1011#*06 NAO
.1975#*04 NAOH .3056#*04 O .5690#*08 OH .3725#*08 S .5362#*05 SO .2504#*02 SO2 .9770#*06 SO3
.5881#*17 SI .4894#*07 S1O .3900#*08 AL02- .1186#*13 CN- .8647#*07 CL- .0000#*00 CS+

GLASS

.1609#*11 SH- .2327#*10 SO- .1074#*06 S02- .9055#*10 NA+ .5517#*09 O- .3263#*07 OH-
.1275# 00 AL2O3 L .4242#*02 MULLITE .2256#*01 CAO L .0000#*00 CSOH L .4201#*04 FEAL2O4L.1566# 00 FEO L
.3226# 00 K2S1O3 L.1111#*04 NAOH L .2490# 00 S1O2 L .0000#*00 K2SO4 L .0000#*00 K2SO4 C

SULF. AND CARB..

.0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR QUANTITY

(GRAM-MOLES) GLASS .. MIXTURE .3737#*03 .1718# 00 .0000#*00 .3738#*03
(AVG) .3014#*02 .1036#*03 .0000#*00 .3017#*02
(KILOGRAMS) .1126#*02 .1780#*01 .0000#*00 .1128#*02
(CUBIC-METERS) .4088#*02 .5739#*05 .0000#*00 .4088#*02
(KILOGRAMS/CUBIC METER) .2754# 00 .3101#*04 .0000#*00 .2759# 00
(GRAMCALORIES/DEGK) .2377#*05 .1354#*02 .0000#*00 .2378#*05
(KILOCALORIES) .1945#*04 .-3758#*02 .0000#*00 .-1983#*04
(KILOCALORIES) .-17593#*04 .-4576#*02 .0000#*00 .-17638#*04
(KILOCALORIES) .5648#*04 .8183#*01 .0000#*00 .5656#*04
(GM/CAL-DEGK) .9835#*01 .3145#*02 .0000#*00 .9845#*01
(GM/CAL-DEGK) .1253#*01 .3145#*02 .0000#*00 .9845#*01

ADIBATIC EXPANSION COEFFICIENT

(METERS) .13906#*05 ELECTRON DENSITY (PER M+3).23666#*19 COLLISION FREQUENCY (PER SEC).37945#*12
COEFFICIENTS FOR OHM'S LAW.. SIGMA = SCALAR COND (MHO/METER) .1758# 00 BETA1 (SQM-VOLT/NEWTON)
BETA2 (ASSUMING ZERO ION SLIP) (TESLA) .0000#*00 THETA1 (VOLT/DEGK)
MAGNETIC INDUCTION (ABS R) .0000#*00 .2638#*01 .6000#*01 .8000#*01 .1000#*02
(METER-GHM/TESLA) .2638#*01 .2638#*01 .2638#*01 .2638#*01 .2638#*01
(METER-OHM/SQ TESLA) .9272# 00 .1854#*01 .2781#*01 .3709#*01 .4636#*01
(VOLT/TESLA-DEGK) .9504#*04 .5897#*04 .2743#*04 .1450#*04 .8736#*05
(VOLT/SQ TESLA-DEGK) .-5152#*06 .-3177#*06 .-1477#*06 .-7011#*07 .4706#*05
(VOLT/SQ TESLA-DEGK) .2031#*06 .1252#*06 .5825#*07 .3073#*07 .1655#*07 .1228#*07 .2203#*07 .8680#*08

DEBYE LENGTH

.2031#*06 .1252#*06 .5825#*07 .3073#*07 .1655#*07 .1228#*07 .2203#*07 .8680#*08

U S DU MINES PUM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 1018SA 1.0GMOL K2U/KG COAL 90% ASH REJECTION
.3508#*01 AR .6890#*01 AL02 .6156#*02 C02 .3900#*02 CA .2120#*01 CL2 .0000#*00 CS .2890#*01 FE
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .9970#*01 SI02

PRESSURE = 1.50 ATM, TEMPERATURE = 1900 DEKG

EQUILIBRIUM MOLAR QUANTITIES
IDEALGAS .3508#*01 AH .1215#*07 AL02 .6101#*02 C02 .1642#*08 CA .1651#*11 CL2 .0000#*00 CS
.3919#*05 FE .6440#*01 H2 .1391# 00 K .2738#*03 N2 .2288#*02 NA .9198# 00 O2 .1306#*09 S2
.1188#*05 SI02 .5533#*04 E- .6436#*13 AL .3939#*10 ALO .1681#*03 AL(OH)2 .1391#*17 AL2O .5427# 00 CO
.1152#*07 C O S .6235#*05 CAOH .9927#*05 CL .2687#*03 HCL .3012#*02 H2O .0000#*00 CSOH .3014#*04 FEO .3014#*04 FEO
.1117#*02 FE(OH)2 .3165#*02 H .2687#*03 HCL .3012#*02 H2O .0000#*00 CSOH .1420#*02 KO .1420#*02 KO
.1695#*01 KOH .5147#*07 N .2650#*07 NH3 .2385# 00 NO .6117#*04 NO2 .1903#*03 NACL .2479#*04 NAO .2479#*04 NAO
.8393#*02 NAOH .4475#*02 O .1189# 00 OH .2883#*06 S .8803#*03 SO .9367# 00 SO2 .4342#*03 SO3 .4342#*03 SO3
.1977#*16 SI .8450#*06 SIO .2707#*06 ALO2- .5329#*12 CN- .0000#*00 CO2 .1656#*04 CL- .0000#*00 CS+
.9917#*04 K+ .4341#*04 NO- .2107#*06 NO2- .1243#*07 NA+ .4952#*07 O- .5466#*07 O2-
.1100#*09 SH- .2050#*08 SO- .2202#*04 SO2- .4952#*07 O- .5466#*07 O2-
GLASS .1928#*01 AL2O3 L .7237#*04 MULLITE .3894#*02 CAO L .0000#*00 CSOH L .2246#*05 FEAL2O4L.2775#*01 FEO L
.2972#*01 KAL02 L .7852#*01 K2SIO3 L .3944#*05 NAOH L .2103#*01 SI02 L .2103#*01 SI02 L .0000#*00 K2SO4 C
SULF. AND CARB.. .0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES
IDEALGAS .9401#*02 AR .3255#*10 AL02 .1635# 00 C02 .4399#*11 CA .4424#*14 CL2 .0000#*00 CS
.1050#*07 FE .1726#*03 H2 .3728#*03 K .7338# 00 N2 .9130#*05 NA .2465#*02 O2 .3497#*12 S2
.3183#*08 SI02 .1483#*06 E- .1725#*15 AL .1056#*12 ALO .4504#*06 AL(OH)2 .3726#*20 AL2O .1454#*02 CO
.3086#*10 C O S .1671#*07 CAOH .2660#*07 CL .0000#*00 CSO .0000#*00 CSO .0000#*00 CSOH .8077#*07 FEO
.2994#*05 FE(OH)2 .8481#*05 H .7200#*06 HCL .8076#*01 H2O .1021#*09 H2S .1123#*03 KCL .3806#*05 KO .3806#*05 KO
.4541#*02 KOH .1379#*09 N .7101#*10 NH3 .6392#*03 NO .0000#*00 .2908# 00 .2357#*05 .1164#*05 SO3 .1164#*05 SO3
.2249#*04 NAOH .1199#*04 O .3187#*03 OH .7725#*09 S .1428#*14 CN- .4436#*07 CL- .0000#*00 CS+
.5297#*19 SI .2264#*06 SIO .7252#*09 ALO2- .5645#*09 NO2- .3330#*10 NA+ .1327#*09 O- .1462#*09 O2-
.2657#*06 K+ .1163#*11 NO- .5899#*11 SO- .5899#*11 SO- .5899#*11 SO- .1246#*04 FEAL2O4L.1539# 00 FEO L
.2947#*12 SH- .1070# 00 AL2O3 L .4015#*03 MULLITE .2160#*01 CAO L .0000#*00 CSOH L .1246#*04 FEAL2O4L.1539# 00 FEO L
GLASS .1649# 00 KAL02 L .4356# 00 K2SIO3 L .2188#*04 NAOH L .1166# 00 SI02 L .1166# 00 SI02 L .0000#*00 K2SO4 C
.1649# 00 KAL02 L .4356# 00 K2SIO3 L .2188#*04 NAOH L .1166# 00 SI02 L .1166# 00 SI02 L .0000#*00 K2SO4 C
SULF. AND CARB.. .0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR QUANTITY (GMAM-MOLES) IDEALGAS GLASS .. SULF. AN MIXTURE
AVERAGE MOLECULAR *EIGHT (AMU) .1803# 00 .0000#*00 .3734#*03
MASS (KILOGRAMS) .1137#*03 .0000#*00 .3021#*02
VOLUME (CUBIC METERS) .1126#*02 .2050#*01 .0000#*00 .1128#*02
DENSITY (KILOGRAMS/CUBIC METER) .3879#*02 .6449#*05 .0000#*00 .3879#*02
ENTROPY (GRAMCALORIES/DEGK) .2902# 00 .3179#*04 .0000#*00 .2908# 00
REACTION ENTHALPY (KILOCALORIES) .2355#*05 .1542#*02 .0000#*00 .2357#*05
HEAT OF FORMATION (KILOCALORIES) -.2366#*04 -.4104#*02 .0000#*00 -.24407#*04
SENSIBLE HEAT (KILOCALORIES) -.7647#*04 -.4980#*02 .0000#*00 -.7697#*04
FROZEN CP (GMAL/GMMOL-DEGK) .5281#*04 .8760#*01 .0000#*00 .5290#*04
ADIABATIC EXPANSION COEFFICIENT .9792#*01 .3363#*02 .0000#*00 .9803#*01 .8105# +3

DEBYE LENGTH (METERS) .20185#*05 ELECTRON DENSITY (PER M+3) .85906#*18 COLLISION FREQUENCY (PER SEC) .40135#*12
COEFFICIENTS FOR OH+ S LAW.. SIGMA = SCALAR COND (MMO/METER) .6031#*01 BETAI (SQMM-VOLT/NEWTON) -.7266#*01
BETA2 (ASSUMING ZERO ION SLIP) (SQM-VOLT/TESLA-NEWTON) .0000#*00 THETA1 (VOLT/DEGK) -.9139#*07
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#*00 .2000#*01 .7266#*01 .6000#*01 .8000#*01 .1000#*02
CHI (METER-UHM/TESLA) .7266#*01 .8764# 00 .1753#*01 .2629#*01 .3506#*01 .4382#*01 .5259#*01
HALL PARAMETER (METER-OHM/SQ TESLA) .0000#*00 .8764# 00 .1753#*01 .2629#*01 .3506#*01 .4382#*01 .5259#*01
PSI (METER-OHM/SQ TESLA) .1241#*05 .7872#*06 .3154#*06 .2006#*06 .1214#*06 .8054#*07 .5705#*07
THETA2 (VOLT/TESLA-DEGK) .3469#*07 .2201#*07 .1050#*07 .5607#*08 .3394#*08 .2251#*08 .1955#*08
THETA3 (VOLT/SQ TESLA-DEGK) -.1317#*07 -.8353#*08 -.3398#*08 -.2128#*08 -.1268#*08 -.8546#*09 -.6055#*09

U S BU MINES PGH ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS O OLIVER AVG UPPER FREEPORT HVBB 1018SA 1.0GMOL K2O/KG COAL 90M ASH REJECTION
.3508#-01 AR .6890#-01 AL02 .6156#-02 C02 .3900#-02 CA .2120#-01 CL2 .0000#-00 CS .2890#-01 FE
.3110#-02 H2 .2064#-01 K .2740#-03 N2 .1090#-01 NA .1772#-02 O2 .4690# 00 S2 .9970#-01 SI02

PRESSURE = 1.50 ATM, TEMPERATURE = 1400 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS3508#-01 AR .1234#-08 AL02 .6133#-02 C02 .1399#-09 CA .6713#-12 CL2 .0000#-00 CS
.4497#-06 FE .7446#-01 H2 .2739#-03 N2 .2739#-03 N2 .1406#-02 NA .7793# 00 O2 .1438#-10 S2
.5521#-07 SI02 .1616#-04 E- .1310#-14 AL .1731#-11 AL0 .0000#-00 CS0 .6270#-04 AL(OH)2 .8752#-20 AL2O .2222# 00 C0
.2112#-08 C O S .1346#-05 CAOH .0000#-00 CSCL .3017#-02 H2O .7808#-08 H2S .4202#-01 KCL .7446#-03 KO
.6459#-03 FE(OH)2 .9562#-03 H .1607#-03 HCL .1594# 00 NO .4621#-04 NO2 .2092#-03 NACL .1531#-04 NAO
.1725#-01 KOH .9540#-08 N .9716#-08 NH3 .1594# 00 NO .4621#-04 NO2 .2092#-03 NACL .1531#-04 NAO
.9263#-02 NAOH .1682#-02 O .3676#-07 SI0 .3676#-07 SI0 .4232#-13 CN- .9317#-03 SO .9317# 00 S02 .5558#-03 S03
.7635#-19 SI .2123#-07 SIO .9782#-10 NO- .1185#-06 NO2- .3989#-08 NA+ .1022#-07 O- .1583#-05 OH- .0000#-00 CS+
.3635#-04 K+ .9782#-10 NO- .1185#-06 NO2- .3989#-08 NA+ .1022#-07 O- .1583#-05 OH- .1789#-07 O2-

GLASS1388#-01 AL2O3 L .2969#-05 MULLITE .3899#-02 CAO L .0000#-00 CSOH L .5008#-06 FEAL2O4L.2825#-01 FEO L
.4108#-01 KAL02 L .9199#-01 K2SI03 L.8350#-05 NAOH L .7707#-02 SI02 L .0000#-00 K2SO4 L .0000#-00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS9408#-02 AR .3310#-11 AL02 .1645# 00 C02 .3753#-12 CA .1800#-14 CL2 .0000#-00 CS1
.1206#-08 FE .7760#-04 H2 .1997#-03 K .7344# 00 N2 .3769#-05 NA .2910#-02 O2 .3855#-13 S2
.1480#-09 SI02 .4334#-07 E- .3513#-17 AL .4642#-14 AL0 .0000#-00 CS0 .0000#-00 CSOH .0000#-00 CSOH
.5663#-11 C O S .3609#-08 CAOH .1085#-07 CL .0000#-00 CS O .0000#-00 CSOH .0000#-00 CSOH
.1732#-05 FE(OH)2 .2564#-05 H .4309#-06 HCL .8089#-01 H2O .4274#-03 NO .1239#-06 NO2 .5583#-06 NACL .4104#-07 NAO
.4617#-02 KOH .2558#-10 N .2605#-10 NH3 .4274#-03 NO .1239#-06 NO2 .5583#-06 NACL .4104#-07 NAO
.2494#-04 NAOH .4509#-05 O .1726#-03 OH .1188#-09 S .8893#-06 SO .2513#-02 S02 .1490#-05 S03
.2047#-21 SI .5692#-10 SIU .9857#-10 SIU .1135#-15 CN- .0000#-00 CO2- .2087#-07 CL- .0000#-00 CS+
.9758#-07 K+ .2623#-12 NO- .3177#-09 NO2- .1070#-10 NA+ .2742#-10 O- .4246#-08 OH- .4798#-10 O2-
.3655#-13 SH- .9843#-12 SO- .2865#-07 S02- .1070#-10 NA+ .2742#-10 O- .4246#-08 OH- .4798#-10 O2-
GLASS7428#-01 AL2O3 L .1589#-04 MULLITE .2087#-01 CAO L .0000#-00 CSOH L .2681#-05 FEAL2O4L.1512# 00 FEO L
.2199# 00 KAL02 L .4924# 00 K2SI03 L.4470#-04 NAOH L .4126#-01 SI02 L .0000#-00 K2SO4 L .0000#-00 K2SO4 C

MOLAR QUANTITY (GRAM-MOLES) IDEALGAS GLASS .. SULF. AN MIXTURE
AVERAGE MOLECULAR WEIGHT (AMU) .3729#-03 .1848# 00 .0000#-00 .3731#-03
MASS (KILOGRAMS) .3018#-02 .1196#-03 .0000#-00 .3023#-02
VOLUME (CUBIC-METERS) .1126#-02 .2235#-01 .0000#-00 .1128#-02
DENSITY (KILOGRAMS/CUBIC METER) .3672#-02 .7062#-05 .0000#-00 .3672#-02
ENTROPY (GRAMCALORIES/DEGR) .3065# 00 .3165#-04 .0000#-00 .3071# 00
REACTION ENTHALPY (KILOGALORIES) .2334#-05 .1652#-02 .0000#-00 .2335#-05
HEAT OF FORMATION (KILOGALORIES) -.2761#-04 -.4364#-02 .0000#-00 -.2804#-04
SENSIBLE HEAT (KILOGALORIES) -.7677#-04 -.5252#-02 .0000#-00 -.7730#-04
FROZEN CP (GMOL/GMOL-DEGR) .4917#-04 .8880#-01 .0000#-00 .4926#-04
ADIABATIC EXPANSION COEFFICIENT (GMOL/GMOL-DEGR) .9736#-01 .3449#-02 .0000#-00 .9748#-01

DERIVE LENGTH (METERS) .30380#-05 ELECTRON DENSITY (PER M3) .26505#-18 COLLISION FREQUENCY (PER SEC) .42503#-12
COEFFICIENTS FOR O-HM,S LAW.. SIGMA = SCALAR COND (MH0/METER) .1757#-01 BETA1 (SOM-VOLT/NEWTON) -.2355#-02
BETA2 (ASSUMING ZERO ION SLIP) (TESLA) .0000#-00 THETA1 (VOLT/DEGR) -.1486#-05
MAGNETIC INDUCTION (ABS B) (METER-OHM/TESLA) .2355#-02 .2000#-01 .6000#-01 .8000#-01 .1000#-02
CHI (METER-OHM/TESLA) .0000#-00 .0000#-00 .2000#-01 .2355#-02 .2355#-02 .2355#-02 .2355#-02
HALL PARAMETER (METER-OHM/SQ TESLA) .0000#-00 .8278# 00 .1655#-01 .2483#-01 .4139#-01 .4966#-01
PSI (METER-OHM/SQ TESLA) .1021#-02 .6667#-03 .3255#-03 .1765#-03 .1074#-03 .1742#-04 .5068#-04
THETA2 (VOLT/TESLA-DEGR) .5418#-06 .3537#-06 .1732#-06 .9362#-06 .5697#-07 .3789#-07 .2689#-07
THETA3 (VOLT/SQ TESLA-DEGR) .1976#-06 -.1290#-06 -.6317#-07 -.3414#-07 -.2077#-07 -.1382#-07 -.9806#-08

SONIC SPEED (METERS/SECOND) .7893# +3

U S DU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION 6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 1018SA 1.0GMOL K2O/KG COAL 90% ASH REJECTION
.3508#-01 AL .6890#-01 ALO2 .2064#-01 K .2740#-03 N2 .6156#-02 CO2 .3900#-02 CA .1772#-02 O2 .0000#-00 CS .4690# 00 S2 .0000#-00 S2 .2890#-01 FE .9970#-01 SIO2

PRESSURE = 1.50 ATM; TEMPERATURE = 1700 DEGK

EQUILIBRIUM MOLAL QUANTITIES
IDEALGAS .3508#-01 AR .1120#-01 H2 .3874#-05 E- .2688#-09 C O S .2363#-06 CAOH .3448#-03 FE(OH)2 .2451#-03 H .1477#-06 N .1738#-01 KOH .5943#-03 O .9891#-02 NaOH .1226#-21 SI .1215#-04 K+ .1078#-11 SH- .7864#-02 AL2O3 L .3201#-07 MULLITE .3900#-02 CAO L .0000#-00 C5OH L .7134#-07 FEAL2O4 L .2855#-01 FEO L
.5316#-01 KALU2 L .9745#-01 K2SIO3 L .1849#-04 NAOH L .2246#-02 SIO2 L .0000#-00 K2SO4 L .0000#-00 K2SO4 C .0000#-00 K2SO4 L .0000#-00 K2SO4 C

MOLAL FRACTIONS WITHIN PHASES
IDEALGAS .9411#-02 AR .3005#-04 H2 .4267#-11 SIO2 .1039#-07 E- .7211#-12 C O S .6338#-09 CAOH .9250#-06 FE(OH)2 .6575#-06 H .4661#-02 KOH .1594#-05 O .2653#-04 NaOH .3288#-24 SI .3259#-07 K+ .2890#-14 SH- .4070#-01 AL2O3 L .1651#-06 MULLITE .2019#-01 CAO L .0000#-00 C5OH L .3692#-06 FEAL2O4 L .1478# 00 FEO L
.2752# 00 KALU2 L .5044# 00 K2SIO3 L .9570#-04 NAOH L .1162#-01 SIO2 L .0000#-00 K2SO4 L .0000#-00 K2SO4 C .0000#-00 K2SO4 L .0000#-00 K2SO4 C

MOLAR QUANTITY (GRAM-MOLES)
AVERAGE MOLECULAR WEIGHT (AMU)
MASS (KILOGRAMS)
VOLUME (CUBIC-METERS)
DENSITY (KILOGRAMS/CUBIC METER)
ENTROPY (GRAMCALORIES/DEGK)
REACTION ENTHALPY (KILOCALORIES)
HEAT OF FORMATION (KILOCALORIES)
SENSIBLE HEAT (KILOCALORIES)
FROZEN CP (GMCAL/GHMOL-DEGK)
ADIABATIC EXPANSION COEFFICIENT

DEBYE LENGTH (METERS) .47762#-05 ELECTRON DENSITY (PER M+3) .67296#-17 COLLISION FREQUENCY (PER SEC) .45096#-12
COEFFICIENTS FOR OHM'S LAW SIGMA = SCALAR COND (MHO/METER) .4207#-02 BETA1 (SQM-VOLT/NEWTON)
BETA2 (ASSUMING ZERO ION SLIP) (SQM-VOLT/NEWTON) .0000#-00 THETA1 (VOLT/DEGK)
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#-01 .6000#-01 .6000#-01 .8000#-01 .1000#-02
CHI (METER-OHM/TESLA) .9279#-02 .2008#-01 .9277#-02 .9276#-02 .9276#-02 .9276#-02 .9276#-02 .9276#-02
HALL PARAMETER (METER-OHM/TESLA) .0000#-00 .7806# 00 .0000#-00 .1561#-01 .3122#-01 .3122#-01 .3122#-01 .3122#-01
PSI (METER-OHM/50 TESLA) .1395#-01 .9371#-02 .4732#-02 .2585#-02 .1582#-02 .1582#-02 .1582#-02 .1582#-02
THETA2 (VOLT/TESLA-DEGK) .9877#-06 .6636#-06 .3344#-06 .1830#-06 .1120#-06 .1120#-06 .1120#-06 .1120#-06
THETA3 (VOLT/50 TESLA-DEGK) -.3431#-06 -.2319#-06 -.1168#-06 -.03996#-07 -.2612#-07 -.2612#-07 -.2612#-07 -.2612#-07

U S HU MIXES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS U OLIVER AVG UPPER FREEPORT HVBB 1.0GMOL K2O/KG COAL 90% ASH REJECTION
.3508#*01 AR .6890#*01 ALO2 .2120#*01 CL2 .0000#*00 CS .2890#*01 FE
.3110#*02 H2 .2064#*01 K .1090#*01 NA .1772#*02 O2 .4690#*00 S2 .9970#*01 SIO2

PRESSURE = 1.50 ATM, TEMPERATURE = 1400 DEGK

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3508#*01 AR .1575#*13 ALO2 .6155#*02 CO2 .2775#*15 CA .6908#*11 CL2 .0000#*00 CS
.3913#*11 FE .4202#*03 H2 .6003#*04 K .2740#*03 N2 .3815#*04 NA .2733#*00 O2 .1871#*18 S2
.2079#*11 SIO2 .3044#*23 AL .2520#*18 ALO .1138#*30 AL2O .1792#*02 CU
.1028#*13 C O S .4098#*04 CAOH .1167#*05 CL .0000#*00 CSO .0000#*00 CSOH .7825#*09 FEO .1785#*09 FEO
.3751#*04 FE(OH)2 .1560#*05 H .3832#*03 HCL .3107#*02 H2O .7173#*13 H2S .3730#*01 KCL .5016#*06 KO
.4506#*01 KOH .1021#*11 N .4980#*10 NH3 .1680#*01 NO .8113#*05 NO2 .4719#*02 NACL .3921#*06 NAO
.5981#*02 NAOH .7721#*05 O .2224#*02 OH .7934#*13 S .6988#*07 SO .8060#*04 SO3
.4508#*29 SI .2999#*13 SIO .6359#*13 SIO2 .1277#*09 NO2 .1405#*00 CN .0000#*00 CS+
.1344#*06 K+ .7837#*15 SO .2351#*09 SO2 .1142#*09 NA+ .5137#*13 O- .1189#*09 OH- .1016#*11 O2-
.2157#*18 SH- .3788#*16 SO- .3511#*09 SIO2- .3900#*02 CAO L .0000#*00 CSOH L .1276#*08 FEAL2O4 L .2886#*01 FED L
.1827#*01 KALO2 L .8072#*01 K2SIO3 L .1613#*03 NAOH L .1888#*01 SIO2 L .1988#*00 K2SO4 L .0000#*00 K2SO4 C
.2002#*03 K2CO3 L .0000#*00 K2CO3 C .9007#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9469#*02 AR .1661#*00 CO2 .7490#*18 CA .1865#*13 CL2 .0000#*00 CS
.1056#*13 FE .1134#*05 H2 .7394#*00 N2 .1030#*06 NA .7376#*03 O2 .5051#*21 S2
.5612#*14 SIO2 .1698#*11 E- .8215#*26 AL .2110#*09 AL(OH)2 .0000#*00 CSO .0000#*00 CSOH .4836#*05 CO
.2774#*16 C O S .1106#*11 CAOH .0000#*00 CSCL .1974#*15 H2S .1007#*03 KCL .2112#*11 FED
.1012#*06 FE(OH)2 .4210#*06 H .1034#*05 HCL .8385#*01 H2O .1274#*04 NACL .1354#*08 KO
.1216#*03 KOH .2756#*14 N .6001#*05 OH .1716#*15 S .1886#*09 SO .1004#*03 SO2 .1058#*08 NAO
.1614#*04 NAOH .2084#*07 O .5093#*16 SIO .3447#*12 NO2 .3601#*09 CL- .2175#*06 SO3
.1217#*31 SI .9093#*16 SIO .3447#*12 NO2 .3081#*12 NA+ .0000#*00 CO2- .3208#*12 OH- .0000#*00 CS+
.3627#*09 K+ .2115#*17 NO- .6345#*12 SO2- .1387#*15 O- .2741#*14 O2-
.5821#*21 SH- .1022#*15 SO- .1429#*00 AL2O3 L .2953#*03 MULLITE .2216#*01 CAO L .0000#*00 CSOH L .7248#*08 FEAL2O4 L .1640#*00 FED L
.1038#*00 KALO2 L .4586#*00 K2SIO3 L .9166#*03 NAOH L .1072#*00 SIO2 L .1072#*00 K2SO4 L .0000#*00 K2SO4 C
.2222#*03 K2CO3 L .0000#*00 K2CO3 C .9998#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR QUANTITY (GRAM-MOLES)

AVERAGE MOLECULAR WEIGHT (AMU) .3705#*03 IDEALGAS .3705#*03 GLASS 1760#*00 SULF. AN MIXTURE .1760#*00
MASS (KILOGRAMS) .2996#*02 .2996#*02 .1522#*03 .1743#*03 .3035#*02 .1522#*03 .1743#*03 .3035#*02
VOLUME (CUBIC-METERS) .1110#*02 .1110#*02 .2027#*01 .1570#*01 .1128#*02 .2027#*01 .1570#*01 .1128#*02
DENSITY (KILOGRAMS/CUBIC-METER) .2838#*02 .2838#*02 .6151#*05 .5898#*04 .2838#*02 .6151#*05 .5898#*04 .2838#*02
ENTROPY (GRAM-CALORIES/DEGK) .3912#*07 .3912#*07 .3295#*04 .2662#*04 .3975#*00 .3295#*04 .2662#*04 .3975#*00
REACTION ENTHALPY (KILOGRAMS/DEGK) .2221#*05 .2221#*05 .1339#*02 .1037#*03 .2233#*05 .1339#*02 .1037#*03 .2233#*05
HEAT OF FORMATION (KILOGRAMS/DEGK) -.4136#*04 -.4136#*04 -.4949#*02 -.2990#*03 -.4436#*04 -.4949#*02 -.2990#*03 -.4436#*04
SENSIBLE HEAT (KILOGRAMS/DEGK) .3656#*04 .3656#*04 .5698#*01 .4342#*02 .3505#*04 .5698#*01 .4342#*02 .3505#*04
FROZEN CP (GM-CAL/GM-MOL-DEGK) .9376#*01 .9376#*01 .3210#*02 .4705#*02 .9478#*01 .3210#*02 .4705#*02 .9478#*01
ADIABATIC EXPANSION COEFFICIENT .1269#*11 .1269#*11 .1269#*11 .1269#*11 .1269#*11 .1269#*11 .1269#*11 .1269#*11

DERIVE LENGTH (METERS).34211#*14

COEFFICIENTS FOR OHM'S LAW. SIGMA = SCALAR COND (MHO/METER) .7296#*06 BETA1 (SQM-VOLT/NEWTON) .7296#*06 COLLISION FREQUENCY (PER SEC) .52009#*12
BETA2 (ASSUMING ZERO ION SLIP) (TESLA) .0000#*00 .2070#*01 .4000#*01 .6000#*01 .8000#*01 .0000#*00 THETA1 (VOLT/DEGK) -.4675#*06
MAGNETIC INDUCTION (ABS H) (METER-OHM/TESLA) .4713#*06 .4702#*06 .4689#*06 .4683#*06 .4680#*06 .4689#*06 .4683#*06 .4680#*06
CHI (METER-OHM/TESLA) .0000#*00 .6861#*00 .1369#*01 .2504#*01 .2732#*01 .1369#*01 .2504#*01 .2732#*01
HALL PARAMETER (METER-OHM/SQ TESLA) .1236#*04 .8726#*03 .4626#*03 .2094#*03 .1607#*03 .4626#*03 .2094#*03 .1607#*03
PSI (VOLT/TESLA-DEGK) .3990#*05 .2811#*05 .1490#*05 .8359#*06 .5176#*06 .3990#*05 .8359#*06 .5176#*06
THETA3 (VOLT/SQ TESLA-DEGK) -.1292#*05 -.9102#*06 -.4826#*06 -.2706#*06 -.1125#*06 -.1292#*05 -.9102#*06 -.4826#*06

U S DU LIVES PGM ENERGY RES CIR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6 4 11

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS U OLIVER AVG UPPER FREEPORT HVBB 1018SA 1.0GMOL K2O/KG COAL 90% ASH REJECTION
 .3508*+01 AR .6890*+01 AL02 .6156*+02 C02 .3900*+02 CA .2120*+01 CL2 .0000*+00 CS .2890*+01 FE
 .3110*+02 H2 .2064*+01 K .2740*+03 N2 .1090*+01 NA .1772*+02 O2 .4690* 00 S2 .9970*+01 SI02

PRESSURE = 1.50 ATM, TEMPERATURE = 1300 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS
 .3508*+01 AR .3525*+15 AL02 .6156*+02 C02 .2541*+17 CA .1959*+10 CL2 .0000*+00 CS
 .5857*+13 FE .4323*+04 H2 .2740*+03 K .2740*+03 N2 .2592* 00 O2 .6541*+23 S2
 .6479*+13 SI02 .1292*+10 E- .2513*+26 AL .1020*+20 ALO .6027*+08 AL(OH)2 .1463*+34 AL2O .2869*+03 CO
 .1747*+16 C O S .2313*+16 CAOH .8577*+06 CL .0000*+00 CSC L .3109*+02 H2O .1551*+15 H2S .3401*+01 KCL .0000*+00 CSOH .3958*+10 FEO
 .1396*+04 FE(OH)2 .1576*+06 H .5357*+01 HCL .3109*+02 H2O .8949*+02 NO2 .7854*+02 NACL .6468*+07 NAO
 .1167*+01 KOH .4336*+13 N .6312*+11 NH3 .7444*+03 OH .1117*+15 S .5965*+09 SO .2276*+02 S02 .9070*+05 SO3
 .2796*+02 NAOH .1406*+05 O .4740*+15 ALO2- .1760*+23 CN- .0000*+00 C02- .2461*+07 K+ .1050*+16 NO- .5886*+15 O- .3129*+13 O2-
 .3628*+22 SH- .1539*+14 SO- .7158*+12 SO2- .2516*+10 NA+ .3900*+02 CAO L .0000*+00 CSOH L .1759*+09 FEAL2O4L.2809*+01 FEO L
 .1006*+32 SI .2548*+15 S10 .1050*+16 NO- .3287*+01 AL2O3 L .2264*+03 MULLITE .3900*+02 CAO L .0000*+00 CSOH L .1759*+09 FEAL2O4L.2809*+01 FEO L
 .2461*+07 K+ .1050*+16 NO- .3287*+01 AL2O3 L .2264*+03 MULLITE .3900*+02 CAO L .0000*+00 CSOH L .1759*+09 FEAL2O4L.2809*+01 FEO L
 .1802*+02 KAL02 L .7227*+01 K2S103 L.2449*+03 NAOH L .2698*+01 SI02 L .9357* 00 K2S04 C
 .1802*+02 KAL02 L .7227*+01 K2S103 L.2449*+03 NAOH L .2698*+01 SI02 L .9357* 00 K2S04 C
 SUFF. AND CARB.. .2754*+03 K2CO3 L .0000*+00 K2CO3 C .0000*+00 K2S04 L .9357* 00 K2S04 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS
 .9471*+02 AR .9516*+18 ALO2 .1662* 00 C02 .6860*+20 CA .5290*+13 CL2 .0000*+00 CS
 .1581*+15 FE .2235*+06 H2 .1167*+07 K .7396* 00 N2 .1488*+20 NA .6997*+03 O2 .1766*+25 S2
 .1749*+15 SI02 .3488*+13 E- .6784*+29 AL .2754*+23 ALO .2167*+10 AL(OH)2 .3950*+37 AL2C .7745*+06 CO
 .4716*+19 C O S .6245*+13 CAOH .2315*+08 CL .0000*+00 CSC L .8392*+01 H2O .4187*+18 H2S .9181*+04 KCL .1068*+09 KO
 .3770*+07 FE(OH)2 .4254*+09 H .1446*+05 HCL .1704*+13 NH3 .2427*+04 NO .1800*+07 NO2 .2160*+04 NACL .1746*+09 NAO
 .3150*+04 KOH .1171*+15 N .1704*+13 NH3 .2427*+04 NO .1800*+07 NO2 .2160*+04 NACL .2448*+07 SO2 .2448*+07 SO2
 .7548*+05 NAOH .3797*+06 O .2010*+05 OH .3016*+18 S .1610*+11 SO .6643*+10 CL- .0000*+00 CS+
 .2715*+35 S1 .6878*+19 SI0 .1280*+17 ALO2- .4751*+26 CN- .0000*+00 C02- .6643*+10 CL- .0000*+00 CS+
 .6644*+10 SH+ .2835*+19 NO- .2945*+13 NO2- .6791*+13 NA+ .1589*+17 O- .8585*+16 O2-
 .9793*+25 K+ .4155*+22 SO- .1932*+14 SO2- .2333*+01 CAO L .0000*+00 CSOH L .1052*+08 FEAL2O4L.1728* 00 FEO L
 .1966* 00 AL2O3 L .1354*+02 MULLITE .2333*+01 CAO L .0000*+00 CSOH L .1052*+08 FEAL2O4L.1728* 00 FEO L
 .1078*+01 KAL02 L .4323* 00 K2S103 L.1465*+02 NAOH L .1614* 00 SI02 L .1614* 00 SI02 L .9997* 00 K2S04 C
 .1078*+01 KAL02 L .4323* 00 K2S103 L.1465*+02 NAOH L .1614* 00 SI02 L .1614* 00 SI02 L .9997* 00 K2S04 C
 SUFF. AND CARB.. .2942*+03 K2CO3 L .0000*+00 K2CO3 C .0000*+00 K2S04 L .9997* 00 K2S04 C

MOLAR QUANTITY (GRAM-MOLES)

AVERAGE MOLECULAR WEIGHT (AMU) .9360* 00 .3715*+03
 MASS (KILOGRAMS) .1743*+03 .3036*+02
 VOLUME (CUBIC-METERS) .1631* 00 .1128*+02
 DENSITY (KILOGRAMS/CUBIC METER) .5418*+05 .2635*+02
 ENTROPY (GRAMCALORIES/DEGR) .3407*+04 .4281* 00
 REACTION ENTHALPY (KILOCALORIES) .2195*+05 .2206*+05
 HEAT OF FORMATION (KILOCALORIES) -.4249*+02 -.4800*+04
 SENSIBLE HEAT (KILOCALORIES) -.7509*+04 -.7958*+04
 FROZEN CP (GMAL/GM-MOL-DEGR) .3110*+04 .3158*+04
 ADIABATIC EXPANSION COEFFICIENT .9250*+01 .9387*+01
 .1213* +1 SONIC SPEED (METERS/SECOND) .6778* +3

DEBYE LENGTH (METERS), /4103*+04 ELECTRON DENSITY (PER M3), 29541*+12 COLLISION FREQUENCY (PER SEC), 57040*+12

COEFFICIENTS FOR O-HM'S LAW. SIGMA = SCALAR COND (MHO/METER) .1475*+07 BETA1 (SQM-VOLT/NEWTON) .2113*+08
 BETA2 (ASSUMING ZERO ION SLIP) (SQM-VOLT/TESTLA-NEWTON) .0040*+00 THETA1 (VOLT/DEGR) .1403*+04
 MAGNETIC INDUCTION (ABS H) (TESLA) .0000*+00 .2000*+01 .4000*+01 .6000*+01 .8000*+01 .10000*+02
 CHI (METER-CM/TESTLA) .2135*+08 .2199*+08 .2152*+08 .2118*+08 .2116*+08 .2115*+08
 HALL PARAMETER (METER-OHM/SJ TESLA) .0000*+00 .6284* 00 .1252*+01 .1875*+01 .2498*+01 .3744*+01
 PSI (METER-OHM/SJ TESLA) .6702*+05 .4937*+05 .2758*+05 .1589*+05 .9972*+04 .6744*+04 .4835*+04
 THETA2 (VOLT/TESTLA-DEGR) .4196*+05 .3091*+05 .1727*+05 .9948*+06 .6243*+06 .4222*+06 .3025*+06
 THETA3 (VOLT/SQ TESTLA-DEGR) -.1254*+05 -.9240*+06 -.5162*+06 -.1867*+06 -.1262*+06 -.9043*+07

U S HU NIVES PGM ENERGY RES LTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6 5 11

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 1018SA 1.0GMOL K2O/K6 COAL 90% ASH REJECTION

.3508#-01 AR .5890#-01 AL02 .6156#-02 C02 .3900#-02 CA .2120#-01 CL2 .0000#-00 CS .2890#-01 FE

.3110#-02 H2 .2064#-01 K .2740#-03 N2 .1090#-01 NA .1772#-02 O2 .4690# 00 S2 .9970#-01 SI02

PRESSURE = 1.50 ATM, TEMPERATURE = 1200 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS3508#-01 AR .3238#-17 AL02 .6156#-02 C02 .9335#-20 CA .4915#-10 CL2 .0000#-00 CS

.3766#-15 FE .1208#-04 H2 .2740#-03 N2 .4528#-06 NA .2603# 00 O2 .9142#-29 S2

.7184#-15 SI02 .1668#-12 E- .4616#-30 AL .1239#-23 AL0 .2285#-39 AL20 .3265#-04 CO

.4677#-20 C O S .7214#-12 CAUH .5177#-06 CL .4003#-00 CSCL .3109#-02 H2S .5376#-19 H2S .8362#-12 FEO

.4003#-05 FE(OH)2 .1072#-07 H .5743#-03 HCL .3109#-02 H2O .5212#-05 N02 .9624#-02 NACL .2573#-08 KO

.3001#-02 KOH .1092#-14 N .5415#-12 NH3 .4483#-02 NO .2488#-19 S .4392#-04 S02 .6402#-08 NAO

.9207#-03 NAOH .1996#-06 O .2118#-03 OH .7990#-27 CN- .0000#-00 CO2- .3497#-08 CL- .3699#-06 S03

.3271#-37 SI .5970#-16 S10 .1432#-17 AL02- .2867#-11 NA+ .3923#-17 O- .5603#-13 OH- .0000#-00 CS+

.3495#-08 K+ .8396#-14 NO- .7828#-12 NO2- .4922#-15 SO2- .0000#-00 CO2- .6825#-15 O2-

.7859#-27 SH- .9814#-24 SO- .8922#-15 SO2- .3900#-02 CAO L .0000#-00 CSOH L .1018#-10 FEAL20AL.2890#-01 FEO L

GLASS2906#-01 AL2O3 L .1187#-03 MULLITE .3900#-02 CAO L .0000#-00 CSOH L .1018#-10 FEAL20AL.2890#-01 FEO L

.1008#-01 KAL02 L .7082#-01 K2SI03 L.3553#-03 NAOH L .2864#-01 SI02 L .9380# 00 K2SO4 C

SULF. AND CARB... .6300#-03 K2CO3 L .0000#-00 K2SO4 L .9380# 00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS9471#-04 AR .6742#-20 AL02 .1662# 00 C02 .2520#-22 CA .1327#-12 CL2 .0000#-00 CS

.1017#-17 FE .3262#-07 H2 .6612#-09 K .7396# 00 N2 .1222#-08 NA .7027#-03 O2 .2465#-31 S2

.1939#-17 SI02 .4503#-15 E- .1247#-32 AL .3344#-26 ALO .1742#-03 .3036#-02 .8814#-07 CO

.1262#-22 C O S .1948#-14 CAUH .1398#-08 CL .0000#-00 CSCL .1635# 00 .1128#-02 .2257#-14 FEO

.1981#-07 FE(OH)2 .2895#-10 H .1820#-05 HCL .8394#-01 H2O .1451#-21 H2S .6145#-04 .2432#-02 .6946#-11 KO

.8101#-05 KOH .2948#-17 N .1462#-14 NH3 .1210#-04 NO .1407#-17 N02 .2598#-04 NACL .1728#-10 NAO

.2485#-05 NAOH .5387#-09 O .5717#-06 OH .3865#-20 AL02- .3024#-14 SO .1186#-06 S02 .9066#-09 S03

.8846#-40 SI .1612#-20 S10 .3865#-20 AL02- .2157#-29 CN- .0000#-00 CO2- .9440#-11 CL- .0000#-00 CS+

.9435#-11 K+ .2267#-21 NO- .2113#-14 NO2- .7739#-14 NA+ .1059#-19 O- .1913#-15 OH- .1843#-17 O2-

.2122#-29 SH+ .2649#-26 SO- .1329#-17 SO2- .1691# 00 AL2O3 L .6909#-03 MULLITE .2269#-01 CAO L .0000#-00 CSOH L .5924#-10 FEAL20AL.1681# 00 FEO L

GLASS1691# 00 AL2O3 L .6909#-03 MULLITE .2269#-01 CAO L .0000#-00 CSOH L .5924#-10 FEAL20AL.1681# 00 FEO L

.5863#-01 KAL02 L .4121# 00 K2SI03 L.2068#-02 NAOH L .1966# 00 SI02 L .9993# 00 K2SO4 C

SULF. AND CARB... .6713#-03 K2CO3 L .0000#-00 K2CO3 C .0000#-00 K2SO4 L .9993# 00 K2SO4 C

MOLAR QUANTITY

AVERAGE MOLECULAR WEIGHT (GMAM-MOLES) .3706#-03 .1719# 00 .9386# 00 .3715#-03

MASS (AMU) .2996#-02 .1103#-03 .1742#-03 .3036#-02

VOLUME (KILOGRAMS) .1110#-02 .1876#-01 .1635# 00 .1128#-02

DENSITY (CUBIC-METERS) .2432#-02 .5716#-05 .6145#-04 .2432#-02

ENTROPY (GRAMCALORIES/DEGR) .4563# 00 .3317#-04 .2662#-04 .4638# 00

REACTION ENTHALPY (KILOCALORIES) .2167#-05 .1152#-02 .9452#-02 .2178#-05

HEAT OF FORMATION (KILOCALORIES) -.4820#-04 -.6329#-02 -.2840#-03 -.5147#-04

SENSIBLE HEAT (KILOCALORIES) -.7589#-04 -.4756#-02 -.3224#-03 -.7959#-04

FROZEN CP (KILOCALORIES) .2769#-04 .4259#-01 .3843#-02 .2812#-04

ADIABATIC EXPANSION COEFFICIENT (GMCAL/GMMOL-DEGR) .9130#-01 .3063#-02 .5136#-02 .9247#-01

.1278#-01 SOVIC SPEED (METERS/SECOND) .6525# +3

DERIVE LENGTH

(METERS).18162#-03 ELECTRON DENSITY (PER M+3).41312#-10 COLLISION FREQUENCY (PER SEC).62621#-12

COEFFICIENTS FOR OHMS LAW.. SIGMA = SCALAR COND (MHO/METER) .1884#-09 BETA1 (SQM-VOLT/NEWTON)

BETA2 (ASSUMING ZERO ION SLIP) .0000#-00 BETA1 (VOLT/DEGR)

MAGNETIC INDUCTION (ABS B) (TESLA) .0000#-00 THETA1 (VOLT/DEGR)

CHI (METER-OHM/TESLA) .0000#-00 .2000#-01 .6000#-01 .8000#-01 .1000#-02

HALL PARAMETER (METER-OHM/SQ TESLA) .1530#-10 .1526#-10 .1516#-10 .1513#-10 .1513#-10

PSI (METER-OHM/SQ TESLA) .0900#-00 .5748# 00 .1145#-01 .1714#-01 .2850#-01

THETA2 (VOLT/TESLA-DEGR) .5377#-07 .4124#-07 .2427#-07 .11440#-07 .6255#-06

THETA3 (VOLT/SQ TESLA-DEGR) .3267#-05 .3273#-05 .1926#-05 .1143#-05 .4964#-06

.1176#-05 -.9020#-06 -.5309#-06 -.3149#-06 -.2006#-06 -.1368#-06 -.9851#-07

U S M VINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION 6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS U OLIVER AVG UPPER FREEPORT MVB8 101*SA 1.0GMOL K2U/KG COAL 90% ASH REJECTION
.3508*+01 AH .6890*+01 ALU2 .6156*+02 CO2 .3900*+02 CA .2120*+01 CL2 .0000*+00 CS .2850*+01 FE
.3110*+02 H2 .2064*+01 K .2740*+03 N2 .1090*+01 NA .1772*+02 O2 .4690*+00 S2 .9970*+01 SI02

PRESSURE = 1.50 ATM, TEMPERATURE = 1100 DEGR

EQUILIBRIUM MOLAR QUANTITIES
IDEALGAS *****
.3508*+01 AH .1502*+19 AL02 .6156*+02 CO2 .1291*+22 CA .1235*+09 CL2 .0000*+00 CS
.9995*+18 FE .2363*+08 H2 .2740*+03 N2 .2141*+07 NA .2616*+00 O2 .5637*+36 S2
.2948*+17 SI02 .1108*+14 E- .5203*+27 AL0 .2177*+10 AL(OH)2 .6585*+45 AL2O .2493*+05 CO
.2009*+24 C O S .1258*+13 CA0H .0000*+00 CS O .0000*+00 CSO .3140*+01 KCL .1159*+09 KO .1083*+13 FEO
.9664*+05 FE(OH)2 .4528*+05 H .8136*+03 HCL .3109*+02 H2O .3909*+05 NAO .3777*+09 NAO .1159*+09 KO
.6850*+03 KOH .1413*+16 N .3000*+13 NH3 .1971*+02 NO .4800*+15 SO .2970*+06 SO2 .6055*+08 SO3
.2251*+03 NAUH .1991*+07 O .4802*+04 OH .9922*+31 CN- .3571*+09 CL- .0000*+00 CS+
.1366*+42 SI .3894*+21 SIO .1975*+20 AL02- .1790*+12 NA+ .5275*+15 OH- .8248*+17 O2+
.3570*+09 K+ .3100*+21 NO- .3881*+13 NO2- .7218*+19 SO2- .1172*+19 O- .0000*+00 C2O- .0000*+00 C5OH L .4863*+12 FEAL2O4L.2890*+01 FEO L
.1927*+32 SH- .8591*+24 SO- .7218*+19 S02- .3900*+02 CAO L .0000*+00 C5OH L .4863*+12 FEAL2O4L.2890*+01 FEO L
GLASS *****
.3389*+01 AL2O3 L .1091*+03 MULLITE .3900*+02 CAO L .0000*+00 C5OH L .4863*+12 FEAL2O4L.2890*+01 FEO L
.4564*+03 KAL02 L .7487*+01 K2SIO3 L .4853*+03 NAOH L .2461*+01 SIO2 L .9380*+00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES
IDEALGAS *****
.9472*+02 AH .4056*+22 AL02 .1642*+00 CO2 .3485*+25 CA .3333*+12 CL2 .0000*+00 CS
.2698*+20 FE .3377*+03 H2 .2528*+10 K .7396*+00 N2 .7061*+03 O2 .1522*+38 S2
.7958*+20 SI02 .2990*+17 E- .5653*+37 AL .1405*+29 AL0 .1778*+47 ALEO .6730*+08 CO
.5423*+27 C O S .3396*+16 CA0H .7104*+09 CL .0000*+00 CSCL .8394*+01 H2O .8476*+04 KCL .3128*+12 KO
.2593*+08 FE(OH)2 .1222*+11 H .2196*+05 HCL .8394*+01 H2O .8476*+04 KCL .3128*+12 KO
.1860*+05 KOH .3415*+14 N .8094*+16 NH3 .5320*+05 NO .1055*+01 NAO .1020*+11 NAO
.6077*+06 NAUH .5374*+10 O .1296*+06 OH .2313*+26 S .1296*+17 SO .8018*+09 SO2 .1635*+10 SO3
.3688*+42 SI .1053*+23 SIO .5332*+23 AL02- .2679*+33 CN- .9641*+12 CL- .0000*+00 CS+
.9637*+12 K+ .8369*+24 NO- .1048*+15 NO2- .4833*+15 NA+ .1424*+17 OH- .2227*+19 O2+
.5202*+35 SH- .2319*+31 SO- .1949*+21 S02- .1949*+21 S02- .1949*+21 S02- .1949*+21 S02-
.2027*+00 AL2O3 L .6524*+03 MULLITE .2332*+01 CAO L .0000*+00 C5OH L .2908*+11 FEAL2O4L.1728*+00 FEO L
.4477*+00 K2SIO3 L .2902*+02 NAOH L .1472*+00 SIO2 L .9970*+00 K2SO4 C

MOLAR QUANTITY (GRAM-MOLES)
AVERAGE MOLECULAR WEIGHT (AMU)
MASS (KILOGRAMS)
VOLUME (CUBIC-METERS)
DENSITY (KILOGRAMS/CUBIC METER)
ENTROPY (KILOGRAMS/DEGR)
REACTION ENTHALPY (KILOGRAMS/DEGR)
HEAT OF FORMATION (KILOGRAMS/DEGR)
SENSIBLE HEAT (KILOGRAMS/DEGR)
FROZEN CP (GMCAL/GRMOL-DEGR)
ADIABATIC EXPANSION COEFFICIENT (METERS/SECOND)

DEBYE LENGTN (METERS), 52099*+03
COEFFICIENTS FOR OHM*S LAW. SIGMA = SCALAR COND (MHO/METER)
BETA2 (ASSUMING ZERO ION SLIP) (TESLA)
MAGNETIC INDUCTION (ABS B) (METER-OHM/TESLA)
HALL PARAMETER (METER-OHM/SQ TESLA)
PSI (VOLT/TESLA-DEGR)
THETA2 (VOLT/SQ TESLA-DEGR)
THETA3 (VOLT/SQ TESLA-DEGR)

GLASS ** Sulf. AN MIXTURE
.1672*+00 .9409*+00 .3715*+03
.1130*+03 .1742*+03 .3036*+02
.1898*+01 .1639*+00 .1128*+02
.5493*+05 .6160*+04 .2229*+02
.3439*+04 .2660*+04 .5060*+00
.1106*+02 .9059*+02 .2148*+05
-.4380*+02 -.2892*+03 -.5488*+04
-.4753*+02 -.3230*+03 -.7959*+04
.3730*+01 .3385*+02 .2471*+04
.3124*+02 .4788*+02 .9091*+01
SONIC SPEED (METERS/SECOND) .6261*+3

IDEALGAS ELECTRON DENSITY (PER M*3), 29925*+08 COLLISION FREQUENCY (PER SEC), 68822*+12
.1244*+11 BETA1 (SQM-VOLT/NEWTON)
.0000*+00 THETA1 (VOLT/DEGR)
.6000*+01 .8000*+01 .1000*+02
.2095*+12 .2095*+12 .2090*+12
.2101*+12 .1046*+01 .2600*+01
.3942*+09 .2412*+09 .1076*+09
.2094*+05 .1281*+05 .6302*+06
-.5314*+06 -.3251*+06 -.2107*+06 -.1450*+06

U S "U MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSIONS

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 1U18SA 1.0GMOL K2O/KG COAL 90% ASH REJECTION

.3508*01 AR .6890*01 AL02 .6156*02 C02 .3900*02 CA .2120*01 CL2 .0000*00 CS .2890*01 FE

.3110*02 H2 .2064*01 K .2740*03 N2 .1090*01 NA .1772*02 O2 .4690*00 S2 .9970*01 S102

PRESSURE = 1.00 ATM; TEMPERATURE = 2200 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3508*01 AR .3481*05 AL02 .5741*02 C02 .9886*06 CA .2279*10 CL2 .0000*00 CS

.1003*02 FE .4113*00 H2 .6318*00 K .2735*03 N2 .8033*07 AL0 .2546*01 O2 .1275*07 S2

.1212*02 SI02 .1277*02 E- .7818*09 AL .8000*00 CSCL .0000*00 CS O .0000*00 CSOH .1872*12 AL2O .4146*01 CO

.3418*00 C O S .3289*03 CA0H .1351*03 CL .2961*02 H2O .9001*06 H2S .4072*01 KCL .2353*02 FEO .2353*02 FEO

.3990*02 FE(OH)2 .6975*01 H .1106*02 HCL .8654*00 NO .1831*02 NO2 .1241*03 NACL .7482*02 KO .7482*02 KO

.1360*01 K0H .3922*03 N .1360*06 NH .6902*00 OH .2739*04 AL02- .8681*02 SO .7288*04 NAO .7288*04 NAO

.4574*02 NAOH .8306*01 O .3484*02 SIU .1642*07 NO- .9352*06 N02- .1211*09 CN- .9289*00 S02 .2602*03 S03

.7375*11 SI .1580*02 K+ .6422*07 NO- .9352*06 N02- .1211*09 CN- .0000*00 CO2- .1160*03 CL- .0000*00 CS+

.8391*08 SH- .9092*07 SO- .9270*04 S02- .9270*04 S02- .2272*06 NA+ .2867*05 O- .1119*05 O2-

GLASS 1780*01 AL2O3 L .4102*02 MULLITE .3570*02 CAO L .0000*00 CSOH L .3324*04 FEAL2O4L.2152*01 FEO

.5604*02 KAL02 L .8304*02 K2SI03 L.2509*06 NAOH L .7850*00 SI02 L

SULF. AND CARB... .0000*00 K2CO3 L .0000*00 K2CO3 C .0000*00 K2SO4 L .0000*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9334*02 AR .9261*08 AL02 .1527*00 C02 .2630*08 CA .6063*13 CL2 .0000*00 CS

.2668*05 FE .1094*02 H2 .1691*02 K .2080*11 AL .2122*09 AL0 .7879*01 H2O .2944*05 HCL .2303*02 NO .4872*06 NAO .1939*06 NAO

.3224*05 SI02 .3396*05 E- .3610*06 CL .2944*05 HCL .2303*02 NO .4872*06 NAO .1939*06 NAO

.9094*09 C O S .8749*06 CA0H .1061*04 FE(OH)2 .1856*03 H .1217*04 NAOH .2210*03 O .9270*05 SIU .4203*05 K+ .4368*1J NO- .2232*10 SH-

.3618*02 KOH .1062*07 N .1217*04 NAOH .2210*03 O .9270*05 SIU .4203*05 K+ .4368*1J NO- .2232*10 SH-

.1962*13 SI .1962*13 SI .1962*13 SI .1962*13 SI .1962*13 SI .1962*13 SI .1962*13 SI .1962*13 SI .1962*13 SI .1962*13 SI

GLASS 1277*00 AL2O3 L .2942*01 MULLITE .2561*01 CAO L .0000*00 CSOH L .2394*03 FEAL2O4L.1544*00 FEO

.4019*01 KAL02 L .5955*01 K2SI03 L.1800*05 NAOH L .5630*00 SI02 L

SULF. AND CARB... .0000*00 K2CO3 L .0000*00 K2CO3 C .0000*00 K2SO4 L .0000*00 K2SO4 C

MOLAR QUANTITY (GRAM-MOLES)

AVERAGE MOLECULAR WEIGHT (AMU)

MASS (KILOGRAMS)

VOLUME (CUBIC METERS)

DENSITY (KILOGRAMS/CUBIC METER)

ENTROPY (GRAM-CALORIES/DEGR)

REACTION ENTHALPY (KILOCALORIES)

HEAT OF FORMATION (KILOCALORIES)

SENSIBLE HEAT (KILOCALORIES)

FROZEN CP (GM-CAL/GM-MOL-DEGR)

ADIABATIC EXPANSION COEFFICIENT

GLASS ** SUFF. AN MIXTURE

.1394*00 .3760*03

.8508*02 .3000*02

.1166*01 .1128*02

.4364*05 .6786*02

.2718*04 .1662*00

.2456*05 .2457*03

-.9329*03 -.9627*05

-.7318*04 -.7354*04

.6385*04 .6387*01

.9866*01 .9873*01

.1252*1 .9873*01

DEBYE LENGTH (METERS).79169*06 ELECTRON DENSITY (PER M*3).11331*20 COLLISION FREQUENCY (PER SEC).23407*12

COEFFICIENTS FOR OHM'S LAW.. SIGMA = SCALAR COND (MH0/METER) .1365*01 BETA1 (SUM-VOLT/NEWTON) -.5509*00

BETA2 (ASSUMING ZERO ION SLIP) .0000*00 THETA1 (VOLT/DEGR) .3509*05

MAGNETIC INDUCTION (ABS B) (TESLA) .0000*01 .6000*01 .8000*01 .1000*02

CHI (METER-OHM/TEFLA) .5512*00 .5510*00 .5509*00 .5509*00

HALL PARAMETER (METER-OHM/SQ TEFLA) .0000*00 .1504*01 .3008*01 .4512*01 .6016*01 .9024*01

PSI (METER-OHM/SQ TEFLA) .2222*03 .8962*04 .3212*04 .1552*04 .9008*05 .5850*05

THETA2 (VOLT/TEFLA-DEGR) -.2134*05 -.8607*06 -.3085*06 -.1491*06 -.8651*07 -.5618*07

THETA3 (VOLT/SQ TEFLA-DEGR) .1298*05 .5234*06 .1876*06 .9066*07 .5260*07 .3417*07

U S BU MINES PUM ENERGY RES UTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS O OLIVER AVG UPPER FREEPORT HVBB 101&SA 1.0GMOL K2O/KG COAL 90% ASH REJECTION
.3508#*01 AR .6490#*01 AL02 .2120#*01 CL2 .0000#*00 CS .2890#*01 FE
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1772#*02 O2 .4690#*00 S2 .9970#*01 SI02

PRESSURE = 1.00 ATM, TEMPERATURE = 2100 DEGK

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS
.2432#-03 FE .2550# 00 H2 .3508#*01 AH .7186#*06 AL02 .5909#*02 CO2 .1775#*06 CA .8996#*11 CL2
.2728#-08 SH .2728#*08 SH .3280#*07 SO .6284#*04 SO2 .2748#*10 CN .5194#*06 O .3048#*04 OH .4529#*06 O2#
.1398#*06 C O S .1114#*03 CAOH .0000#*00 C O .2946#*02 H2O .3915#*06 H2S .4143#*01 KCL .0000#*00 CSOM
.2868#*02 FE(OH)2 .3035#*01 H .9949#*07 NH3 .5765# 00 NO .1195#*03 NACL .1393#*03 NACL .5459#*04 NAO .2806#*03 SO3
.5592#*02 NAOH .3589#*01 O .8091#*05 AL02 .2748#*10 CN .0000#*00 CO2 .6674#*04 CL .0000#*00 CS+
.2733#*12 SI .5628#*04 NO .4645#*03 SIO .8091#*05 AL02 .2748#*10 CN .0000#*00 CO2 .6674#*04 CL .0000#*00 CS+
.7510#*03 K+ .5628#*04 NO .4645#*03 SIO .8091#*05 AL02 .2748#*10 CN .0000#*00 CO2 .6674#*04 CL .0000#*00 CS+
.2728#*08 SH .3280#*07 SO .6284#*04 SO2 .2748#*10 CN .5194#*06 O .3048#*04 OH .4529#*06 O2#
GLASS
.2022#*01 AL2O3 L .2909#*02 MULLITE .7216#*01 SIO2 L .0000#*00 CSOM L .1727#*04 FEAL2O4L.2502#*01 FEO
.9590#*02 KAL02 L .2103#*01 K2SIO3 L.5304#*06 NAOH L .3716#*01 SIO2 L .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS
.6490#*06 FE .6806#*03 H2 .9364#*02 AR .1918#*03 AL02 .1577# 00 CO2 .4737#*09 CA .2401#*13 CL2
.3731#*09 C O S .2974#*06 CAO1 .1630#*06 CL .1633#*12 K .2645#*10 AL0 .7969#*01 H2O .1045#*08 H2S .1106#*03 KCL .1279#*04 KO
.7654#*05 FE(OH)2 .8100#*04 H .1873#*05 HCL .1673#*05 HCL .1539#*02 NO .3718#*06 NACL .1457#*06 NAO .7489#*06 SO3
.4022#*02 KOH .3039#*08 N .2655#*09 NH3 .2655#*09 NH3 .1539#*02 NO .3718#*06 NACL .1457#*06 NAO .7489#*06 SO3
.1492#*04 NAOH .9578#*04 O .1109#*02 OH .1929#*07 S .7333#*13 CN .0000#*00 CO2 .1781#*06 CL .0000#*00 CS+
.7293#*15 SI .1240#*05 SIO .1507#*08 NO2 .1507#*08 NO2 .2714#*09 NA+ .2454#*08 O .8134#*07 OH .1209#*08 O2#
.2004#*05 K+ .1502#*10 NO .8755#*10 SO .1677#*06 SO2 .1677#*06 SO2 .2448#*01 CAO L .0000#*00 CSOM L .1116#*03 FEAL2O4L.1617# 00 FEO L
.7282#*11 SH .1307# 00 AL2O3 L .1840#*01 MULLITE .2448#*01 CAO L .0000#*00 CSOM L .1116#*03 FEAL2O4L.1617# 00 FEO L
GLASS
.6198#*01 KAL02 L .1359# 00 K2SIO3 L.3428#*05 NAOH L .4664#*00 SIO2 L .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR QUANTITY (GRAM-MOLES) IDEALGAS
.3747#*03 .3007#*02 .1127#*02 .6457#*02 .1745# 00 .2432#*05 .1456#*04 .7471#*04 .6016#*04 .9456#*01 .1253# *1
AVERAGE MOLECULAR WEIGHT (AMU) .3747#*03 .3007#*02 .1127#*02 .6457#*02 .1745# 00 .2432#*05 .1456#*04 .7471#*04 .6016#*04 .9456#*01 .1253# *1
MASS (KILOGRAMS) .3747#*03 .3007#*02 .1127#*02 .6457#*02 .1745# 00 .2432#*05 .1456#*04 .7471#*04 .6016#*04 .9456#*01 .1253# *1
VOLUME (CUBIC METERS) .3747#*03 .3007#*02 .1127#*02 .6457#*02 .1745# 00 .2432#*05 .1456#*04 .7471#*04 .6016#*04 .9456#*01 .1253# *1
DENSITY (KILOGRAMS/CUBIC METER) .3747#*03 .3007#*02 .1127#*02 .6457#*02 .1745# 00 .2432#*05 .1456#*04 .7471#*04 .6016#*04 .9456#*01 .1253# *1
ENTROPY (GRAMCALORIES/DEGK) .3747#*03 .3007#*02 .1127#*02 .6457#*02 .1745# 00 .2432#*05 .1456#*04 .7471#*04 .6016#*04 .9456#*01 .1253# *1
REACTION ENTHALPY (KILOCALORIES) .3747#*03 .3007#*02 .1127#*02 .6457#*02 .1745# 00 .2432#*05 .1456#*04 .7471#*04 .6016#*04 .9456#*01 .1253# *1
HEAT OF FORMATION (KILOCALORIES) .3747#*03 .3007#*02 .1127#*02 .6457#*02 .1745# 00 .2432#*05 .1456#*04 .7471#*04 .6016#*04 .9456#*01 .1253# *1
SENSIBLE HEAT (KILOCALORIES) .3747#*03 .3007#*02 .1127#*02 .6457#*02 .1745# 00 .2432#*05 .1456#*04 .7471#*04 .6016#*04 .9456#*01 .1253# *1
FROZEN CP (GMCAL/G*MMOL-DEGK) .3747#*03 .3007#*02 .1127#*02 .6457#*02 .1745# 00 .2432#*05 .1456#*04 .7471#*04 .6016#*04 .9456#*01 .1253# *1
ADIABATIC EXPANSION COEFFICIENT .3747#*03 .3007#*02 .1127#*02 .6457#*02 .1745# 00 .2432#*05 .1456#*04 .7471#*04 .6016#*04 .9456#*01 .1253# *1

DEBYE LENGTH (METERS).1078#*05 ELECTRON DENSITY (PER M*3).5419#*19 COLLISION FREQUENCY (PER SEC).24325#*12
COEFFICIENTS FOR OHM'S LAW. SIGMA = SCALAR COND (MHO/METER) .6281# 00 BETAL (SQM-VOLT/NEWTON) .1152#*01
BETA2 (ASSUMING ZERO ION SLIP) .0000#*00 THETA1 (VOLT/DEGK) .2465#*05
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#*00 .2000#*01 .6000#*01 .8000#*01 .1000#*02
CHI (METER-OHM/TESLA) .1152#*01 .1152#*01 .1152#*01 .1152#*01 .1152#*01 .1152#*01 .1152#*01 .1152#*01 .1152#*01 .1152#*01 .1152#*01
HALL PARAMETER (METER-OHM/SQ TESLA) .0000#*00 .1447#*01 .2893#*01 .4343#*01 .5787#*01 .7233#*01 .8680#*01 .8680#*01 .8680#*01 .8680#*01 .8680#*01
PSI (METER-OHM/SQ TESLA) .2622#*03 .9266#*04 .3344#*04 .1613#*04 .9402#*05 .6108#*05 .4277#*05 .4277#*05 .4277#*05 .4277#*05 .4277#*05
THETA2 (VOLT/TESLA-DEGK) .1479#*05 .6040#*06 .12187#*06 .1050#*07 .6149#*07 .3995#*07 .2797#*07 .2797#*07 .2797#*07 .2797#*07 .2797#*07
THETA3 (VOLT/SU TESLA-DEGK) .8880#*06 .3638#*06 .1313#*06 .6358#*07 .3691#*07 .2398#*07 .1679#*07 .1679#*07 .1679#*07 .1679#*07 .1679#*07

U S HU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) UIMAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 101&SA 1.0GMOL K2O/KO COAL 90% ASH REJECTION
.3508#01 AR
.6490#01 ALO2
.3110#02 H2
.2064#01 K
.2740#03 N2
.3900#02 CA
.2120#01 CL2
.1772#02 O2
.4690# 00 S2
.9970#01 SI02

PRESSURE = 1.00 ATM, TEMPERATURE = 2000 DEGR

EQUILIBRIUM MOLAR QUANTITIES

Table with columns for chemical species (AR, H2, SI02, CAUH, H, N, O, SIU, SO, S, NAUH, K, SH, AL2O3, K2SI03, K2CO3) and their molar quantities. Includes sub-sections for IDEALGAS, GLASS, and SULF. AND CARB.

MOLAR FRACTIONS WITHIN PHASES

Table with columns for chemical species (AR, H2, E, CAUH, H, N, NAUH, SI, K, SH, AL2O3, K2SI03, K2CO3) and their molar fractions. Includes sub-sections for IDEALGAS, GLASS, and SULF. AND CARB.

Table with columns for physical properties (AVERAGE MOLECULAR WEIGHT, MASS, VOLUME, DENSITY, ENTROPY, REACTION ENTHALPY, HEAT OF FORMATION, SENSIBLE HEAT, FROZEN CP, ADIABATIC EXPANSION COEFFICIENT) and their values.

Table with columns for Debye Length, Coefficients for Ohm's Law, Retac (Assuming Zero Ion Slip), Magnetic Induction (Abs B), Chi, Hall Parameter, Psi, Theta2, Theta43 and their values.

Table with columns for physical properties (GLASS, AN MIXTURE, SULF, AN MIXTURE) and their values.

Table with columns for Electron Density, Scalar Cond (MHO/METER), (SQM-VOLT/TESLA-NEWTON), (METER-UHM/TESLA), (METER-UHM/SQ TESLA), (VOLT/SQ TESLA-DEGR) and their values.

Table with columns for physical properties (SULF, AN MIXTURE, COLLISION FREQUENCY (PER SEC), COLLISION FREQUENCY (PER SEC), COLLISION FREQUENCY (PER SEC)) and their values.

U S BU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6 2 7

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS U OLIVER AVG UPPER FREEPORT HVB8 101*SA 1.0GMOL K2O/KG COAL 90% ASH REJECTION
.3508*+01 AR .6890*+01 AL02 .6156*+02 C02 .3900*+02 CA .2120*+01 CL2 .2890*+01 FE
.3119*+02 H2 .2064*+01 K .2740*+03 N2 .1090*+01 NA .1772*+02 O2 .4690* 00 S2 .9970*+01 SI02

PRESSURE = 1.00 ATM; TEMPERATURE = 1800 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3508*+01 AR .1849*+08 AL02 .6129*+02 C02 .2562*+09 CA .5663*+12 CL2 .0000*+00 CS
.8229*+06 FE .3481*+01 H2 .9931*+01 K .2739*+03 N2 .1808*+02 NA .8077* 00 O2 .2008*+10 S2
.1229*+08 SI02 .2500*+04 E- .2841*+14 AL .3120*+11 AL0 .5129*+04 AL(OH)2 .2260*+19 AL20 .2671* 00 CO
.2450*+08 C O S .1833*+05 CA04 .4553*+05 CL .6547*+03 FE(OH)2 .1285*+02 H .1519*+03 HCL .3017*+02 H2O .9054*+08 H2S .8854*+05 FED
.1709*+01 K0H .1169*+07 N .8545*+08 NH3 .1623* 00 NO .3910*+04 N02 .2009*+03 NACL .1637*+04 NAO
.8869*+02 NAOH .2097*+02 O .7185*+01 OH .5678*+07 SI0 .5154*+13 CN- .3991*+03 SO .4620*+03 S03
.2460*+18 SI .6706*+04 K+ .1027*+04 NO- .1034*+06 NO2- .4977*+08 NA+ .9030*+05 CL+ .0000*+00 CS+
.1822*+10 SH- .4555*+09 SO- .1102*+04 S02- .1315*+07 O- .1823*+05 OH- .1912*+07 O2+
GLASS 1641*+01 AL2O3 L .1112*+04 MULLITE .3898*+02 CAO L .0000*+00 CSOH L .6005*+06 FEAL2O4 L .2824*+01 FEO L
.3596*+01 KAL02 L .8840*+01 K2SI03 L .5255*+05 NAOH L .1128*+01 SI02 L
SULF. AND CARB. .0000*+00 K2CO3 L .0000*+00 K2SO4 C .0000*+00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9406*+02 AR .4957*+11 AL02 .1643* 00 C02 .6868*+12 CA .1518*+14 CL2 .0000*+00 CS
.2206*+08 FE .9334*+04 H2 .7343* 00 N2 .4648*+05 NA .2155*+02 O2 .5385*+13 S2
.3295*+09 SI02 .6704*+07 E- .7617*+17 AL .8365*+14 AL0 .0000*+00 CS O .6112*+22 AL20 .7161*+03 CO
.6569*+11 C O S .4915*+06 CA04 .0000*+00 CSCL .2430*+10 H2S .1127*+03 KCL .2213*+05 KO
.1755*+05 FE(OH)2 .3444*+05 H .4340*+06 HCL .8087*+01 H2O .4350*+03 NO .1048*+06 N02 .5386*+06 NACL .4388*+07 NAO
.4582*+02 KOH .3133*+10 N .2291*+10 NH3 .4350*+03 NO .1720*+09 S .1070*+05 SO .2512*+02 S02 .1239*+05 S03
.2378*+04 NAOH .5621*+05 O .1524*+05 SI0 .1382*+15 CN- .0000*+00 C02+ .2421*+07 CL- .0000*+00 CS+
.6595*+21 SI .1262*+06 K+ .2753*+12 NO- .2771*+09 N02- .1334*+10 NA+ .3525*+10 O- .4888*+08 OH- .5127*+10 O2+
.4886*+13 SH- .1221*+11 SO- .2954*+07 S02- .2116*+01 CAO L .0000*+00 CSOH L .3260*+05 FEAL2O4 L .1533* 00 FEO L
.1952* 00 KAL02 L .4799* 00 K2SI03 L .2853*+04 NAOH L .6121*+01 SI02 L
SULF. AND CARB. .0000*+00 K2CO3 L .0000*+00 K2SO4 C .0000*+00 K2SO4 C

MOLAR QUANTITY (GRAM-MOLES)

AVERAGE MOLECULAR WEIGHT (AMU) .3730*+03 .3018*+02 .1126*+07 .5509*+02 .2043* 00 .2356*+05 .-2756*+04 .-7673*+04 .4917*+04 .9734*+01 .1256*+1
MASS (KILOGRAMS) .1126*+07 .5509*+02 .2043* 00 .2356*+05 .-2756*+04 .-7673*+04 .4917*+04 .9734*+01 .1256*+1
VOLUME (CUBIC-METERS) .2043* 00 .2356*+05 .-2756*+04 .-7673*+04 .4917*+04 .9734*+01 .1256*+1
ENTROPY (KILOGRAMS/CUBIC METER) .2043* 00 .2356*+05 .-2756*+04 .-7673*+04 .4917*+04 .9734*+01 .1256*+1
HEAT OF FORMATION (GRAM-CALORIES/DEGR) .2043* 00 .2356*+05 .-2756*+04 .-7673*+04 .4917*+04 .9734*+01 .1256*+1
SENSIBLE HEAT (KILOGRAMS) .2043* 00 .2356*+05 .-2756*+04 .-7673*+04 .4917*+04 .9734*+01 .1256*+1
FROZEN CP (GM-CAL/GMMOL-DEGR) .2043* 00 .2356*+05 .-2756*+04 .-7673*+04 .4917*+04 .9734*+01 .1256*+1
ADIABATIC EXPANSION COEFFICIENT .1256*+1

DEBYE LENGTH (METERS) .33679*+05 ELECTRON DENSITY (PER M*3) .27334*+18 COLLISION FREQUENCY (PER SEC) .28350*+12
COEFFICIENTS FOR OHM'S LAW. SIGMA = SCALAR COND (MHO/METER) .2717*+01 BETAI (SQM-VOLT/NEWTON) .2844*+02
BETA2 (ASSUMING ZERO ION SLIP) (TESLA) .0000*+01 .2000*+01 .4000*+01 .6000*+01 .8000*+01 .1000*+02
MAGNETIC INDUCTION (ABS B) (METER-OHM/TESLA) .2284*+02 .1241*+01 .2482*+01 .3723*+01 .4964*+01 .6205*+01 .7446*+01 .8687*+01 .9928*+01
CHI (METER-OHM/TESLA) .2284*+02 .1241*+01 .2482*+01 .3723*+01 .4964*+01 .6205*+01 .7446*+01 .8687*+01 .9928*+01
HALL PARAMETER (METER-OHM/SQ TESLA) .1528*+02 .6959*+03 .2642*+03 .1299*+03 .7589*+04 .4946*+04 .3469*+04 .1871*+07 .1023*+07
PSI (VOLT/TESLA-DEGR) .6241*+06 .3753*+06 .1425*+06 .7086*+07 .4093*+07 .2667*+07 .1871*+07 .1023*+07
THETA2 (VOLT/SQ TESLA-DEGR) .-4508*+06 .-2052*+06 .-87791*+07 .-3831*+07 .-2238*+07 .-1458*+07

U S BU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6 2 7

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 101WSA 1.0GMOL K2O/KG COAL 90% ASH REJECTION
.3509#*01 AR .6890#*01 AL02 .6156#*02 C02 .3900#*02 CA .2120#*01 CL2 .0000#*00 CS .2890#*01 FE
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690#*00 S2 .9970#*01 SI02

PRESSURE = 1.00 ATM, TEMPERATURE = 1700 DEGR

EQUILIBRIUM MOLAR QUANTITIES

Table with 4 columns: IDEALGAS, AR, AL02, CO2. Rows include elements like FE, SIO2, CAOH, H, HCL, H2O, H2S, N, O, S, SO, SO2, SO3, CS, and various compounds like KAL02, KAL03, K2SIO3, K2CO3, K2SO4, K2SO4 C.

MOLAL FRACTIONS WITHIN PHASES

Table with 4 columns: IDEALGAS, AR, AL02, CO2. Rows include elements like FE, SIO2, CAOH, H, HCL, H2O, H2S, N, O, S, SO, SO2, SO3, CS, and various compounds like KAL02, KAL03, K2SIO3, K2CO3, K2SO4, K2SO4 C.

MOLAR QUANTITY

Table with 4 columns: IDEALGAS, AN, MIXTURE, Sulf. Rows include properties like AVERAGE MOLECULAR WEIGHT, MASS, VOLUME, DENSITY, ENTHALPY, HEAT OF FORMATION, SENSIBLE HEAT, FROZEN CP, ADIABATIC EXPANSION COEFFICIENT.

DEBYE LENGTH (METERS), SCALAR DENSITY (MUO/MFTR), COLLISION FREQUENCY (PER SEC), 30072#*12

Table with 4 columns: IDEALGAS, AN, MIXTURE, Sulf. Rows include properties like COEFFICIENTS FOR OHM'S LAW, BETA2, MAGNETIC INDUCTION, CHI, HALL PARAMETER, PSI, THETA2, THETA3.

U S U MIVES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6 3 9

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 101NSA 1.0GMOL K2O/KG COAL 90% ASH REJECTION
.3503#-01 AR .6890#-01 AL02 .6156#-02 C02 .3900#-02 CA .2120#-01 CL2 .0000#-00 CS .2890#-01 FE
.3110#-02 H2 .2064#-01 K .2740#-03 N2 .1090#-01 NA .1772#-02 O2 .4690#-00 S2 .9970#-01 S102

PRESSURE = 1.00 ATM, TEMPERATURE = 1600 DEGK

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS
.3503#-01 AR .3503#-01 AL02 .6152#-02 C02 .7339#-12 CA .1612#-12 CL2 .0000#-00 CS
.4579#-08 FE .5152#-02 H2 .2739#-02 N2 .4996#-03 NA .5865#-00 O2 .4536#-13 S2
.1445#-09 S102 .1007#-05 E- .2664#-14 AL .1862#-14 AL0 .1937#-05 AL(OH)2 .1313#-24 AL2O .3097#-01 CO
.2761#-10 C O S .4858#-07 CAOH .8450#-06 CL .0000#-00 CS O .0000#-00 CSOH .1725#-06 FEO
.1780#-03 FE(OH)2 .7504#-04 H .7376#-04 HCL .3049#-02 H2O .1359#-09 H2S .4199#-01 KCL .1172#-03 KO
.1166#-01 KOH .2133#-04 N .1786#-09 NH3 .6400#-01 NO .2095#-04 N02 .3381#-03 NACL .4662#-05 NAO
.7531#-24 SI .1003#-01 NAOH .2093#-03 O .1688#-01 OH .4938#-09 S .2616#-04 SO .6409#-00 SO2 .5845#-03 SO3
.3821#-05 K+ .1517#-10 S10 .3726#-04 AL02- .2018#-07 N02- .8710#-16 CN- .1701#-05 CL+ .0000#-00 CS+
.6023#-13 SH- .3709#-11 SO- .9894#-06 SO2- .9894#-09 O+ .4037#-09 OH+ .1023#-06 OH+ .1031#-08 O2+
GLASS
.8071#-02 AL2O3 L .1693#-07 MULLITE .3900#-02 CAU L .0000#-00 CSOH L .1575#-07 FEAL2O4 L .2872#-01 FEO L
.5276#-01 KAL02 L .9791#-01 K2S103 L .2766#-04 NAOH L .1788#-02 S102 L .1788#-02 S102 L .1788#-02 S102 L .1788#-02 S102 L
SULF. AND CARB.
.1787#-03 K2CO3 L .0000#-00 K2CO3 C .2964#-00 K2SO4 L .0000#-00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS
.9431#-02 AR .2239#-13 AL02 .1954#-00 C02 .1973#-14 CA .4334#-15 CL2 .0000#-00 CS
.1365#-04 H2 .3883#-04 K .7363#-00 N2 .1343#-08 NA .1528#-02 O2 .1219#-15 S2
.3885#-12 S102 .2708#-08 E- .7160#-21 AL .5058#-17 AL0 .5207#-08 AL(OH)2 .3530#-27 AL2O .8326#-04 CO
.7475#-13 C O S .1306#-04 CAOH .0000#-00 CSCL .0000#-00 CS O .0000#-00 CSOH .4638#-09 FEO
.4786#-06 FE(OH)2 .2017#-06 H .1983#-06 HCL .8197#-11 H2O .5652#-12 H2S .1129#-03 KCL .3150#-06 KO
.3133#-02 KOH .5735#-12 N .2093#-11 NH3 .1720#-03 NO .3632#-07 N02 .9089#-06 NACL .1250#-07 NAO
.2696#-04 NAOH .5625#-06 O .4538#-04 OH .1327#-11 S .7032#-07 SO .1723#-02 SO2 .1571#-05 SO3
.0244#-26 SI .4077#-13 S10 .5425#-10 N02- .2341#-18 CN- .0000#-00 CO2+ .4571#-08 CL+ .0000#-00 CS+
.1027#-07 K+ .5987#-14 NO- .5425#-10 N02- .1045#-11 NA+ .6247#-12 O+ .2750#-09 OH+ .2772#-11 O2+
.1619#-15 SH- .9971#-14 SO- .2660#-08 SO2- .2660#-08 SO2- .2660#-08 SO2- .2660#-08 SO2- .2660#-08 SO2- .2660#-08 SO2-
GLASS
.4178#-01 AL2O3 L .8766#-07 MULLITE .2019#-01 CAO L .0000#-00 CSOH L .8151#-07 FEAL2O4 L .1487#-00 FEO L
.2731#-00 KAL02 L .5059#-00 K2S103 L .1432#-03 NAOH L .9254#-02 S102 L .9254#-02 S102 L .9254#-02 S102 L .9254#-02 S102 L
SULF. AND CARB.
.6025#-03 K2CO3 L .0000#-00 K2CO3 C .9994#-00 K2SO4 L .0000#-00 K2SO4 C

MOLAR QUANTITY (GRAM-MOLES)

AVERAGE MOLECULAR WEIGHT (AMU) .2966#-00 SULF. AN MIXTURE .3725#-03
MASS (KILOGRAMS) .3012#-02 .1216#-03 .1742#-03 .3028#-02 .1742#-03 .3028#-02 .1742#-03 .3028#-02
VOLUME (CUBIC-METERS) .1120#-02 .2349#-01 .5164#-01 .1128#-02 .5164#-01 .1128#-02 .5164#-01 .1128#-02
DENSITY (KILOGRAMS/CUBIC METER) .4884#-02 .7546#-05 .1942#-04 .4884#-02 .1942#-04 .4884#-02 .1942#-04 .4884#-02
ENTROPY (GRAMCALOH/IES/DEGK) .2294#-00 .3114#-04 .2662#-04 .2309#-00 .2662#-04 .2309#-00 .2662#-04 .2309#-00
REACTION ENTHALPY (KILOCALORIES) .2313#-05 .1675#-02 .3624#-02 .2318#-05 .3624#-02 .2318#-05 .3624#-02 .2318#-05
HEAT OF FORMATION (KILOCALORIES) -.3478#-04 -.4619#-02 -.8134#-02 .3606#-04 -.4619#-02 -.8134#-02 .3606#-04 .3606#-04
SENSIBLE HEAT (KILOCALORIES) -.7661#-04 -.5416#-02 -.9842#-02 -.7814#-04 -.5416#-02 -.9842#-02 -.7814#-04 -.7814#-04
FROZEN CP (KILOCALORIES) .4183#-04 .7974#-01 .1709#-02 .4208#-04 .7974#-01 .1709#-02 .4208#-04 .4208#-04
ADIABATIC EXPANSION COEFFICIENT (GMCAL/GMOL-DEGK) .9502#-01 .3488#-02 .4705#-02 .9625#-01 .3488#-02 .4705#-02 .9625#-01 .9625#-01
.1262#-01 SO+VIC SPEED (METERS/SECOND) .7465#-03

DEBYE LENGTH (METERS).96503#-05

COEFFICIENTS FOR OH+ S LAW. SIGMA = SCALAR COND (MHO/METER) .1126#-02 BETA1 .12420#-17 COLLISION FREQUENCY (PER SEC).31152#-12
RETAZ (ASSUMING ZERO ION SLIP) .0000#-01 .0000#-00 .0000#-00 .0000#-00 .0000#-00 .0000#-00 .0000#-00 .0000#-00
MAGNETIC INDUCTION (ABS B) .5034#-03 .5030#-03 .5027#-03 .3395#-01 .5027#-03 .5026#-03 .5026#-03 .5026#-03
CHI (METER-UHM/TESLA) .0000#-00 .2000#-01 .4000#-01 .6000#-01 .4000#-01 .6000#-01 .6000#-01 .6000#-01
HALL PARAMETER (METER-OHM/SQ TESLA) .0000#-00 .1132#-01 .2263#-01 .3395#-01 .2263#-01 .3395#-01 .3395#-01 .3395#-01
PSI (METER-OHM/SQ TESLA) .4548#-00 .2196#-00 .8607#-01 .4271#-06 .8607#-01 .4271#-06 .4271#-06 .4271#-06
THETA2 (VOLT/TESLA-DEGK) .2948#-05 .1424#-05 .5580#-06 .2771#-06 .5580#-06 .2771#-06 .2771#-06 .2771#-06
THETA3 (VOLT/SQ TESLA-DEGK) -.1525#-05 -.7366#-06 -.2887#-06 -.1434#-06 -.2887#-06 -.1434#-06 -.1434#-06 -.1434#-06

U S HU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 1018SA 1.0GMOL K2O/KG COAL 90% ASH REJECTION
.3508*01 AR .5890*01 ALO2 .6156*02 CO2 .3900*02 CA .2120*01 CL2 .0000*00 CS .2890*01 FE
.3110*02 H2 .2064*01 K .2740*03 N2 .1090*01 NA .1772*02 O2 .4690*00 S2 .9970*01 SI02

PRESSURE = 1.00 ATM; TEMPERATURE = 1500 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3508*01 AR .5290*12 ALO2 .6155*02 CO2 .2540*13 CA .5635*12 CL2 .0000*00 CS
.2422*09 FE .1896*02 H2 .1633*02 K .2739*03 N2 .2147*03 NA .3724*27 AL2O .3048*15 S2
.2090*10 SI02 .5844*07 E- .2170*20 AL .4092*16 ALO .0000*00 CS O .5060*06 AL(OH)2 .9677*02 CO
.1107*11 C O S .6244*04 CAOH .8346*06 CL .0000*00 CSCL .6460*11 H2S .0000*00 CSOH .1686*07 FEO
.8626*04 FE(OH)2 .1471*04 H .1347*03 HCL .3093*02 H2O .0988*04 NO2 .1168*02 NAOL .1771*05 NAO
.3132*00 KOH .1934*10 N .6637*02 OH .1360*10 S .2266*09 SO .1980*00 SO2 .2292*03 SO3
.9453*02 NAOH .4589*04 O .1166*10 ALO2- .9703*18 CN- .0000*00 CO2- .6705*06 CL- .0000*00 CS+
.4009*26 SI .7335*06 K+ .7631*13 NO- .2110*09 NA+ .7068*11 O- .6707*08 OH+ .5342*10 O2+
.7735*06 K+ .3619*13 SO- .3557*07 SO2- .0000*00 C5OH L .5486*08 FEAL2O4L.2882*01 FEO L
.1553*01 AL2O3 L .7387*06 MULLITE .3900*02 CAO L .0000*00 C5OH L .0000*00 C5OH L .2953*07 FEAL2O4L.1550*00 FEO L
.3784*01 KALO2 L .9505*01 K2SI03 L.6230*04 NAOH L .4856*02 SI02 L .0000*00 K2SO4 L .0000*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9460*02 AR .1426*14 ALO2 .1659*00 CO2 .7119*16 CA .1519*14 CL2 .0000*00 CS
.6530*12 FE .5112*05 H2 .4403*05 K .7386*00 N2 .7386*06 NA .9441*03 O2 .8219*18 S2
.5635*13 SI02 .1576*09 E- .5851*23 AL .1103*18 ALO .0000*00 CS O .1004*29 AL2O .2609*04 CO
.2984*14 C O S .1683*10 CAOH .2264*08 CL .0000*00 CSCL .1742*13 H2S .1108*03 KCL .3071*07 KO
.2326*06 FE(OH)2 .3966*07 H .3632*06 HCL .8339*01 H2O .2960*07 NO2 .3149*05 NAOL .4775*08 NAO
.8444*03 KOH .5214*13 N .6211*12 NH3 .8603*04 NO .6109*08 SO .5338*03 SO2 .6180*06 SO3
.2549*04 NAOH .1237*06 O .1790*04 OH .3668*13 S .0000*00 CO2- .1808*08 CL- .0000*00 CS+
.1081*28 SI .2764*14 SI0 .3137*13 ALO2- .6105*11 NO2- .1906*13 O- .1440*08 O2+
.2085*09 K+ .9757*10 SO- .9591*10 SO2- .2099*01 CAO L .0000*00 C5OH L .0000*00 C5OH L .2953*07 FEAL2O4L.1550*00 FEO L
.1136*17 Sm- .8354*01 AL2O3 L .3975*05 MULLITE .2099*01 CAO L .0000*00 C5OH L .0000*00 C5OH L .2953*07 FEAL2O4L.1550*00 FEO L
GLASS 2036*00 KAL02 L .5114*00 K2SI03 L.3352*03 NAOH L .2505*01 SI02 L .0000*00 K2SO4 L .0000*00 K2SO4 C

MOLAR QUANTITY

AVERAGE MOLECULAR WEIGHT (GRAM-MOLES) IDEALGAS GLASS .. SULF. AN MIXTURE
.3709*03 .1859*00 .7401*00 .3718*03
.3008*02 .1212*03 .1743*03 .3033*02
.1113*02 .2253*01 .1290*00 .1128*02
.4565*02 .7028*05 .4845*04 .4565*02
.2437*00 .3206*04 .2662*04 .2471*00
.2279*05 .1560*02 .8817*02 .2289*05
-.3799*04 -.4540*02 -.2064*03 -.4051*04
-.7610*04 -.5279*02 -.2456*03 -.7908*04
.3811*04 .6990*01 .3915*02 .3857*04
.9481*01 .3451*02 .4705*02 .9569*01
.1265*01 SONIC SPEED (METERS/SECOND) .7252*03

DERIVE LENGTH

(METERS).19070*04 ELECTRON DENSITY (PER M*3).77100*15 COLLISION FREQUENCY (PER SEC).31930*12
COEFFICIENTS FOR O-H,S LAW.. SIGMA = SCALAR COND (MMO/METER) .6840*04 BETAI (SQM-VOLT/NEWTON) -.8096*04
BETA2 (ASSUMING ZERO ION SLIP) .0000*00 THETA1 (VOLTS/DEGK) -.9646*05
MAGNETIC INDUCTION (ABS R) (TESLA) .2000*01 .6000*01 .8000*01 .1000*02
CHI (METER-UHM/TESLA) .8136*04 .8115*04 .8103*04 .8099*04 .8098*04 .8097*04
HALL PARAMETER (METER-OHM/SQ TESLA) .1110*01 .2217*01 .3324*01 .4431*01 .5539*01 .6646*01
PSI (METER-OHM/SQ TESLA) .2105*02 .1014*02 .3967*01 .1969*01 .1155*01 .7541*00
THETA2 (VOLT/TESLA-DEGK) .5005*05 .2410*05 .9431*06 .4681*06 .2746*06 .1793*06
THETA3 (VOLT/SQ TESLA-DEGK) -.2597*05 -.1250*05 -.4893*06 -.2429*06 -.1425*06 -.9301*07

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS U OLIVER AVG UPPER FREEPORT HVBB 1018SA 1.0GMOL K20/KU COAL 90% ASH REJECTION
.3508*01 AK .6890*01 AL02 .2120*01 CL2 .0000*00 CS .2890*01 FE
.3110*02 H2 .2064*01 K .2740*03 N2 .1772*02 O2 .4690*00 S2 .9970*01 SI02

PRESSURE = 1.00 ATM, TEMPERATURE = 1400 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 350H*01 AR .2097*13 AL02 .6155*02 CO2 .4999*15 CA .3056*11 CL2
.7049*11 FE .5077*03 H2 .1132*03 K .2740*03 N2 .2890*00 CS
.2481*11 SI02 .1432*06 E- .5920*23 AL .4058*18 ALO .6381*07 AL(OH)2 .2374*30 AL2O .5123*18 S2
.1679*13 C O S .5481*09 CAU+ .9506*06 CL .0000*00 CS O .0000*00 CSOH .1166*08 FEO .1666*08 FEO
.3725*04 FE(OH)2 .2100*05 H .2801*03 HCL .3106*02 H2O .1194*12 H2S .3820*01 KCL .7826*06 KO .7826*06 KO
.6309*01 KOH .1251*11 N .4410*03 NH3 .2077*02 OH .1608*12 S .1172*06 SO .5157*01 SO2 .9247*04 SO3 .9247*04 SO3
.6797*02 NAOH .9581*05 O .1284*12 ALO2- .2544*20 CN+ .0000*00 CO2- .1699*06 CL- .0000*00 CS+ .0000*00 CS+
.7861*29 SI .4326*13 SIO .1624*09 NO2- .4947*09 SO2- .1511*13 O- .9673*13 O- .2009*09 OH- .1582*11 O2- .1582*11 O2-
.1671*06 K+ .1205*14 NO- .9636*16 SO- .2410*01 AL2O3 L .2855*04 MULLITE .3900*02 CAO L .0000*00 CSOH L .1214*08 FEAL2O4 L .2886*01 FEO L .0000*00 CS
.5952*18 SH- .2410*01 AL2O3 L .2855*04 MULLITE .3900*02 CAO L .0000*00 CSOH L .1214*08 FEAL2O4 L .2886*01 FEO L .0000*00 CS
.2052*01 KAL02 L .8453*01 K2SIO3 L .1230*03 NAOH L .1512*01 SI02 L .8863*00 K2SO4 L .0000*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9469*02 AR .5659*16 ALO2 .1661*00 CO2 .1349*17 CA .8257*14 CL2 .0000*00 CS
.1902*13 FE .1370*05 H2 .3056*06 K .7393*00 N2 .1576*06 NA .7512*03 O2 .1383*20 S2 .1383*20 S2
.6696*14 SI02 .3864*11 E- .1598*25 AL .1094*20 ALO .2262*09 AL(OH)2 .6407*33 AL2O .5845*05 CO .5845*05 CO
.4530*16 C O S .1479*11 CAU+ .2565*08 CL .0000*00 CS O .0000*00 CSOH .3147*11 FEO .3147*11 FEO
.1005*06 FE(OH)2 .5668*06 H .7560*06 HCL .8382*01 H2O .3222*15 H2S .1031*03 KCL .2112*08 KO .2112*08 KO
.1703*03 KOH .3376*14 N .1190*02 NH3 .4593*04 NO .1971*07 NO2 .1058*04 NACL .1346*08 NAO .1346*08 NAO
.1R34*04 NAOH .2586*07 O .6684*05 OH .4395*15 S .3162*09 SO .1392*03 SO2 .2498*06 SO3 .2498*06 SO3
.2122*31 SI .1167*15 SIO .3466*15 ALO2- .6866*23 CN- .4450*09 CL- .0000*00 CS+ .0000*00 CS+
.4509*09 K+ .3251*17 NO- .4383*12 NO2- .3107*12 NA+ .2611*15 O- .5421*12 O2- .4266*14 O2- .4266*14 O2-
.1606*20 SH- .2601*16 SO- .1335*11 SO2- .1360*00 AL2O3 L .1611*03 MULLITE .2201*01 CAO L .0000*00 CSOH L .6853*08 FEAL2O4 L .1629*00 FEO L .0000*00 FEO
.1158*00 KAL02 L .4771*00 K2SIO3 L .6943*03 NAOH L .8531*01 SI02 L .9998*00 K2SO4 L .0000*00 K2SO4 C

IDEALGAS

GLASS .. SUFF. AN MIXTURE .3705*03 .1772*00 .8865*00 .3716*03
.2997*02 .1170*03 .1743*03 .3035*02
.1110*02 .2073*01 .1545*00 .1128*02
.4257*02 .6291*05 .5804*04 .4257*02
.2608*00 .3295*04 .2662*04 .2650*00
.2251*05 .1386*02 .1027*03 .2263*05
-.4137*04 -.4434*02 -.2515*03 -.4433*04
-.7594*04 -.5017*02 -.2942*03 -.7938*04
.3456*04 .5831*01 .4272*02 .3505*04
.9376*01 .3259*02 .4705*02 .9477*01
.1269*01 SONIC SPEED (METERS/SECOND) .7021*03

DEBYE LENGTH

(METERS) .37623*04 ELECTRON DENSITY (PER M*3) .20259*14 COLLISION FREQUENCY (PER SEC) .34700*12
COEFFICIENTS FOR OHM'S LAW .. SIGMA = SCALAR COND (MHO/MET) .1659*05 BETA1 (SQM-VOLT/TESLA-NEWTON) .0000*00 BETA2 (ASSUMING ZERO ION SLIP) .0000*00 THETA1 (VOLT/DEGR) .12226*04
MAGNETIC INDUCTION (ABS B) (TESLA) .0000*00 .2000*01 .4000*01 .6000*01 .8000*01 .1000*02
CHI (METER-OHM/TESLA) (METER-OHM/TESLA) .3106*06 .3094*06 .3086*06 .3083*06 .3082*06 .3082*06
HALL PARAMETER .0000*00 .1027*01 .2048*01 .3070*01 .4092*01 .5113*01 .6136*01 .3469*02
PSI (METER-OHM/SQ TESLA) .1210*04 .6235*03 .1278*03 .7536*02 .4933*02 .3469*02
THETA2 (VOLT/TESLA-DEGR) .5948*05 .3064*05 .1248*05 .6279*06 .3703*06 .2424*06 .1705*06
THETA3 (VOLT/SQ TESLA-DEGR) -.2886*05 -.1486*05 -.6055*06 -.3046*06 -.1796*06 -.1176*06 -.8270*06

4 11

U S H U MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION 6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 1018SA 1.0GMOL K2O/KG COAL 90% ASH REJECTION
.3508#*01 AR .6890#*01 AL02 .6156#*02 CO2 .3900#*02 CA .2120#*01 CL2 .0000#*00 CS .2890#*01 FE
.3110#*02 H2 .206#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .9970#*01 SI02

PRESSURE = 1.00 ATM, TEMPERATURE = 1300 DEGR

EQUILIBRIUM MOLAR QUANTITIES
IDEALGAS .3508#*01 AR .783#*15 AL02 .6156#*02 CO2 .1082#*10 CL2 .0000#*00 CS
.1074#*12 FE .7226#*05 K .2740#*03 N2 .2601# 00 O2 .3177#*22 S2
.9611#*13 SI02 .2626#*10 E- .5097#*26 AL .1692#*20 ALO .3282#*34 AL2O .3508#*03 CO
.3843#*16 C O S .3133#*10 CAO+H .7806#*06 CL .0000#*00 CSO .0000#*00 CSOH .5263#*10 FEO
.1397#*04 FE(OH)2 .2134#*06 H .4402#*03 HCL .3109#*02 H2O .3449#*01 KCL .5409#*07 KO
.1440#*01 KOH .5311#*13 N .5688#*11 NH3 .9007#*02 NO .7467#*02 NACL .8290#*07 NAO
.3235#*02 NAOH .1726#*05 O .8246#*03 OH .2916#*15 S .4109#*02 SO2 .1340#*04 SO3
.2230#*32 SI .4621#*15 SIO .8715#*15 AL02- .3016#*08 SO .4109#*02 SO2 .0000#*00 CS+
.3036#*07 K+ .1426#*16 NO- .1211#*10 NO2- .2910#*23 CN- .3035#*07 CL- .4254#*13 O2+
.1198#*21 SH- .4604#*19 SO- .1751#*11 S02- .3900#*02 CAO .1760#*09 FEAL2O4L.2889#*01 FEO
GLASS .3288#*01 AL2O3 L .2216#*03 MULLITE .2668#*01 SI02 L .9339# 00 K2SO4 C
.1817#*02 KAL02 L .7258#*01 K2SI03 L.1889#*03 NAOH L .0000#*00 K2SO4 L
SULF. AND CARB.. .1861#*03 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .9339# 00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES
IDEALGAS .9471#*02 AR .1291#*17 AL02 .1662# 00 CO2 .1258#*19 CA .2921#*13 CL2 .0000#*00 CS
.2900#*15 FE .7322#*06 H2 .1951#*07 K .7395# 00 N2 .2332#*07 NA .7022#*03 O2 .8575#*25 S2
.2595#*15 SI02 .7089#*13 E- .1376#*28 AL .4569#*23 ALO .2396#*10 AL(OH)2 .8859#*37 AL2O .9469#*06 CO
.1037#*18 C O S .8458#*13 CAO+H .2107#*08 AL .0000#*00 CSO .0000#*00 CSOH .1421#*12 FEO
.3770#*07 FE(OH)2 .5760#*09 H .1188#*05 HCL .8329#*01 H2O .9210#*18 H2S .9311#*04 KCL .1460#*09 KO
.3888#*04 KOH .1434#*15 N .1535#*13 NH3 .2431#*04 NO .1475#*07 NO2 .2016#*04 NACL .22381#*09 NAO
.8734#*05 NAOH .4658#*08 O .2226#*05 OH .8141#*18 S .3555#*11 SO .1109#*04 SO2 .3616#*07 SO3
.6019#*35 SI .1247#*17 SIO .2353#*17 AL02- .8141#*18 S .3555#*11 SO .1109#*04 SO2 .0000#*00 CS+
.8196#*10 K+ .3848#*19 NO- .3270#*13 NO2- .7856#*26 CN- .2641#*17 O- .1288#*13 OH- .1148#*15 O2+
.3233#*24 SH- .1243#*21 SO- .4728#*14 S02- .7854#*13 NA+ .2641#*17 O- .1288#*13 OH- .1148#*15 O2+
GLASS .1967# 00 AL2O3 L .1326#*02 MULLITE .2333#*01 CAO L .0000#*00 CSOH L .1053#*08 FEAL2O4L.1728# 00 FEO
.1087#*01 KAL02 L .4342# 00 K2SI03 L.1130#*02 NAOH L .1596# 00 SI02 L .9998# 00 K2SO4 C
SULF. AND CARB.. .1992#*03 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .9998# 00 K2SO4 C

MOLAR QUANTITY (GRAM-MOLES)
AVERAGE MOLECULAR WEIGHT (AMU)
MASS (KILOGRAMS)
VOLUME (CUBIC-METERS)
DENSITY (KILOGRAMS/CUBIC METER)
ENTROPY (GRAMCALORIES/DEGR)
REACTION ENTHALPY (KILOCALORIES)
HEAT OF FORMATION (KILOCALORIES)
SENSIBLE HEAT (KILOCALORIES)
FROZEN CP (GHCAL/GMOL-DEGR)
ADIABATIC EXPANSION COEFFICIENT (GHCAL/GMOL-DEGR)

DEBYE LENGTH (METERS) .81768#*04 ELECTRON DENSITY (PER M+3) .40025#*12 COLLISION FREQUENCY (PER SEC) .38032#*12
COEFFICIENTS FOR OHM'S LAW SIGMA = SCALAR COND (MHO/METER) .2998#*07 BETA1 (SQM*VOLT/NEWTON)
BETA2 (ASSUMING ZERO ION SLIP) (SQM-VOLT/TESLA-NEWTON) .0000#*00 THETA1 (VOLT/DEGR)
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#*00 .4000#*01 .6000#*01 .8000#*01 .10000#*02
CHI (METER-OHM/TESLA) .1576#*08 .1569#*08 .1563#*08 .1561#*08 .1560#*08
MHI PARAMETER (METER-OHM/TESLA) .0000#*00 .2000#*01 .2000#*01 .2809#*01 .3743#*01 .4678#*01
PSI (METER-OHM/SQ TESLA) .7407#*05 .4105#*05 .1757#*05 .8992#*04 .532#*04 .3510#*04
THETA2 (VOLT/TESLA-DEGR) .6288#*05 .3485#*05 .1491#*05 .7633#*06 .4534#*06 .2979#*06
THETA3 (VOLT/SQ TESLA-DEGR) -.2819#*05 -.1563#*05 -.6686#*06 -.3422#*06 -.2033#*06 -.1336#*06

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U S BU MIVES PGM ENERGY RES CTK MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPOT HVBB 1018SA 1.0GMOL K2O/KG COAL 90% ASH REJECTION
.3508#*01 AR .6890#*01 AL02 .6156#*02 CO2 .3900#*02 CA .2120#*01 CL2 .0000#*00 CS .2890#*01 FE
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .9970#*01 SI02

PRESSURE = 1.00 ATM, TEMPERATURE = 1200 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS
.3508#*01 AR
.6922#*15 FE
.1085#*14 SI02
.1061#*19 C O S
.4006#*05 FE(0-1)2
.3660#*02 KOH
.1102#*02 NAOH
.7420#*37 SI
.4295#*08 K+
.2654#*26 SH-
GLASS
.1003#*01 KAL02 L
.1003#*01 K2S103 L
.1655#*03 K2CO3 L
.0000#*00 K2CO3 C
.0000#*00 K2SO4 L
.9379# 00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS
.9471#*02 AR
.1869#*17 FE
.2928#*17 SI02
.2864#*22 C O S
.1081#*07 FE(0M)2
.881#*05 KOH
.2976#*05 NAOH
.2003#*39 SI
.1160#*10 K+
.7165#*29 SH-
GLASS
.5842#*01 KAL02 L
.4413# 00 K2S103 L
.4438#*03 K2CO3 L
.0000#*00 K2CO3 C
.0000#*00 K2SO4 L
.9996# 00 K2SO4 C

MIXTURE

GLASS ..
.1718# 00
.1103#*03
.1894#*01
.5710#*05
.3317#*04
.2662#*04
.3092# 00
.2208#*05
.5147#*04
.7959#*04
.2812#*04
.3842#*01
.3041#*02
.5134#*02
.9247#*01
.1278# *1
IDEALGAS
.3704#*03
.2996#*02
.1110#*02
.3648#*02
.3042# 00
.2197#*05
.4820#*04
.7899#*04
.2769#*04
.9130#*01
.1278# *1
ELECTRON DENSITY (PER M+3)
.5556#*10
.3800#*09
.0000#*00
.0000#*01
.2000#*01
.1138#*10
.0000#*00
.8603# 00
.5994#*07
.3560#*07
.3801#*05
.1714#*05
.1571#*05
.1708#*06
.3699#*06
.2216#*06
.1462#*06
.2659#*06
.3313#*06
.5021#*06
.8380#*06
.2565#*01
.3419#*01
.1125#*10
.6000#*01
.0000#*01
.1125#*10
.1125#*10
.4272#*01
.1000#*02
.1200#*02
.1124#*10
.5155#*01
.2340#*06
.5360#*06
.3537#*06
.2659#*06
.1033#*06
.1749#*12
.1123#*10
.1588#*04
.1200#*02
.1124#*10
.5155#*01
.4272#*01
.1000#*02
.1200#*02
.1124#*10
.5155#*01
.2340#*06
.5360#*06
.3537#*06
.2659#*06
.1033#*06

DEBYE LENGTH

COEFFICIENTS FOR OHM'S LAW..
BETA2 (ASSUMING ZERO ION SLIP)
MAGNETIC INDUCTION (ABS B)
CHI HALL PARAMETER
PSI THETA2
THETA3

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U S BU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HV88 101WSA 1.0GMOL K2O/KG COAL 90% ASH REJECTION
.3509#01 AR .6890#01 AL02 .6156#02 C02 .3900#02 CA .2120#01 CL2 .000#00 CS .2890#01 FE
.3110#02 H2 .206#01 K .2740#03 N2 .1090#01 NA .1772#02 O2 .469#00 S2 .9970#01 S102

PRESSURE = 1.00 ATM, TEMPERATURE = 1100 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS AR .2037#-19 AL02 .6155#02 C02 .2372#-22 CA .6520#-10 CL2 .0000#00 C6
.1837#-17 FE .1585#-07 K .2740#03 N2 .3618#-07 NA .2668#-35 S2
.4295#-17 S102 .4259#-34 AL .8640#-27 ALO .1635#-10 AL(OH)2 .1463#-04 AL2O .3053#06 CO
.4351#-24 C O S .1705#-13 CAOH .0000#00 CSCL .0000#00 CS O .0000#00 CSOH .1565#-13 FEO
.9607#-06 FE(OH)2 .6137#09 H .2711#-13 NH3 .3109#02 H2O .6825#-23 H2S .1601#-09 KO .5211#-09 NAO
.8605#-03 KOH .1731#-10 N .5314#-04 OH .1971#-02 NO .3192#-01 NACL .1022#-01 NACL .5211#-09 S03
.2807#-03 NAOH .2438#07 O .3693#-20 ALO2- .2278#23 S .1040#14 SO .8744#-08 S03
.2986#-42 SI .6959#21 S10 .4276#-21 NO- .1676#-30 CN- .0000#00 C02- .4383#-09 CL- .0000#00 CS-
.4382#-09 K+ .2567#-28 SO- .4370#-13 NO2- .2194#-12 NA+ .0050#-15 OH- .1137#-16 O2-
.6371#-32 SH- .3391#-01 AL2O3 L .1031#-03 MULLITE .3900#02 CAO L .0000#00 CSOH L .4866#-12 FEAL2O4L.2890#-01 FEO L
.6553#-03 KAL02 L .7559#-01 K2S1O3 L.4032#03 NAOH L .2390#-01 S102 L .9380#00 K2S04 C .0000#00 CS

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS AR .9472#-02 AR .5500#-22 ALO2 .1662#00 C02 .6404#-25 CA .1760#-12 CL2 .0000#00 CS
.4959#-20 FE .4136#08 H2 .7396#00 N2 .9768#-10 NA .7061#-03 O2 .7140#-38 S2
.1160#-19 S102 .6185#-17 E- .2333#-29 ALO .4415#-13 AL(OH)2 .0000#00 CSOH .8242#-08 CO
.1175#-26 C O S .4604#-16 CAOH .0000#00 CSCL .0000#00 CS O .0000#00 CSOH .4228#-16 FEO
.2594#-08 FE(OH)2 .1657#-11 H .1766#-05 HCL .1842#-25 H2S .8512#-04 KCL .4323#-12 KO
.2323#-05 KOH .4672#19 N .7318#-16 NH3 .8617#-08 NO2 .2758#-04 NACL .1407#-11 NAO
.7577#-06 NAOH .6582#10 O .9970#-23 ALO2- .1435#-06 OH .2807#-17 SO .1418#-08 S02 .2361#-10 S03
.8062#-45 SI .1879#-23 S10 .1180#-15 NO2- .4524#-33 CN- .0000#00 C02- .1163#-11 CL- .0000#00 CS-
.1183#-11 K+ .1154#-23 NO- .5922#-15 NA+ .5343#-22 O- .2173#-17 OH- .3071#-19 O2-
.1720#-34 SH- .6929#-31 SO- .4753#-21 SO2- .2333#-01 CAO L .0000#00 CSOH L .2911#-11 FEAL2O4L.1729#00 FEO L
.2028#00 AL2O3 L .6170#03 MULLITE .1430#00 S102 L .9979#00 K2S04 C .0000#00 CS

GLASS

GLASS SULF. AN MIXTURE .6261# +3
.2784#-02 KAL02 L .4522#00 K2S1O3 L.2412#-02 NAOH L .1430#00 S102 L .9979#00 K2S04 C .0000#00 CSOH L .2911#-11 FEAL2O4L.1729#00 FEO L
.0000#00 K2CO3 L .2106#-02 K2CO3 C .0000#00 K2S04 L .9979#00 K2S04 C .0000#00 CSOH L .2911#-11 FEAL2O4L.1729#00 FEO L

SULF. AND CARB.

IDEALGAS (GHAM-MOLES) .3704#03 .2996#02 .1110#02 .3344#02 .3319#00 .2168#05 .5155#04 .7589#04 .2433#04 .8963#01 .128# +1
GLASS GLASS Sulf. AN MIXTURE .9400#00 .3715#03 .1742#03 .3036#02 .1637#00 .1128#02 .6154#04 .3344#02 .2661#04 .3373#00 .9136#02 .2178#05 .2890#03 .5488#04 .3228#03 .7959#04 .3382#02 .2471#04 .4788#02 .9091#01
ELECTRON DENSITY (PER MH3).41271#08 COLLISION FREQUENCY (PER SEC).45882#12
.2574#-11 BETA1 (SGM-VOLT/NEWTON) .1512#-12
.0000#00 THETA1 (VOLT/DEGR) .1675#-04
.4000#01 .6000#01 .8000#01 .1000#02
.1519#12 .1516#12 .1515#12 .1514#12
.2341#01 .3119#01 .3896#01 .4674#01
.1564#01 .2341#01 .3119#01 .3896#01
.2623#09 .1400#09 .8474#08 .5620#08
.1922#05 .1026#05 .6208#06 .4118#06
-.7315#-05 -.3905#-06 -.2363#-06 -.1567#-06

COEFFICIENTS FOR OHM'S LAW.

BETA2 (ASSUMING ZERO ION SLIP) (TESLA) .1535#12 .1527#12 .1527#12 .1527#12
MAGNETIC INDUCTION (ABS B) (METER-OHM/TESLA) .0000#00 .2000#01 .2000#01 .2000#01
CHI (METER-OHM/TESLA) .1535#12 .1527#12 .1527#12 .1527#12
HALL PARAMETER (METER-OHM/SQ TESLA) .0000#00 .7850#00 .7850#00 .7850#00
PSI (VOLT/TESLA-DEGR) .8704#09 .5511#09 .5511#09 .5511#09
THETA2 (VOLT/SQ TESLA-DEGR) .6377#05 .4037#05 .4037#05 .4037#05
THETA3 (VOLT/SQ TESLA-DEGR) -.2427#-05 -.1537#-05 -.1537#-05 -.1537#-05

U S W MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HV88 1018SA 1.0GMOL K2O/KG COAL 75% ASH REJECTION
.3508#*01 AR .1721#*0 AL02 .6156#*02 C02 .9900#*02 CA .2120#*01 CL2 .0000#*00 CS .7230#*01 FE
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690#*00 S2 .2493#*00 SI02

PRESSURE = 1.50 ATM, TEMPERATURE = 2200 DEGK

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS3508#*01 AR .2478#*05 AL02 .5794#*02 C02 .5636#*06 CA .2414#*10 CL2 .0000#*00 CS
.6422#*03 FE .3562#*00 H2 .5018#*00 K .2736#*03 N2 .2707#*01 O2 .1070#*07 S2
.7345#*03 SI02 .9003#*03 E- .4156#*09 AL .4924#*07 ALO .9194#*13 AL2O .3614#*01 CO
.3347#*06 C O S .2475#*03 CAOH .1139#*00 CSCL .0000#*00 CSO .0000#*00 CSOH .1744#*02 FEO
.4452#*02 FE(OH)2 .5297#*01 H .1060#*02 HCL .2969#*02 H2O .8754#*06 H2S .4099#*01 KCL .6877#*02 KO
.1426#*01 KOH .3258#*05 N .2132#*06 NH3 .8176#*00 NO .1375#*03 NACL .7408#*04 NAO
.5304#*02 NAOH .6400#*01 O .2066#*00 OH .1725#*04 S .9301#*00 SO2 .3015#*03 SO3
.3337#*11 SI .1825#*02 SIO .1082#*05 SIO2 .1185#*09 CN- .1022#*03 CL- .0000#*00 CS-
.1195#*02 K+ .1642#*07 NO- .9829#*04 SO2- .2340#*05 O- .5793#*04 OH- .1057#*05 O2-
.7578#*08 SH- .8331#*07 SO- .8294#*05 S02- .0000#*00 C02+ .0000#*00 CS+
GLASS4798#*01 AL2O3 L .8942#*02 MULLITE .9652#*02 CAO L .0000#*00 CSOH L .9974#*04 FEAL2O4L .6536#*01 FEO L
.1950#*01 KAL02 L .3395#*01 K2SIO3 L .1192#*05 NAOH L .1949#*00 SI02 L .0000#*00 K2SO4 L .0000#*00 K2SO4 C
SULF. AND CARB.. .0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS9346#*02 AR .6602#*08 ALO2 .1543#*00 C02 .1501#*08 CA .6429#*13 CL2 .0000#*00 CS
.1711#*05 FE .9489#*03 H2 .1337#*02 K .7287#*00 N2 .1434#*04 NA .6047#*02 O2 .2850#*10 S2
.1956#*05 SI02 .2398#*05 E- .1107#*11 AL .1312#*09 ALO .2449#*15 AL2O .9631#*02 CO
.8916#*09 C O S .6592#*06 CAOH .3035#*06 CL .7908#*01 CSCL .0000#*00 CSO .0000#*00 CSOH .4645#*05 FED
.1186#*04 FE(OH)2 .1411#*03 H .2823#*05 HCL .7908#*01 H2O .2332#*08 H2S .1092#*03 KCL .1832#*04 KO
.3798#*02 KOH .8677#*08 N .5678#*09 NH3 .2178#*02 NO .5331#*06 N02 .3661#*05 NACL .1973#*06 NAO
.1413#*04 NAOH .1705#*03 O .1616#*02 OH .4595#*07 S .2001#*04 SO .2477#*02 SO2 .0000#*00 SO3
.8989#*14 SI .4860#*05 SIO .5502#*07 ALO2- .3156#*12 CN- .0000#*00 C02- .2748#*06 CL- .0000#*00 CS-
.3156#*05 K+ .4374#*10 NO- .2883#*08 NO2- .5019#*09 NA+ .6233#*08 O- .1543#*06 OH+ .2815#*08 O2+
.2018#*10 SH- .2219#*09 SO- .2618#*06 S02- .0000#*00 CAO L .0000#*00 CSOH L .2622#*03 FEAL2O4L .1718#*00 FEO L
GLASS1261#*00 AL2O3 L .2351#*01 MULLITE .2537#*01 CAO L .0000#*00 CSOH L .2622#*03 FEAL2O4L .1718#*00 FEO L
.5127#*01 KAL02 L .8925#*01 K2SIO3 L .3134#*05 NAOH L .5124#*00 SI02 L .0000#*00 K2SO4 L .0000#*00 K2SO4 C
SULF. AND CARB.. .0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR QUANTITY

AVERAGE MOLECULAR WEIGHT (GRAM-MOLES) GLASS .. .3804#*00 .0000#*00 .0000#*00 .3758#*03
MASS (AMU) .3000#*02 .8628#*02 .3282#*01 .0000#*00 .3006#*02
VOLUME (KILOGRAMS) .1126#*02 .4518#*02 .1172#*04 .0000#*00 .1130#*02
DENSITY (CUBIC-METERS) .4518#*02 .2493#*00 .2799#*04 .0000#*00 .4518#*02
ENTROPY (GRAMCALORIES/DEGK) .2423#*05 .2519#*02 .0000#*00 .0000#*00 .2500#*00
REACTION ENTHALPY (KILOCALORIES) -.9836#*03 -.7896#*02 .0000#*00 -.1063#*04
HEAT OF FORMATION (KILOCALORIES) -.7368#*04 -.9644#*02 .0000#*00 -.7465#*04
SENSIBLE HEAT (KILOCALORIES) .6384#*04 .1749#*02 .0000#*00 .6402#*04
FROZEN CP (GMCAL/GMMOL-DEGK) .9879#*01 .2799#*02 .0000#*00 .9697#*01
ADIABATIC EXPANSION COEFFICIENT .1252#*01 .2799#*02 .0000#*00 .9697#*01 .8736#*03

DERIVE LENGTH

(METERS) .73134#*06 ELECTRON DENSITY (PER M+3) .12000#*20 COLLISION FREQUENCY (PER SEC) .34939#*12
COEFFICIENTS FOR OHM'S LAW.. SIGMA = SCALAR COND (MHO/METER) .9687#*00 BETA1 (SUM-VOLT/NEWTON) -.5201#*00
BETA2 (ASSUMING ZERO ION SLIP) (SUM-VOLT/TESLA-NEWTON) .0000#*00 THETA1 (VOLT/DEGK) .3801#*05
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#*00 .2000#*01 .4000#*01 .8000#*01 .1000#*02
CHI (METER-OHM/TESLA) .5204#*00 .5204#*00 .5202#*00 .5202#*00 .5202#*00
HALL PARAMETER (METER-OHM/SO TESLA) .1008#*01 .1008#*01 .3024#*01 .4031#*01 .5039#*01
PSI (METER-OHM/SO TESLA) .1650#*03 .9913#*04 .4509#*04 .2363#*04 .1418#*04 .6047#*01 .6618#*05
THETA2 (VOLT/TESLA-DEGK) -.1550#*05 -.9308#*06 -.2219#*06 -.1331#*06 -.8793#*07 .6214#*07
THETA3 (VOLT/SQ TESLA-DEGK) .6319#*06 .3795#*06 .1726#*06 .9046#*07 .5429#*07 .3585#*07 .2534#*07

U S BU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HUBB 1018SA 1.0GMOL K2O/KG COAL 75% ASH REJECTION
.3508#-01 AR .1721# 00 AL02 .6156#-02 CA .9900#-02 CL2 .2120#-01 CL2 .0000#-00 CS .2493# 00 S102
.3110#-02 H2 .2064#-01 K .2740#-03 N2 .1090#-01 NA .1772#-02 O2 .6690# 00 S2

PRESSURE = 1.50 ATM, TEMPERATURE = 2100 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3508#-01 AR .5150#-06 AL02 .5943#-02 C02 .1008#-06 CA .1058#-10 CL2 .0000#-00 CS
.1460#-03 FE .2199# 00 H2 .2737#-03 N2 .4369#-02 NA .1623#-01 O2 .3224#-08 S2
.1329#-03 S102 .3947#-03 E- .6112#-08 ALO .6112#-08 ALO .1276#-02 AL(OH)2 .3807#-14 AL2O .2130#-01 CO
.1346#-06 C O S .8365#-04 CADH .5405#-04 CL .0000#-00 CS0 .0000#-00 CSOH .5273#-03 FED .4191#-02 KO
.3012#-02 FE(OH)2 .2300#-01 H .7069#-03 HCL .2992#-02 H2O .3757#-06 H2S .1581#-03 NACL .5419#-04 NAO
.1499#-01 KOH .9293#-06 N .1197#-06 NH3 .5468# 00 S .1317#-03 NO2 .9335# 00 S02 .3263#-03 SO3
.6317#-02 NAOH .2778#-01 O .3659# 00 OH .5355#-05 NO .0000#-00 CO2- .6024#-04 CL- .0000#-00 CS+
.1183#-12 SI .2337#-03 S1O .5914#-05 ALO2- .2557#-10 CN- .7257#-06 O= .4154#-06 O2=
.5540#-03 K+ .5443#-06 NU- .6345#-06 NO2- .6413#-04 SO2- .2737#-04 OH= .4154#-06 O2=
.2346#-08 SH- .2881#-07 SO- .6413#-04 SO2- .5804#-02 MULLITE .9816#-02 CAO L .0000#-00 CSOH L .4718#-04 FEAL2O4L.6857#-01 FED L
.3049#-01 KAL02 L .7160#-01 K2S103 L.2353#-05 NAOH L .1657# 00 S102 L .0000#-00 K2SO4 L .0000#-00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9373#-02 AR .1376#-08 ALO2 .1548# 00 C02 .2692#-09 CA .2826#-13 CL2 .0000#-00 CS
.3902#-06 FE .5875#-03 H2 .9212#-03 K .7311# 00 N2 .4337#-02 O2 .8613#-11 S2
.3549#-06 S102 .1054#-05 E- .8676#-13 ALO .1633#-10 ALO .3410#-05 AL(OH)2 .1017#-16 AL2O .5691#-02 CO
.3595#-09 C O S .2235#-06 CA04 .1444#-06 CL .0000#-00 CSCL .0000#-00 CS0 .0000#-00 CSOH .1409#-05 FED
.8045#-05 FE(OH)2 .6145#-04 H .1888#-05 HCL .7994#-01 H2O .1004#-08 H2S .1107#-03 KCL .1120#-04 KO
.4005#-02 KOH .2483#-08 N .3197#-03 NH3 .1461#-02 NO .3517#-06 NO2 .4224#-06 NACL .1448#-06 NAO
.1687#-04 NAOH .7420#-04 O .9775#-03 OH .1431#-07 S .1087#-04 SO .8717#-06 SO3
.3161#-15 S1 .6244#-06 S1O .1580#-07 ALO2- .6831#-13 CN- .0000#-00 CO2- .1609#-06 CL- .0000#-00 CS+
.1480#-05 K+ .1454#-10 NO- .1695#-08 NO2- .2275#-09 NA+ .1933#-08 O= .7313#-07 OH- .1110#-08 O2=
.6268#-11 SH- .7696#-10 SO- .1713#-06 SO2- .1933#-08 O= .7313#-07 OH- .1110#-08 O2=
.1302# 00 AL2O3 L .1434#-01 MULLITE .2425#-01 CAO L .0000#-00 CSOH L .1166#-03 FEAL2O4L.1694# 00 FED L
.7534#-01 KAL02 L .1769# 00 K2S103 L.5813#-05 NAOH L .4094# 00 S102 L .0000#-00 K2SO4 L .0000#-00 K2SO4 C

MOLAR QUANTITY

AVERAGE MOLECULAR WEIGHT (GRAM-MOLES) GLASS ** SULF. AN MIXTURE .4048# 00 .0000#-00 .3747#-03
.3008#-02 .9222#-02 .0000#-00 .3015#-02
.1126#-02 .3733#-01 .0000#-00 .1130#-02
.4300#-02 .1271#-04 .0000#-00 .4300#-02
.2618# 00 .2937#-04 .0000#-00 .2627# 00
.2399#-05 .2849#-02 .0000#-00 .2402#-05
.1487#-04 .8503#-02 .0000#-00 .1572#-04
.7502#-04 .1035#-03 .0000#-00 .7605#-04
.6015#-04 .1849#-02 .0000#-00 .6033#-04
.9864#-01 .2907#-02 .0000#-00 .9885#-01
.1252# +1 SONIC SPEED (METERS/SECOND) .8526# +3

DEBYE LENGTH (METERS).10003#-05 ELECTRON DENSITY (PER M^3).55272#-19 COLLISION FREQUENCY (PER SEC).36251#-12
COEFFICIENTS FOR OHM'S LAW.. SIGMA = SCALAR COND (MHO/METER) .4298# 00 BETA1 (SOM-VOLT/NEWTON) .1129#-01
BETA2 (ASSUMING ZERO ION SLIP) (SOM-VOLT/TESLA-NEWTON) .0000#-00 BETA1 (VOLT/DEGR) .2514#-05
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#-00 .2000#-01 .8000#-01 .1000#-02
CHI (METER-OHM/TESLA) .1130#-01 .1130#-01 .1129#-01 .1129#-01 .1129#-01 .1129#-01 .1129#-01 .1129#-01
HALL PARAMETER (METER-OHM/SQ TESLA) .1550#-03 .9393#-04 .4306#-04 .1360#-04 .3883#-01 .4854#-01 .5824#-01 .5824#-01
PSI (VOLT/TESLA-DEGR) -.1013#-05 -.6142#-06 -.2815#-06 -.1480#-06 -.8891#-07 -.5876#-07 -.4154#-07
THETA2 (VOLT/SQ TESLA-DEGR) .4084#-06 .2476#-06 .1135#-06 .5964#-07 .3584#-07 .2368#-07 .1674#-07
THETA3

U S BU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6 2 7

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 101WSA 1.0GMOL K2O/KG COAL 75% ASH REJECTION
.3508#*01 AR .1721# 00 ALO2 .6156#*02 CO2 .9900#*02 CA .2120#*01 CL2 .0000#*00 CS .7230#*01 FE
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .2493# 00 SI02

PRESSURE = 1.50 ATM, TEMPERATURE = 2000 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3508#*01 AR .8998#*07 ALOP .6041#*02 CO2 .1465#*07 CA .4782#*11 CL2 .0000#*00 CS
.2713#*04 FE .1258# 00 H2 .2144# 00 K .2738#*03 N2 .3302#*02 NA .1185#*01 O2 .7668#*09 S2
.1729#*04 SI02 .1523#*03 E- .5894#*09 ALO .5183#*03 AL(OH)2 .1023#*15 AL2O .1144#*01 CO
.4493#*07 C O S .2478#*04 CAOH .0000#*00 CSCL .0000#*00 CSDH .0000#*00 CSOH .1375#*03 FEO
.1908#*02 FE(OH)2 .9080#*04 H .4728#*03 HCL .3010#*02 H2O .1355#*06 H2S .2344#*02 KO .2344#*02 KO
.1506#*01 KOH .2349#*06 N .6088#*07 NH3 .3603# 00 NO .8759#*04 NO2 .1856#*03 NACL .3744#*04 NAO .3646#*03 SO3
.2433#*14 SI .7370#*02 NAOH .1140#*01 O .2127# 00 OH .1395#*05 S .2006#*02 SO .9356# 00 S02 .3646#*03 SO3
.2376#*03 K+ .1577#*08 NO- .3539#*06 NO2- .4212#*11 CN- .0000#*00 CO2- .3360#*04 CL- .0000#*00 CS+
.5723#*09 SH+ .8254#*08 SO- .3806#*04 SO2- .3560#*07 NA+ .1952#*06 O- .1157#*04 OH- .1490#*06 O2-

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9392#*02 AR .2409#*09 ALO2 .1617# 00 CO2 .3920#*10 CA .1280#*13 CL2 .0000#*00 CS
.7262#*07 FE .3369#*03 H2 .7329# 00 K .3173#*02 O2 .3173#*02 O2 .2053#*11 S2
.4627#*07 SI02 .4077#*05 E- .4900#*14 AL .1578#*11 ALO .1387#*05 AL(OH)2 .2738#*18 AL2O .3061#*02 CO
.1203#*09 C O S .6633#*07 CAOH .0000#*00 CSCL .0000#*00 CSO .0000#*00 CSOH .3680#*06 FEO
.5107#*05 FE(OH)2 .2431#*04 H .1266#*05 HCL .8077#*01 H2O .1116#*03 KCL .6276#*05 KO
.4031#*02 KOH .6287#*09 N .1624#*09 NH3 .9645#*03 NO .2345#*06 NO2 .4967#*06 NACL .1008#*06 NAO
.1973#*04 NAOH .3053#*04 O .5695#*03 OH .3734#*08 S .5369#*05 SO .2504#*02 SO2 .9761#*06 SO3
.6512#*17 SI .5414#*07 SIO .3734#*08 ALO2- .9472#*09 NO2- .0000#*00 CO2- .8993#*07 CL- .0000#*00 CS+
.4360#*06 K+ .2223#*11 NO- .9530#*10 NA+ .5226#*09 O- .3047#*07 OH- .3989#*09 O2-
.1532#*11 SH- .2209#*10 SO- .1019#*06 SO2- .1019#*06 SO2- .2302#*01 CAO .1180# 00 SI02 L .4665#*04 FEAL2O4L.1637# 00 FEO L
.1297# 00 ALO2O3 L .5452#*02 MULLITE .2302#*01 CAO L .0000#*00 CSOH L .4665#*04 FEAL2O4L.1637# 00 FEO L
.1078# 00 KALO2 L .2952# 00 K2SI03 L.1109#*04 NAOH L .2751# 00 SI02 L .0000#*00 K2SO4 C .0000#*00 K2SO4 C

MOLAR QUANTITY

(GRAM-MOLES) SULF. AN MIXTURE .3740#*03
GLASS 4289# 00 .0000#*00 .3740#*03
AVERAGE MOLECULAR WEIGHT (AMU) .3012#*02 .1013#*03 .3021#*02
MASS (KILOGRAMS) .1125#*02 .4343#*01 .0000#*00
VOLUME (CUBIC-METERS) .4087#*02 .1407#*04 .0000#*00
DENSITY (KILOGRAMS/CUBIC METER) .2753# 00 .3086#*04 .0000#*00
ENTROPY (GRAMCALORIES/DEGR) .1944#*04 .9277#*02 .0000#*00
REACTION ENTHALPY (KILOCALORIES) .2376#*05 .3295#*02 .0000#*00
HEAT OF FORMATION (KILOCALORIES) -.1127#*03 .0000#*00 -.2036#*04
SENSIBLE HEAT (KILOCALORIES) .5645#*04 .1997#*02 .0000#*00
FROZEN CP (OMCAL/G*MMOL-DEGR) .9834#*01 .3090#*02 .0000#*00
ADIABATIC EXPANSION COEFFICIENT .1253# *1 .0000#*00 .9859#*01 .8317# *3

DEBYE LENGTH

(METERS) .1414#*05 ELECTRON DENSITY (PER M*3) .2244#*19 COLLISION FREQUENCY (PER SEC) .37643#*12
COEFFICIENTS FOR OHM'S LAW.. SIGMA = SCALAR COND (MHO/METER) .1680# 00 BET1 (SQM-VOLT/NEWTON) -.2782#*01
BETA2 (ASSUMING ZERO ION SLIP) (TESLA) .0000#*00 THETA1 (VOLT/DEGR) .9871#*06
MAGNETIC INDUCTION (ABS B) .2782#*01 .2782#*01 .8000#*01 .1000#*02
CHI (METER-OHM/TESLA) .0000#*00 .2000#*01 .6000#*01 .8000#*01 .1000#*02
HALL PARAMETER (METER-OHM/SQ TESLA) .0000#*00 .9345# 00 .1869#*01 .2800#*01 .4673#*01 .2782#*01
PSI (METER-OHM/SQ TESLA) .5808#*04 .3557#*04 .1644#*04 .8673#*01 .5607#*01 .2782#*01
THETA2 (VOLT/TESLA-DEGR) -.3927#*06 -.2405#*06 -.1112#*06 -.5866#*07 -.3529#*05 .3452#*05
THETA3 (VOLT/SQ TESLA-DEGR) .1562#*06 .9566#*07 .4423#*07 .2333#*07 .1404#*07 .9284#*08 .1651#*07 .6567#*08

U S HU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 101&SA 1.0GMOL K2O/KU COAL 75% ASH REJECTION
.3508*+01 AR .1721# 0V AL02 .6156*+02 C02 .9900*+02 CA .2120*+01 CL2 .0000*+00 CS .7230*+01 FE
.3110*+02 H2 .2056*+01 K .27*0*+03 N2 .1090*+01 NA .1772*+02 O2 .4690# 00 S2 .2493# 00 SI02

PRESSURE = 1.50 ATM, TEMPERATURE = 1900 DEGR

EQUILIBRIUM MOLAR QUANTITIES
IDEALGAS .3508*+01 AK .1260*+07 AL02 .6101*+02 C02 .1680*+08 CA .2198*+11 CL2 .0000*+00 CS
.4065*+05 FE .1204# 00 K .2738*+03 N2 .2278*+02 NA .9170# 00 O2 .1313*+09 S2
.1489*+05 SI02 .5080*+04 E- .6697*+13 AL .4093*+10 ALO .0000*+00 CSCL .0000*+00 CS O .1504*+17 AL2O .5434# 00 CO
.1157*+07 C O S .6390*+05 CA0+ .1145*+04 CL .0000*+00 CSCL .0000*+00 CS O .1504*+17 AL2O .3107*+02 FED
.1156*+02 FE(OH)2 .3173*+02 H .3108*+03 HCL .3023*+02 H2O .3840*+07 H2S .4184*+01 KCL .1227*+02 KO
.1468*+01 KOH .5146*+07 N .2672*+07 NH3 .2382# 00 NO .6099*+04 NO2 .2186*+03 NACL .2465*+04 NAO
.8369*+02 NAOH .4467*+02 O .1191# 00 OH .2891*+06 S .8816*+03 SO .9367# 00 S02 .4336*+03 S03
.2485*+16 SI .1061*+05 S10 .2579*+06 ALO2- .4908*+12 CN- .1754*+04 CL- .0000*+00 CS+
.9341*+04 K+ .3981*+04 NO- .1929*+06 NO2- .1347*+07 NA+ .4540*+07 O- .4314*+05 OH- .4995*+07 O2+

MOLAR FRACTIONS WITHIN PHASES
IDEALGAS .9404*+02 AR .3378*+10 ALO2 .1635# 00 C02 .4504*+11 CA .5891*+14 CL2 .0000*+00 CS
.1084*+07 FE .1735*+03 H2 .3226*+03 K .7340# 00 N2 .6107*+05 NA .2458*+02 O2 .3519*+12 S2
.3992*+08 SI02 .1362*+06 E- .1795*+15 AL .1097*+12 ALO .4032*+20 AL2O .4701*+06 AL(OH)2 .4032*+20 AL2O .1457*+02 CO
.3101*+10 C O S .1713*+07 CA0+ .3069*+07 CL .0000*+00 CSCL .0000*+00 CS O .0000*+00 CSOH .8229*+07 FEO
.3100*+05 FE(OH)2 .8504*+05 H .8332*+07 HCL .8103*+01 H2O .1029*+09 H2S .1122*+03 KCL .3289*+05 KO
.3935*+02 KOH .1379*+09 N .7161*+10 NH3 .6384*+03 NO .1635*+06 NO2 .5861*+06 NACL .6608*+07 NAO
.2243*+04 NAOH .1197*+04 O .3192*+03 OH .7749*+09 S .2363*+05 SO .2511*+02 S02 .1162*+05 S03
.6661*+19 SI .2844*+06 S10 .6914*+09 ALO2- .1316*+14 CN- .4701*+07 CL- .0000*+00 CS+
.2504*+06 K+ .1067*+11 NO- .5172*+09 NO2- .3612*+10 NA+ .1217*+09 O- .1156*+07 OH- .1339*+09 O2+

GLASS .1154*+11 SO- .5420*+07 S02- .2208*+01 CAO .1386*+04 FEAL2O4L.1587# 00 FEO
.1481# 00 KAL02 L .4086# 00 K2S1O3 L.2182*+04 NAOH L .1463# 00 SI02 L .0000*+00 K2S04 L .0000*+00 K2S04 C
.1481# 00 KAL02 L .4086# 00 K2S1O3 L.2182*+04 NAOH L .1463# 00 SI02 L .0000*+00 K2S04 L .0000*+00 K2S04 C
SULF. AND CARB.. .0000*+00 K2CO3 L .0000*+00 K2CO3 C .0000*+00 K2CO3 L .0000*+00 K2S04 L .0000*+00 K2S04 C

MOLAR QUANTITY (GRAM-MOLES) .3731*+03 IDEALGAS .4480# 00 GLASS ** .4480# 00 SULF. AN MIXTURE .3735*+03
AVERAGE MOLECULAR WEIGHT (AMU) .1111*+03 .1111*+03 .0000*+00 .3024*+02 .3024*+02 .0000*+00 .3024*+02
MASS (KILOGRAMS) .9788*+01 .9788*+01 .0000*+00 .1130*+02 .1130*+02 .0000*+00 .1130*+02
VOLUME (CUBIC-METERS) .3878*+02 .3878*+02 .0000*+00 .3878*+02 .3878*+02 .0000*+00 .3878*+02
DENSITY (KILOGRAMS/CUBIC METER) .2900# 00 .3178*+04 .0000*+00 .2913# 00 .2913# 00 .0000*+00 .2913# 00
ENTROPY (GRAMCALORIES/DEGR) .2354*+05 .3734*+02 .0000*+00 .2357*+05 .2357*+05 .0000*+00 .2357*+05
REACTION ENTHALPY (KILOCALORIES) -.2364*+04 -.1010*+03 .0000*+00 -.2465*+04 -.2465*+04 .0000*+00 -.2465*+04
HEAT OF FORMATION (KILOCALORIES) -.7642*+04 -.1223*+03 .0000*+00 -.7764*+04 -.7764*+04 .0000*+00 -.7764*+04
SENSIBLE HEAT (KILOCALORIES) .5278*+04 .2127*+02 .0000*+00 .5299*+04 .5299*+04 .0000*+00 .5299*+04
FROZEN CP (GMCAL/9MMOL-DEGR) .9190*+01 .3302*+02 .0000*+00 .9818*+01 .9818*+01 .0000*+00 .9818*+01
ADIBATIC EXPANSION COEFFICIENT .1255# +1 SONIC SPEED (METERS/SECOND) .8108# +3

DEBYE LENGTH (METERS) .20694*+05 ELECTRON DENSITY (PER M+3).78900*+18 COLLISION FREQUENCY (PER SEC).39678*+12
COEFFICIENTS FOR OHM+S LAW. SIGMA = SCALAR COND (MHO/METER) .5603*+01 BETA1 (SQM-VOLT/NEWTON) -.7911*+01
BETA2 (ASSUMING ZERO ION SLIP) (TESLA) .0000*+00 THETA1 (VOLT/DEGR) -.6175*+06
MAGNETIC INDUCTION (ABS B) (METER-OHM/TESLA) .7911*+01 THETA1 (VOLT/DEGR) .8000*+01 .1000*+02
CHI (METER-OHM/TESLA) .0000*+00 .2000*+01 .4000*+01 .6000*+01 .7911*+01 .7911*+01 .7911*+01 .7911*+01
HALL PARAMETER (METER-OHM/SQ TESLA) .0000*+00 .8866# 00 .1773*+01 .2660*+01 .3546*+01 .4433*+01 .5319*+01 .5319*+01
PSI (VOLT/TESLA-DEGR) .6245*+04 .3923*+04 .1855*+04 .9871*+05 .5965*+05 .3954*+05 .2800*+05 .2800*+05
THETA2 (VOLT/TESLA-DEGR) .2374*+06 .1491*+06 .7051*+07 .9713*+07 .2268*+07 .1503*+07 .1064*+07 .1064*+07
THETA3 (VOLT/SQ TESLA-DEGR) -.9132*+07 -.5737*+07 -.2712*+07 -.1444*+07 -.8723*+08 -.5782*+08 -.4094*+08

U S BU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVRB 101WSA 1.0GMOL K2O/KG COAL 75% ASH REJECTION
.3508#+01 AR .1721# 00 AL02 .6156#*02 CO2 .9900#-02 CA .2120#-01 CL2 .0000#*00 CS .7230#-01 FE
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#-01 NA .1772#*02 O2 .4690# 00 S2 .2493# 00 SI02

PRESSURE = 1.50 ATM; TEMPERATURE = 1800 DEKG

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3508#*01 AR .1338#*08 AL0? .6133#*02 CO2 .1437#*09 CA .9804#*12 CL2 .0000#*00 CS
.4611#-06 FE .2911#-01 H2 .6149#*01 K .2739#*03 N2 .7775# 00 O2 .1444#*10 S2
.7891#-07 SI02 .1436#-04 E- .1423#-14 AL .1878#*11 ALO .4657#*04 AL(OH)2 .1031#*19 AL2O .2224# 00 CO
.2119#-08 C O S .1384#-05 CAOH .0000#*00 CS O .0000#*00 CSOH .5962#-05 FED .6143#*03 KO
.6650#-03 FE(OH)2 .9588#-03 H .1948#-03 HCL .3032#*02 H2O .7873#-08 H2S .2499#*03 NAOL .1519#*04 NAO
.1425#*01 KOH .9538#-08 N .9806#*08 NH3 .1592# 00 NO .4611#-04 NO2 .3320#*03 SO .5553#-03 SO3
.9218#-02 NAOH .1679#-02 O .5446#*01 OH .4441#-07 S .9371# 00 S02 .8362#-05 CL+ .0000#*00 CS+
.1093#-18 SI .3037#-07 SIU .3771#-13 CN- .9079#*08 O- .1410#-05 OH- .1587#-07 O2+
.3380#-04 K+ .8688#-10 NO- .1051#*06 NO2- .4455#*08 NA+ .9079#*08 O- .1410#-05 OH- .1587#-07 O2+
.1218#-10 SH- .9500#*05 SO2- .9500#*05 SO2- .9500#*05 SO2- .9500#*05 SO2- .9500#*05 SO2- .9500#*05 SO2-
GLASS 4041#-01 AL2O3 L .2448#*04 MULLITE .9899#*02 CAO L .0000#*00 CSOH L .1494#*05 FEAL2O4L.7163#*01 FEO L
.9108#-07 KAL02 L .2220# 00 K2SI03 L.2058#*04 NAOH L .2727#-01 SI02 L .0000#*00 K2SO4 C
SULF. AND CARR.. .0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9412#-02 AR .3589#-11 AL02 .1645# 00 CO2 .3854#*12 CA .2630#*14 CL2 .0000#*00 CS
.1237#-08 FE .7809#-04 H2 .1650#*03 K .7347# 00 N2 .3744#*05 NA .2086#-02 O2 .3874#-13 S2
.2117#-09 SI02 .3853#-07 E- .3817#-17 AL .5038#*14 ALO .1249#*06 AL(OH)2 .2767#*22 AL2O .5965#-03 CO
.5685#-11 C O S .3714#-05 CAOH .1312#*07 CL .0000#*00 CSCL .0000#*00 CSOH .1599#*07 FEO .1648#-05 KO
.1784#-05 FE(OH)2 .2572#-05 H .5225#-06 HCL .6133#*01 H2O .2112#*10 H2S .1125#*03 KCL .1648#-05 KO
.3822#-02 KOH .2559#-10 N .2631#-10 NH3 .4271#*03 NO .1237#*06 NO2 .6705#*06 NAOL .4074#*07 NAO
.2473#*04 NAOH .4505#-05 O .1729#*03 OH .1191#*09 S .8906#*06 SO .2514#*02 SO2 .1490#*05 SO3
.2933#*21 SI .8148#-10 SIO .9503#*10 ALO2- .1012#*15 CN- .0000#*00 CO2+ .2243#*07 CL+ .0000#*00 CS+
.9067#*07 K+ .2331#-12 NO- .2820#-09 NO2- .1195#*10 NA+ .2435#*10 O- .3784#*08 OH- .4258#-10 O2+
.3268#-13 SH- .8765#-12 SO- .5294#*07 SO2- .5294#*07 SO2- .5294#*07 SO2- .5294#*07 SO2- .5294#*07 SO2- .5294#*07 SO2-
GLASS 8741#-01 AL2O3 L .5294#*04 MULLITE .2141#*01 CAO L .0000#*00 CSOH L .3233#*05 FEAL2O4L.1549# 00 FEO L
.1970# 00 KAL02 L .4801# 00 K2SI03 L.4451#*04 NAOH L .5900#*01 SI02 L .0000#*00 K2SO4 C
SULF. AND CARR.. .0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR QUANTITY (GRAM-MOLES)

AVERAGE MOLECULAR WEIGHT (AMU) .4623# 00 .3732#*03 .3027#*02 .1130#*02 .3671#*02 .3077# 00 .2336#*05 .2864#*04 .7799#*04 .4935#*04 .9764#*01 .1257# *1
MASS (KILOGRAMS) .1162#*02 .1716#*04 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00
VOLUME (CUBIC-METERS) .3671#*02 .3145#*04 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00
DENSITY (KILOGRAMS/CUBIC METER) .3063# 00 .3145#*04 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00
ENTROPY (GRAMCALORIES/DEGK) .2332#*05 .4033#*02 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00
REACTION ENTHALPY (KILOCALORIES) -.2757#*04 -.1078#*03 .0000#*00 -.2864#*04 -.7799#*04 .4935#*04 .9764#*01 .1257# *1
HEAT OF FORMATION (KILOCALORIES) .7670#*04 .1295#*03 .0000#*00 -.2864#*04 -.7799#*04 .4935#*04 .9764#*01 .1257# *1
SENSIBLE HEAT (KILOCALORIES) .4913#*04 .2171#*02 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00
FROZEN CP (GMCAL/GHMOL-DEGK) .9733#*01 .3458#*02 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00
ADIABATIC EXPANSION COEFFICIENT .1257# *1 SONIC SPEED (METERS/SECOND) .7897# *3

DEBYE LENGTH (METERS).J1326#-05 ELECTRON DENSITY (PER M*3).23568#*18 COLLISION FREQUENCY (PER SEC).41905#*12
COEFFICIENTS FOR OHM*S LAW. SIGMA = SCALAR COND (MHO/METER) .1585#*01 BETA1 (SQM-VOLT/NEWTON) .6000#*01 BETA2 (ASSUMING ZERO ION SLIP) .4000#*01 THETA1 (VOLT/DEGK) .1200#*02
MAGNETIC INDUCTION (ABS B) (TESLA) .2649#*02 .2000#*01 .4000#*01 .6000#*01 .8000#*01 .1000#*02 .2648#*02 .2648#*02 .2648#*02 .2648#*02 .2648#*02 .2648#*02
CHI (METER-UHM/TESLA) .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00 .0000#*00
HALL PARAMETER (METER-OHM/SQ TESLA) .2581#*02 .1645#*02 .8062#*03 .4335#*03 .2632#*03 .1749#*03 .1240#*03 .1240#*03 .1240#*03 .1240#*03 .1240#*03 .1240#*03
PSI (VOLT/TESLA-DEGK) .8190#*06 .5283#*06 .2559#*06 .1378#*06 .8355#*07 .5551#*07 .3936#*07 .3936#*07 .3936#*07 .3936#*07 .3936#*07 .3936#*07
THETA2 (VOLT/SQ TESLA-DEGK) -.33038#*06 -.1960#*06 -.9490#*07 -.5104#*07 -.3099#*07 -.2059#*07 -.1460#*07 -.1460#*07 -.1460#*07 -.1460#*07 -.1460#*07 -.1460#*07
THETA3 (VOLT/SQ TESLA-DEGK) -.33038#*06 -.1960#*06 -.9490#*07 -.5104#*07 -.3099#*07 -.2059#*07 -.1460#*07 -.1460#*07 -.1460#*07 -.1460#*07 -.1460#*07 -.1460#*07

U S BU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6 2 7
 STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 101%SA 1.0GMOL K2O/Kg COAL 75% ASH REJECTION
 .3508#*01 AR .1721# 00 AL02 .6156#*02 CO2 .9900#*00 CA .2120#*01 CL2 .0000#*00 CS .7230#*01 FE
 .3110#*02 H2 .206#*01 K .27#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .2493# 00 SI02

PRESSURE = 1.50 ATM, TEMPERATURE = 1700 DEGK

EQUILIBRIUM MOLAR QUANTITIES

| | | | | | | |
|-------------------|--------------------|-------------------|-------------------|---------------------|----------------------|---------------|
| IDEALGAS | .3508#*01 AR | .1017#*09 AL02 | .6148#*02 CO2 | .8695#*11 CA | .4138#*12 CL2 | .0000#*00 CS |
| .3799#*07 FE | .1127#*01 H2 | .2848#*01 K | .2739#*03 N2 | .7521#*03 NA | .7214# 00 O2 | .9830#*12 S2 |
| .2490#*08 SI02 | .3349#*05 E- | .1597#*16 AL | .5308#*13 ALO | .9188#*05 AL(OH)2 | .2865#*22 AL2O | .7730#*01 CO |
| .2691#*09 C U S | .2433#*06 CAOH | .1931#*05 CL | .0000#*00 CSCl | .0000#*00 CS O | .0000#*00 C5OH | .9272#*06 FEO |
| .3535#*03 FE(OH)2 | .2458#*03 H | .1147#*03 HCL | .3037#*02 H2O | .1134#*08 H2S | .4201#*01 KCL | .2945#*03 KO |
| .1391#*01 KOH | .1447#*08 NH3 | .2941#*08 N | .1076#*00 NO | .3762#*04 NO2 | .2748#*03 NACL | .8665#*05 NAO |
| .9819#*02 NAOH | .5939#*03 O | .3327#*01 OH | .4919#*08 S | .1053#*03 SO | .9371# 00 S02 | .7770#*03 SO3 |
| .1920#*21 SI | .4558#*09 SIO | .3413#*08 ALO2- | .1814#*14 CN- | .0000#*00 CO2- | .3529#*05 CL* | .0000#*00 CS* |
| .1121#*04 K+ | .1591#*10 NO- | .5652#*07 NO2- | .1272#*08 NA+ | .1508#*08 O* | .3934#*06 OH- | .4666#*08 O2- |
| .9354#*12 SH- | .4112#*10 SO- | .3878#*05 S02- | | | | |
| GLASS | .2571#*01 AL2O3 L | .4489#*06 MULLITE | .9900#*02 CAO | L .0000#*00 CSOH | L .2377#*06 FEAL2O4L | .7195#*01 FEO |
| .1207# 00 KAL02 L | .2406# 00 K2SI03 L | .4539#*04 NAOH L | .8695#*02 SI02 L | L .0000#*00 K2SO4 L | | |
| SULF. AND CARB.. | .0000#*00 K2CO3 L | .0000#*00 K2CO3 C | .0000#*00 K2SO4 L | | | |

MOLAR FRACTIONS WITHIN PHASES

| | | | | | | |
|-------------------|--------------------|-------------------|-------------------|---------------------|----------------------|---------------|
| IDEALGAS | .9416#*02 AR | .2730#*12 AL02 | .1650# 00 CO2 | .2333#*13 CA | .1111#*14 CL2 | .0000#*00 CS |
| .1020#*09 FE | .3024#*04 H2 | .7642#*04 K | .7351# 00 N2 | .2018#*05 NA | .1936#*02 O2 | .2636#*14 S2 |
| .6684#*11 SI02 | .8988#*08 E- | .4286#*19 AL | .1424#*15 ALO | .2466#*07 AL(OH)2 | .7742#*25 AL2O | .2075#*03 CO |
| .7222#*12 C U S | .6529#*09 CAOH | .5183#*08 CL | .0000#*00 CSCl | .0000#*00 CS O | .0000#*00 C5OH | .2488#*08 FEO |
| .9487#*06 FE(OH)2 | .6596#*06 H | .3077#*06 HCL | .8149#*01 H2O | .3044#*11 H2S | .1127#*03 KCL | .7903#*06 KO |
| .3734#*02 KOH | .3882#*11 N | .7893#*11 NH3 | .2888#*03 NO | .1010#*06 NO2 | .7376#*06 NACL | .2325#*07 NAO |
| .2635#*04 NAOH | .1594#*05 O | .8929#*04 OH | .1326#*10 S | .2825#*06 SO | .2515#*02 S02 | .2085#*05 SO3 |
| .5193#*24 SI | .1223#*11 SIO | .9160#*11 ALO2- | .4868#*17 CN- | .0000#*00 CO2- | .9471#*08 CL* | .0000#*00 CS* |
| .3010#*07 K+ | .4270#*13 NO- | .1517#*09 NO2- | .3413#*11 NA+ | .4047#*11 O* | .1056#*08 OH* | .1252#*10 O2- |
| .2510#*14 SH- | .1104#*12 SO- | .1041#*07 S02- | | | | |
| GLASS | .5383#*01 AL2O3 L | .9400#*06 MULLITE | .2073#*01 CAO | L .0000#*00 CSOH | L .4977#*06 FEAL2O4L | .1506# 00 FEO |
| .2527# 00 KAL02 L | .5038# 00 K2SI03 L | .9505#*04 NAOH L | .1821#*01 SI02 L | L .0000#*00 K2SO4 L | | |
| SULF. AND CARB.. | .0000#*00 K2CO3 L | .0000#*00 K2CO3 C | .0000#*00 K2SO4 L | | | |

| | | | | | |
|---------------------------------|-------------------------|------------|------------|-----------|------------|
| MOLAR QUANTITY | (GRAM-MOLES) | IDEALGAS | GLASS | SULF. AN | MIXTURE |
| AVERAGE MOLECULAR *EIGHT | (AMU) | .3726#*03 | .4776# 00 | .0000#*00 | .3731#*03 |
| MASS | (KILOGRAMS) | .3016#*02 | .1211#*03 | .0000#*00 | .3028#*02 |
| VOLUME | (CUBIC-METERS) | .1124#*02 | .5783#*01 | .0000#*00 | .1130#*02 |
| DENSITY | (KILOGRAMS/CUBIC-METER) | .3465#*02 | .1844#*04 | .0000#*00 | .3465#*02 |
| ENTROPY | (GRAMCALORIES/DEGK) | .3243# 00 | .3136#*04 | .0000#*00 | .3260# 00 |
| REACTION ENTHALPY | (KILOCALORIES) | -.3132#*04 | -.1128#*03 | .0000#*00 | -.3245#*04 |
| HEAT OF FORMATION | (KILOCALORIES) | -.7683#*04 | -.1341#*03 | .0000#*00 | -.7817#*04 |
| SENSIBLE HEAT | (KILOCALORIES) | .4551#*04 | .2129#*02 | .0000#*00 | .4572#*04 |
| FROZEN CP | (GMCAL/GMMOL-DEGK) | .8665#*01 | .3514#*02 | .0000#*00 | .9698#*01 |
| ADIABATIC EXPANSION COEFFICIENT | | .1259# +1 | | | .7681# +3 |

| | | | | | | | | |
|--------------------------------|-------------------------|-------------|------------------|------------|-------------------|---------------------|-----------|------------|
| DEBYE LENGTH | (METERS) | .49408#*05 | ELECTRON DENSITY | (PER M*3) | .58204#*17 | COLLISION FREQUENCY | (PER SEC) | .44383#*12 |
| COEFFICIENTS FOR OHM'S LAW | SIGMA = SCALAR COND | (MHO/METER) | .3698#*02 | BETAL | (SQM-VOLT/NEWTON) | | | -.1072#*03 |
| BETA2 (ASSUMING ZERO ION SLIP) | (SRM-VOLT/TESLA-NEWTON) | .0000#*00 | .0000#*00 | THETA1 | (VOLT/DEGK) | | | -.3708#*05 |
| MAGNETIC INDUCTION (ABS R) | (TESLA) | .0000#*00 | .2000#*01 | .6000#*01 | .8000#*01 | .1000#*02 | | .1200#*02 |
| CHI | (METER-GHM/TESLA) | .1073#*03 | .1073#*03 | .1073#*03 | .1073#*03 | .1072#*03 | | .1072#*03 |
| HALL PARAMETER | (METER-OHM/SQ TESLA) | .0000#*00 | .7936# 00 | .1587#*01 | .2304#*01 | .3966#*01 | | .4759#*01 |
| PSI | (VOLT/DEGK) | .2831#*01 | .1877#*01 | .9339#*02 | .5082#*02 | .3102#*02 | | .1468#*02 |
| TETA2 | (VOLT/DEGK) | .1321#*05 | .8763#*06 | .4359#*06 | .2372#*06 | .1448#*06 | | .9648#*07 |
| TETA3 | (VOLT/SQ TESLA-DEGK) | -.4708#*06 | -.3123#*06 | -.1553#*06 | -.8452#*07 | -.5159#*07 | | -.2442#*07 |

4 11

U S BU MINE PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB LU1RSA 1.0GMOL K2O/KG COAL 75% ASH REJECTION
.3508#*01 AR .1721# 00 AL02 .6156#*02 C02 .9900#*02 CA .2120#*01 CL2 .0000#*00 CS
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .2493# 00 S102

PRESSURE = 1.50 ATM, TEMPERATURE = 1500 DEGR

EQUILIRIUM MOLAR QUANTITIES
IDEALGAS 3508#*01 AR .468#*12 AL02 .6155#*02 C02 .1439#*13 CA .2613#*11 CL2 .0000#*00 CS
.1304#*09 FE .1487#*02 H2 .6046#*03 K .2739#*03 N2 .1400#*03 NA .3812# 00 O2 .3005#*15 S2
.3394#*10 S102 .1647#*07 E- .1177#*20 AL .2836#*16 ALO .4572#*06 AL(OH)2 .2099#*27 AL2O .7573#*02 CO
.1053#*11 C.U.S .4719#*08 CA04 .1476#*05 CL .0000#*00 CACL .3101#*02 H2O .6162#*11 H2S .4013#*01 KCL .0000#*00 CSOH .1159#*07 FEO
.8921#*04 FE(OH)2 .1064#*04 H .2563#*03 HCL .3329#*01 NO .2401#*09 NO2 .1464#*04 NACL .2009#*02 NACL .1476#*05 NAO .1476#*05 NAO
.1608# 00 KOH .1579#*10 N .6134#*02 OH .1431#*08 NO2- .1431#*08 NO2- .2347#*05 SO .2621# 00 S02 .3678#*03 S03
.8545#*02 NAOH .3910#*04 O .4885#*11 ALO2- .3450#*18 CN- .0000#*00 CO2- .5591#*06 CLM .0000#*00 CS*
.3987#*26 SI .6040#*06 K+ .3800#*13 NO- .2233#*07 S02- .2902#*09 NA+ .2855#*11 O- .2933#*08 OH- .2758#*10 O2-
.1756#*15 SH- .1778#*13 SO- .2233#*07 S02- .2233#*07 S02- .2233#*07 S02- .2233#*07 S02- .2233#*07 S02- .2233#*07 S02- .2233#*07 S02- .2233#*07 S02- .2233#*07 S02-
GLASS 5206#*01 AL2O3 L .2801#*04 MULLITE .9900#*02 CAO L .0000#*00 CSOH L .1898#*07 FEAL2O4L.7221#*01 FEO L
.6781#*01 KAL02 L .2217# 00 K2S103 L.2052#*03 NAOH L .2755#*01 S102 L .2755# 00 K2S04 L .0000#*00 K2S04 C .6755# 00 K2S04 C
SULF. AND CARB.. .1518#*03 K2CO3 L .0000#*00 K2CO3 C .6755# 00 K2S04 L .0000#*00 K2S04 C

MOLAR FRACTIONS WITHIN PHASES
IDEALGAS 9459#*02 AR .1263#*14 ALO2 .1659# 00 C02 .3881#*16 CA .7045#*14 CL2 .0000#*00 CS
.3515#*12 FE .4010#*05 H2 .1630#*05 K .7386# 00 N2 .3774#*06 NA .1028#*02 O2 .8102#*18 S2
.9151#*13 S102 .4981#*10 E- .3172#*23 AL .1645#*19 ALO .7645#*19 ALO .1421#*08 AL(OH)2 .5655#*30 AL2O .2042#*04 CO
.2840#*14 C.U.S .1272#*10 CA04 .3980#*08 CL .0000#*00 CACL .0000#*00 CS O .0000#*00 CSOH .3126#*10 FEO
.2405#*05 FE(OH)2 .2868#*07 H .6927#*06 HCL .8360#*01 H2O .1661#*13 H2S .1082#*03 KCL .1453#*07 KO .1453#*07 KO
.4334#*03 KOH .4257#*13 N .6473#*12 NH3 .8976#*04 NO .3946#*07 NO2 .5416#*05 NACL .3978#*08 NAO .3978#*08 NAO
.2304#*04 NAOH .1054#*06 O .1654#*04 OH .2974#*13 S .6328#*08 SO .7066#*03 S02 .1045#*05 S03
.1075#*28 SI .3512#*14 S10 .1317#*13 ALO2- .9302#*21 CN- .0000#*00 CO2- .1507#*08 CLM .0000#*00 CS*
.1628#*08 K+ .1024#*15 NO- .3859#*11 NO2- .7824#*12 NA+ .7697#*14 O- .7924#*11 OH- .7435#*13 O2-
.4735#*18 SH- .4792#*16 SO- .6202#*10 S02- .6202#*10 S02- .6202#*10 S02- .6202#*10 S02- .6202#*10 S02- .6202#*10 S02- .6202#*10 S02- .6202#*10 S02- .6202#*10 S02-
GLASS 1153# 00 AL2O3 L .6204#*04 MULLITE .2193#*01 CAO L .0000#*00 CSOH L .4205#*07 FEAL2O4L.1600# 00 FEO L
.1502# 00 KAL02 L .4911# 00 K2S103 L.4545#*03 NAOH L .6103#*01 S102 L .6103# 00 K2S04 L .0000#*00 K2S04 C
.9998# 00 K2S04 C .9998# 00 K2S04 C .9998# 00 K2S04 C .9998# 00 K2S04 C .9998# 00 K2S04 C .9998# 00 K2S04 C .9998# 00 K2S04 C .9998# 00 K2S04 C .9998# 00 K2S04 C .9998# 00 K2S04 C
SULF. AND CARB.. .2247#*03 K2CO3 L .0000#*00 K2CO3 C .9998# 00 K2S04 L .0000#*00 K2S04 C

MOLAR QUANTITY (GRAM-MOLES)
AVERAGE MOLECULAR WEIGHT (AMU)
MASS (KILOGRAMS)
VOLUME (CUBIC-METERS)
DENSITY (KILOGRAMS/CUBIC METER)
ENTROPY (GRAMCALORIES/DEGR)
REACTION ENTHALPY (KILOCALORIES)
HEAT OF FORMATION (KILOCALORIES)
SENSIBLE HEAT (KILOCALORIES)
FROZEN CP (GMCAL/GMOL-DEGR)
ADIABATIC EXPANSION COEFFICIENT (GMCAL/GMOL-DEGR)

DEBYE LENGTH (METERS).17416#*04 ELECTRON DENSITY (PER M*3).36556#*15 COLLISION FREQUENCY (PER SEC).47539#*12
COEFFICIENTS FOR OHM'S LAW.. SIGMA = SCALAR COND (MHO/METER) .2180#*04 BETA1 (5GM-VOLT/NEWTON) -.1707#*05
BETA2 (ASSUMING ZERO ION SLIP) .0000#*01 THETA1 (VOLT/DEGR) -.1014#*04
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#*00 THETA2 (METER-OHM/DEGR) .1000#*02
CHI (METER-OHM/DEGR) .1717#*05 .1714#*05 .1711#*05 .1709#*05 .1708#*05 .1708#*05 .1708#*05 .1708#*05 .1708#*05 .1708#*05
HALL PARAMETER (METER-OHM/SQ TESLA) .0000#*00 .7471# 00 .6128#*01 .6128#*01 .3751#*01 .2503#*01 .4467#*01
PSI (VOLT/DEGR) .3541#*05 .2380#*05 .1200#*05 .6570#*06 .4022#*06 .2684#*06 .1908#*06
THETA2 (VOLT/SQ TESLA-DEGR) -.1237#*05 -.8312#*06 -.4190#*06 -.2294#*06 -.1404#*06 -.9372#*07
THETA3 (VOLT/SQ TESLA-DEGR) -.1237#*05 -.8312#*06 -.4190#*06 -.2294#*06 -.1404#*06 -.9372#*07

U S BU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 1018SA 1.00MOL K20/KG COAL 75% ASH REJECTION
.3508*01 AH .1721*00 AL02 .6156*02 CO2 .9900*02 CA .4120*01 CL2 .0000*00 CS
.3110*02 H2 .2064*01 K .2740*03 N2 .1090*01 NA .1772*02 O2 .4690*00 S2 .2493*00 S102

PRESSURE = 1.50 ATM, TEMPERATURE = 1400 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3508*01 AH .1721*13 AL02 .6155*02 CO2 .2739*15 CA .1915*10 CL2 .0000*00 CS
.3009*11 FE .3977*03 H2 .3466*04 K .2740*03 N2 .2678*04 NA .3055*00 O2 .1085*17 S2
.4472*11 S102 .3708*04 E- .2985*23 AL .1943*05 CA01 .0000*00 CS0H .8099*07 AL(OH)2 .1156*30 AL2O .1696*02 CO
.2342*13 C O S .1519*04 H .6207*03 HCL .3108*02 H2O .1775*01 NO .9730*05 NO2 .5927*02 NACL .3126*06 KO
.3859*04 FE(OH)2 .1021*11 N .4586*10 NH3 .1911*12 S .1778*06 SO .9998*01 S02 .2290*03 S03
.6639*02 NAOH .6161*05 O .2286*02 OH .7417*21 CN- .0000*00 CO2- .1309*06 CL- .0000*00 CS+
.8684*29 SI .6104*13 S10 .4403*13 AL02- .8404*10 NO2- .3200*13 O- .7202*10 OH- .6684*12 O2-
.1317*06 K+ .4881*15 NO- .8404*10 NO2- .3200*13 O- .7202*10 OH- .6684*12 O2-
.2976*18 SH- .5681*16 SO- .3725*09 S02- .9900*02 CA0 .0000*00 CS0H L .3621*08 FEAL204L.7226*01 FEO L
GLASS 6944*01 AL2O3 L .8530*03 MULLITE .9900*02 CA0 L .0000*00 CS0H L .3621*08 FEAL204L.7226*01 FEO L
.2811*01 KAL02 L .1488*00 K2S1O3 L.3045*03 NAOH L .9881*01 S1O2 L .9881*01 S1O2 L .9881*01 S1O2 L .9881*01 S1O2 L
SULF. AND CARB.. .8554*04 K2CO3 L .0000*00 K2CO3 C .8378*00 K2SO4 L .0000*00 K2SO4 C .8378*00 K2SO4 L .0000*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9467*02 AH .4654*16 AL02 .1661*00 CO2 .7392*18 CA .5168*13 CL2 .0000*00 CS
.1028*13 FE .1073*05 H2 .9352*07 K .7392*07 NA .8237*03 O2 .2927*20 S2
.1207*13 S102 .1001*11 E- .8053*26 AL .7045*21 AL0 .4498*15 H2S .9674*04 KCL .8258*09 KO
.6319*16 C O S .1122*11 CA01 .5244*08 CL .8386*01 H2O .4789*04 NO .2625*07 NO2 .1599*04 NACL .8436*09 NAO
.1041*06 FE(OH)2 .4096*03 H .1675*05 HCL .0000*00 CS0 .0000*00 CS0H .0000*00 CS0H .0000*00 CS0H .0000*00 CS0H
.7216*04 KOH .2756*14 N .1237*12 NH3 .4789*04 NO .2625*07 NO2 .1599*04 NACL .8436*09 NAO
.1252*04 NAOH .2202*05 O .6169*05 OH .5156*15 S .2698*03 S02 .6179*06 S03
.2343*31 SI .1647*15 S10 .1107*15 AL02- .2001*23 CN- .0000*00 CO2- .3533*09 CL- .0000*00 CS+
.3553*04 K+ .1317*17 NO- .2268*12 NO2- .3944*12 NA+ .8635*16 O- .1943*12 O2- .1804*14 O2+
.8035*21 SH- .1533*16 SO- .1005*11 S02- .2311*01 CA0 L .0000*00 CS0H L .8452*08 FEAL204L.1687*00 FEO L
GLASS 1621*00 AL2O3 L .1991*02 MULLITE .2311*01 CA0 L .0000*00 CS0H L .8452*08 FEAL204L.1687*00 FEO L
.6560*01 KAL02 L .3472*00 K2S1O3 L.7108*03 NAOH L .2306*00 S1O2 L .2306*00 S1O2 L .2306*00 S1O2 L .2306*00 S1O2 L
SULF. AND CARB.. .7823*04 K2CO3 L .0000*00 K2CO3 C .9999*00 K2SO4 L .0000*00 K2SO4 C .9999*00 K2SO4 L .0000*00 K2SO4 C

IDEALGAS (GRAM-MOLES)

MOLAR QUANTITY (GRAM-MOLES) .3706*03 .2997*02 .1111*02 .2838*02 .3913*00 .2222*05 .4139*04 .7596*04 .3457*04 .9377*01 .1269*01
AVERAGE MOLECULAR WEIGHT (AMU) .1047*03 .4455*01 .1387*04 .3233*04 .2927*02 .1024*03 .1150*03 .1258*02 .2929*02 .6705*02 .9484*01
MASS (KILOGRAMS) .1111*02 .4455*01 .1387*04 .3233*04 .2927*02 .1024*03 .1150*03 .1258*02 .2929*02 .6705*02 .9484*01
VOLUME (CUBIC-METERS) .1387*04 .5485*04 .2838*02 .3980*00 .2662*04 .2237*05 .2377*03 .4479*04 .2780*03 .7989*04 .3510*04
DENSITY (KILOGRAMS/CUBIC METER) .3913*00 .3233*04 .2927*02 .2662*04 .2237*05 .2377*03 .4479*04 .2780*03 .7989*04 .3510*04 .3510*04
ENTROPY (GRAM-CALORIES/DEGR) .2927*02 .2662*04 .2237*05 .2377*03 .4479*04 .2780*03 .7989*04 .3510*04 .3510*04 .3510*04 .3510*04
REACTION ENTHALPY (KILOGALORIES) .1024*03 .1150*03 .1258*02 .2929*02 .6705*02 .9484*01 .7020*03
HEAT OF FORMATION (KILOGALORIES) .1024*03 .1150*03 .1258*02 .2929*02 .6705*02 .9484*01 .7020*03
SENSIBLE HEAT (KILOGALORIES) .1024*03 .1150*03 .1258*02 .2929*02 .6705*02 .9484*01 .7020*03
FROZEN CP (GM-CAL/GM-MOL-DEGR) .1024*03 .1150*03 .1258*02 .2929*02 .6705*02 .9484*01 .7020*03
ADIABATIC EXPANSION COEFFICIENT .1269*01 .1269*01 .1269*01 .1269*01 .1269*01 .1269*01 .1269*01 .1269*01 .1269*01 .1269*01 .1269*01

DERIVE LENGTH (METERS) .3454*04 ELECTRON DENSITY (PER M3) .78687*13 COLLISION FREQUENCY (PER SEC) .51950*12
COEFFICIENTS FOR OHM'S LAW... SIGMA = SCALAR COND (MHO/METER) .4305*06 BETAI (SQM-VOLT/NEWTON) .0000*00 THETA1 (VOLT/DEGR) .1239*04
BETA2 (ASSUMING ZERO ION SLIP) .0000*00 THETA1 (VOLT/DEGR) .1239*04
MAGNETIC INDUCTION (ABS H) .0000*00 .2000*01 .0000*01 .6000*01 .8000*01 .8000*01 .8000*01 .8000*01 .8000*01 .8000*01 .8000*01
CHI (METER-OHM/TESLA) .7979*06 .7979*06 .7979*06 .7979*06 .7979*06 .7979*06 .7979*06 .7979*06 .7979*06 .7979*06 .7979*06
HALL PARAMETER .0000*00 .6870*00 .6870*00 .6870*00 .6870*00 .6870*00 .6870*00 .6870*00 .6870*00 .6870*00 .6870*00
PSI (METER-OHM/SQ TESLA) .2126*04 .1497*04 .7929*03 .4445*03 .2752*03 .2752*03 .2752*03 .2752*03 .2752*03 .2752*03 .2752*03
THETA2 (VOLT/TESLA-DEGR) .4017*05 .2828*05 .1498*05 .8396*06 .5198*06 .5198*06 .5198*06 .5198*06 .5198*06 .5198*06 .5198*06
THETA3 (VOLT/SQ TESLA-DEGR) .1302*05 .9168*06 .4856*06 .9168*06 .9168*06 .9168*06 .9168*06 .9168*06 .9168*06 .9168*06 .9168*06

U S HU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREPORT HVBB 101KSA 1.0GMOL KZU/KG COAL 75% ASH REJECTION
 .3508#*01 AR .1721# 00 AL02 .6156#*02 CO2 .9900#*02 CA .2120#*01 CL2 .0000#*00 CS .7230#*01 FE
 .3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .6690# 00 S2 .2493# 00 SI02

PRESSURE = 1.50 ATM, TEMPERATURE = 1300 DEGR

EQUILIBRIUM MOLAR QUANTITIES

| | | | | | | |
|------------------|-------------------|--------------------|-------------------|-------------------|--------------------|---------------|
| IDEALGAS | .3508#*01 AR | .3467#*15 AL02 | .6156#*02 CO2 | .2618#*17 CA | .8815#*10 CL2 | .0000#*00 CS |
| | .8194#*04 H2 | .1931#*05 K | .2740#*03 N2 | .2993#*05 NA | .2647# 00 O2 | .1512#*21 S2 |
| | .5933#*11 E- | .2620#*26 AL | .9928#*01 ALO | .7812#*08 AL(OH)2 | .1371#*34 AL2O | .2839#*03 CO |
| | .8310#*16 C U S | .1819#*05 CL | .0000#*00 CSCl | .0000#*00 CS O | .0000#*00 CSON | .3601#*10 FEO |
| | .1433#*04 FE(OH)2 | .1130#*02 HCL | .3109#*02 H2O | .7379#*15 H2S | .3222#*01 KCL | .1786#*07 KO |
| | .5240#*02 KOH | .6214#*11 NH3 | .9086#*02 NO | .6810#*05 N02 | .9045#*02 NACL | .3549#*07 NAO |
| | .1526#*02 NAOH | .1421#*05 N | .5371#*15 S | .2898#*08 SO | .1117#*01 S02 | .4499#*04 S03 |
| | .2349#*32 SI | .6064#*15 SI0 | .7912#*24 CN- | .0000#*00 CO2- | .2396#*07 CL- | .0000#*00 CS+ |
| | .2395#*07 K+ | .4872#*17 NO- | .2975#*10 NA+ | .2731#*15 O- | .1468#*11 OH- | .1467#*13 O2- |
| | .7964#*22 SH- | .3432#*19 SO- | .1613#*11 SO2- | | | |
| GLASS | .7669#*01 AL2O3 L | .2798#*02 MULLITE | .9900#*02 CAO | .0000#*00 CSON | .4213#*09 FEAL2O4L | .7229#*01 FEO |
| | .1931#*02 KAL02 L | .8545#*01 K2SI03 L | .1542# 00 SI02 L | .9266# 00 K2S04 C | | |
| SULF. AND CARB.. | .5498#*04 K2CO3 L | .0000#*00 K2CO3 C | .0000#*00 K2S04 L | | | |

MOLAR FRACTIONS WITHIN PHASES

| | | | | | | |
|------------------|-------------------|--------------------|-------------------|-------------------|--------------------|---------------|
| IDEALGAS | .9471#*02 AR | .9358#*16 AL02 | .1662# 00 CO2 | .7067#*20 CA | .2360#*12 CL2 | .0000#*00 CS |
| | .1606#*15 FE | .5213#*09 K | .7395# 00 N2 | .6080#*08 NA | .7145#*03 O2 | .4080#*24 S2 |
| | .4207#*15 SI02 | .6533#*29 AL | .2680#*23 ALO | .2109#*10 AL(OH)2 | .3701#*37 AL2O | .7664#*06 CO |
| | .2243#*19 C U S | .4911#*08 CL | .0000#*00 CSCl | .0000#*00 CS O | .0000#*00 CSON | .9719#*13 FEO |
| | .3869#*07 FE(OH)2 | .3051#*05 HCL | .6343#*01 H2O | .1992#*17 H2S | .8694#*04 KCL | .4821#*10 KO |
| | .1151#*04 KOH | .1677#*13 NH3 | .2453#*04 NO | .2442#*04 NACL | .2442#*04 NACL | .9581#*10 NAO |
| | .4120#*05 NAOH | .2020#*05 OH | .1450#*17 S | .7822#*11 SO | .3016#*04 S02 | .1215#*06 S03 |
| | .6394#*35 SI | .3837#*17 SI0 | .2136#*26 CN- | .0000#*00 CO2- | .6469#*10 CL- | .0000#*00 CS+ |
| | .6465#*10 K+ | .1381#*13 NO2- | .8032#*13 NA+ | .7371#*18 O- | .3962#*14 OH- | .3960#*16 O2- |
| | .2150#*24 SH- | .4355#*14 SO2- | | | | |
| GLASS | .1481# 00 AL2O3 L | .6863#*02 MULLITE | .2429#*01 CAO | .0000#*00 CSON | .1034#*08 FEAL2O4L | .1773# 00 FEO |
| | .4736#*02 KAL02 L | .2097# 00 K2SI03 L | .3882# 00 SI02 L | .9999# 00 K2S04 C | | |
| SULF. AND CARB.. | .5932#*04 K2CO3 L | .0000#*00 K2CO3 C | .0000#*00 K2S04 L | | | |

MOLAR QUANTITY

| | | | | |
|---------------------------------|-------------------------|-----------|-----------|------------|
| AVERAGE MOLECULAR WEIGHT | (GRAM-MOLES) | GLASS .. | SULF. AN | MIXTURE |
| MASS | (AMU) | .4076# 00 | .9268# 00 | .3718#*03 |
| VOLUME | (CUBIC-METERS) | .9238#*02 | .1743#*03 | .3038#*02 |
| DENSITY | (KILOGRAMS/CUBIC METER) | .3768#*01 | .1615# 00 | .1130#*02 |
| ENTROPY | (GRAM-CALORIES/DEGR) | .1198#*04 | .6967#*04 | .2635#*02 |
| REACTION ENTHALPY | (KILOGRAMS/CUBIC METER) | .3144#*04 | .2662#*04 | .4288# 00 |
| HEAT OF FORMATION | (KILOGRAMS/CUBIC METER) | .2311#*02 | .9730#*02 | .2207#*05 |
| SENSIBLE HEAT | (KILOGRAMS/CUBIC METER) | .9479#*02 | .2755#*03 | .44850#*04 |
| FROZEN CP | (KILOGRAMS/CUBIC METER) | .1043#*03 | .3184#*03 | .8012#*04 |
| ADIABATIC EXPANSION COEFFICIENT | (KILOGRAMS/CUBIC METER) | .9443#*01 | .4291#*02 | .3162#*04 |
| | | .2587#*02 | .5575#*02 | .9394#*01 |
| | | .1273# +1 | | |

DERIVE LENGTH (METERS), 75153#*04 ELECTRON DENSITY (PER M*3), 13562#*12 COLLISION FREQUENCY (PER SEC), 57019#*12

| | | | | | |
|--------------------------------|---------------------------------|------------|------------|-------------------|-------------|
| COEFFICIENTS FOR UHMS LAW.. | SIGMA = SCALAR COND (MHO/METER) | .6777#*06 | HETAL | (SUM-VOLT/NEWTON) | -0.4602#*08 |
| BETA2 (ASSUMING ZERO ION SLIP) | (SQM-VOLT/TESLA-NEWTON) | .0000#*00 | THETA1 | (VOLT/DEGK) | -0.1406#*04 |
| MAGNETIC INDUCTION (ABS H) | (TESLA) | .2000#*01 | .6000#*01 | .8000#*01 | .1000#*02 |
| CHI (METER-UHM/TESLA) | (METER-UHM/TESLA) | .4638#*08 | .4618#*08 | .4610#*08 | .4607#*08 |
| HALL PARAMETER | (METER-UHM/SQ TESLA) | .6247# 00 | .1876#*01 | .1876#*01 | .3122#*01 |
| PSI (METER-UHM/SQ TESLA) | (METER-UHM/SQ TESLA) | .1090#*06 | .6029#*05 | .3734#*05 | .1474#*05 |
| THETA2 (VOLT/TESLA-DEGK) | (VOLT/TESLA-DEGK) | .3097#*05 | .1730#*05 | .9963#*06 | .4228#*06 |
| THETA3 (VOLT/SQ TESLA-DEGK) | (VOLT/SQ TESLA-DEGK) | -.9264#*05 | -.5173#*06 | -.2980#*06 | -.1870#*06 |
| | | | | | -.1265#*06 |
| | | | | | -.9060#*07 |

U S RU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 10185A 1.0GMOL K2O/K2O COAL 75% ASH REJECTION
.3508*01 AR .1721* 0 AL02 .6156*02 CO2 .9900*02 CA .2120*01 CL2 .0000*00 CS .7230*01 FE
.3110*02 H2 .2064*01 K .2740*03 N2 .1090*01 NA .1772*02 O2 .4690* 00 S2 .2493* 00 SI02

PRESSURE = 1.50 ATM, TEMPERATURE = 1100 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3508*01 AR .1477*19 AL02 .6156*02 CO2 .1331*22 CA .7409*09 CL2 .0000*00 CS
.1016*17 FE .1248*05 H2 .3664*08 K .2740*03 N2 .2626* 00 O2 .2376*34 S2
.8162*17 SI02 .4427*15 E- .2050*34 AL .5104*27 ALO .0000*00 CS0 .0000*00 CSO .1062*13 FEO
.1302*23 C O S .1298*13 CAUH .6446*06 CL .0000*00 CSC .1091*22 H2S .2011*22 H2S .3009*01 KCL .4543*10 KO
.9779*06 FE(U+2) .4523*04 H .1991*02 HCL .3109*02 H2O .1975*02 NO .3926*05 NO2 .1564*09 NAO
.2699*03 KOH .1413*10 N .2990*13 NH3 .1975*02 NO .1975*02 NO .1937*05 S02 .3956*07 SO3
.9312*04 NAOH .1077*20 S10 .4807*04 OH .5575*23 S .3950*31 CN- .0000*00 CO2- .0000*00 CS*
.3767*42 SI .1242*21 NO- .1558*13 NO2- .7761*21 ALO2- .0000*00 C02- .2111*15 OH-
.3495*04 K+ .2234*25 SO- .1861*18 SO2- .1851*12 NA+ .4694*20 O- .3311*17 O2-
.8031*01 AL2O3 L .1843*02 MULLITE .9900*02 CAO L .0000*00 CSOH L .1173*11 FEAL2O4L.7230*01 FEO L
.8313*03 KAL02 L .7817*01 K2SI03 L.4932*03 NAOH L .1674* 00 SI02 L .9380* 00 K2SO4 C
.0000*00 K2CO3 L .4376*03 K2CO3 C .0000*00 K2SO4 L .9380* 00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9472*02 AR .3987*22 ALO2 .1662* 00 CO2 .3593*25 CA .2000*11 CL2 .0000*00 CS
.2742*20 FE .3370*04 H2 .9892*11 K .9892*11 K .7396* 00 N2 .2389*10 NA .7090*03 O2 .6414*37 S2
.2203*19 SI02 .1195*17 E- .5533*37 AL .1378*29 ALO .0000*00 CS0 .0000*00 CSO .2866*16 FEO
.3514*26 C U S .3504*16 CAUH .1740*08 CL .0000*00 CSC .8394*01 H2O .5511*25 H2S .8124*04 KCL .1236*12 KO
.2640*08 FE(U+2) .1221*11 H .5374*05 HCL .8394*01 H2O .1060*07 NO2 .2784*04 NACL .4222*12 NAO
.7286*06 KOH .3815*14 N .8073*16 NH3 .1298*06 OH .1505*25 S .8430*17 SO .5228*08 SO2 .1068*09 SO3
.2514*06 NAOH .5385*10 O .2905*23 S10 .2095*23 ALO2- .1046*33 CN- .0000*00 CO2- .9440*12 CL- .0000*00 CS*
.1171*04 SI .9435*12 K+ .4205*16 NO2- .4996*15 NA+ .1267*22 O- .5697*18 OH- .8937*20 O2-
.1349*34 SH- .6032*31 SO- .5078*21 SO2- .5078*21 SO2- .2409*01 CAO L .0000*00 CSOH L .2855*11 FEAL2O4L.1760* 00 FEO L
GLASS 1954* 00 AL2O3 L .4485*02 MULLITE .2409*01 CAO L .4075* 00 SI02 L .9995* 00 K2SO4 C
.1850*02 KAL02 L .1902* 00 K2SI03 L.1200*02 NAOH L .0000*00 K2SO4 L .9995* 00 K2SO4 C

MOLAR QUANTITY

AVERAGE MOLECULAR WEIGHT (GRAM-MOLES) .3704*03 .4109* 00 .9384* 00 .3718*03 .3039*02
MASS (KILOGRAMS) .1110*02 .3691*01 .1635* 00 .1130*02 .1130*02
VOLUME (CUBIC-METERS) .2229*02 .1174*04 .6144*04 .2229*02 .5068* 00
DENSITY (KILOGRAMS/CUBIC METER) .4978* 00 .3144*04 .2662*04 .5068* 00 .5068* 00
ENTROPY (GRAM-CALORIES/DEGR) .2138*05 .2034*02 .9046*02 .2149*05 .2149*05
REACTION ENTHALPY (KILOCALORIES) -.5155*04 -.1031*03 -.3224*03 -.8014*04 -.8014*04
HEAT OF FORMATION (KILOCALORIES) -.7589*04 .7215*01 .3377*02 .2474*04 .2474*04
SENSIBLE HEAT (KILOCALORIES) .2433*04 .8983*01 .2485*02 .4788*02 .9099*01
FROZEN CP (GM-CAL/GM-MOL-DEGR) .8983*01 .1284* +1 .2485*02 .4788*02 .9099*01
ADIABATIC EXPANSION COEFFICIENT .1284* +1 .2485*02 .4788*02 .9099*01 .9099*01

DERBY LENGTH

(METERS).52653*03 ELECTRON DENSITY (PER M*3).11962*08 COLLISION FREQUENCY (PER SEC).68820*12
COEFFICIENTS FOR OHM'S LAW. SIGMA = SCALAR COND (MHO/METER) .4973*12 BETA1 (SQM-VOLT/NEWTON) -.5218*12
BETA2 (ASSUMING ZERO ION SLIP) (TESLA) .0000*00 THETA1 (VOLTT/DEGR) -.1676*04
MAGNETIC INDUCTION (ABS B) (METER-TESLA) .5277*12 .2000*01 .6000*01 .8000*01 .1000*02
CHI (METER-OHM/TESLA) .0000*00 .0000*00 .0000*00 .0000*00 .0000*00
HALL PARAMETER (METER-OHM/SQ TESLA) .2003*10 .1593*10 .9865*09 .6036*09 .3911*09
PSI (VOLT/TESLA-DEGR) .4252*05 .3381*05 .2094*05 .1281*05 .8303*06
THETA2 (VOLT/SQ TESLA-DEGR) -.1079*05 -.8590*06 -.5314*06 -.3252*06 .2107*06
THETA3 -.1079*05 -.8590*06 -.5314*06 -.3252*06 .2107*06

U S BU MINES PGH ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION G

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HV88 1.0GMOL K2O/KG COAL 75% ASH REJECTION
.3508#*01 AR .1721# 00 AL02 .6156#*02 CO2 .9900#*02 CA .2120#*01 CL2 .0000#*00 CS .7230#*01 FE
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .2493# 00 S102

PRESSURE = 1.00 ATM, TEMPERATURE = 2100 DEGK

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3508#*01 AR .7176#*06 AL02 .5909#*02 CO2 .1801#*06 CA .9671#*11 CL2 .0000#*00 CS
.2601#*03 FE .2554# 00 H2 .4416# 00 K .2737#*03 N2 .9902#*08 AL0 .9000#*00 CS0 .1375#*02 AL(OH)2 .1803#*01 O2 .3919#*08 S2
.2275#*03 S102 .5694#*03 E- .6117#*10 AL .9902#*08 AL0 .0000#*00 CSCL .3925#*06 H2S .0000#*00 CSOH .8078#*03 FEO .8078#*03 FEO
.1400#*06 C O S .1131#*03 CAOH .7282#*03 HCL .2988#*02 H2O .1193#*03 NO2 .1443#*03 NACL .4617#*02 KO .4617#*02 KO
.3069#*02 FE(OH)2 .3037#*01 H .9972#*07 NH3 .5762# 00 NO .1193#*03 NO2 .1443#*03 NACL .5452#*04 NAO .5452#*04 NAO
.1453#*01 KOH .1139#*05 N .1139#*05 N .7233#*05 S .4722#*02 SO .9329# 00 S02 .2805#*03 S03 .2805#*03 S03
.5589#*02 NAOH .3586#*01 O .4155# 00 OH .2696#*10 CN- .0000#*00 CO2= .6781#*04 CL- .0000#*00 CS+ .0000#*00 CS+
.7384#*03 K+ .5519#*08 NO- .5527#*06 NO2- .1037#*06 NA+ .9005#*06 O- .2987#*04 OH- .4433#*06 O2- .4433#*06 O2-
.2679#*08 SH- .3217#*07 SO- .6159#*04 S02- .0000#*00 CSOH L .4695#*04 FEAL2O4L.6812#*01 FEO L .0000#*00 CS
GLASS 5140#*01 AL2O3 L .7387#*02 MULLITE .9787#*02 CAO L .0000#*00 CSOH L .0000#*00 K2SO4 C .0000#*00 CS
.2351#*01 KALO2 L .4978#*01 K2SIO3 L .1350#*05 NAOH L .1840#*00 SIO2 L .0000#*00 K2SO4 L .0000#*00 K2SO4 C .0000#*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9365#*02 AK .1915#*08 AL02 .1577# 00 CO2 .4807#*09 CA .2581#*13 CL2 .0000#*00 CS
.6943#*06 FE .6816#*03 H2 .1179#*02 K .3941# 00 .0000#*00 .3750#*03 .1046#*10 S2 .1046#*10 S2
.6073#*06 S102 .1633#*12 AL .8852#*02 .0000#*00 .3012#*02 .2065#*16 AL2O .6574#*02 CO .6574#*02 CO
.3737#*09 C O S .3019#*05 CAOH .1126#*02 .0000#*00 .1130#*02 .0000#*00 CSOH .2156#*05 FEO .2156#*05 FEO
.8191#*05 FE(OH)2 .8106#*04 H .6456#*02 .1216#*04 .0000#*00 .6456#*02 .0000#*00 CSOH .1105#*03 KCL .1232#*04 KO .1232#*04 KO
.3877#*02 KOH .3039#*09 N .1744# 00 .2859#*04 .0000#*00 .1750# 00 .0000#*00 CSOH .3853#*06 NAO .1455#*04 NAO
.1492#*04 NAOH .9573#*04 O .2431#*05 .8245#*02 .0000#*00 .1538#*05 .0000#*00 .7570#*04 .7570#*04 .7570#*04 .7570#*04
.7311#*15 SI .1242#*05 SIO .2114#*07 AL02- .9982#*02 .0000#*00 .6032#*04 .0000#*00 .6032#*04 .0000#*00 CS+ .0000#*00 CS+
.1971#*05 K+ .1475#*08 NO2- .1475#*08 NO2- .2767#*09 NA+ .2404#*08 O- .7974#*07 OH- .1163#*08 O2- .1163#*08 O2-
.7150#*11 SH- .8586#*10 SO- .1644#*06 S02- .0000#*00 CSOH L .1191#*03 FEAL2O4L.1729# 00 FEO L .0000#*00 CS
GLASS 1304# 00 AL2O3 L .1874#*01 MULLITE .2443#*01 CAO L .0000#*00 CSOH L .1191#*03 FEAL2O4L.1729# 00 FEO L .0000#*00 CS
.5966#*01 KALO2 L .1263# 00 K2SIO3 L .3427#*05 NAOH L .4670#*00 SIO2 L .0000#*00 K2SO4 L .0000#*00 K2SO4 C .0000#*00 K2SO4 C

MOLAR QUANTITY

AVERAGE MOLECULAR WEIGHT (GRAM-MOLES) .3746#*03 .3941# 00 .0000#*00 .3750#*03 .1046#*10 S2 .1046#*10 S2
MASS (KILOGRAMS) .3006#*02 .8852#*02 .0000#*00 .3012#*02 .2065#*16 AL2O .6574#*02 CO .6574#*02 CO
VOLUME (CUBIC-METERS) .1126#*02 .1216#*04 .0000#*00 .1130#*02 .0000#*00 CSOH .2156#*05 FEO .2156#*05 FEO
DENSITY (KILOGRAMS/CUBIC METER) .1744# 00 .2859#*04 .0000#*00 .1750# 00 .0000#*00 CSOH .3853#*06 NAO .1455#*04 NAO
ENTROPY (GRAM-CALORIES/DEGK) .2431#*05 .8245#*02 .0000#*00 .1538#*05 .0000#*00 .7570#*04 .7570#*04 .7570#*04 .7570#*04
REACTION ENTHALPY (KILOCALORIES) -.1455#*04 -.8245#*02 .0000#*00 -.1538#*05 .0000#*00 .7570#*04 .7570#*04 .7570#*04 .7570#*04
HEAT OF FORMATION (KILOCALORIES) -.7470#*04 -.9982#*02 .0000#*00 .6032#*04 .0000#*00 .6032#*04 .0000#*00 .6032#*04 .0000#*00
SENSIBLE HEAT (KILOCALORIES) .6015#*04 .1737#*02 .0000#*00 .6032#*04 .0000#*00 .6032#*04 .0000#*00 .6032#*04 .0000#*00
FROZEN CP (GM-CAL/GMMOL-DEGK) .9856#*01 .2834#*02 .0000#*00 .9875#*01 .0000#*00 .9875#*01 .0000#*00 .9875#*01 .0000#*00
ADIABATIC EXPANSION COEFFICIENT .1253#*1 .SONIC SPEED (METERS/SECOND) .8529#*3

DEBYE LENGTH

(METERS) .10868#*05 ELECTRON DENSITY (PER M^3) .53117#*19 COLLISION FREQUENCY (PER SEC) .2422#*12
COEFFICIENTS FOR OHM'S LAW SIGMA = SCALAR COND (MHO/METER) .6176# 00 BETA1 (SOM-VOLT/NEWTON) .1175#*01
BETA2 (ASSUMING ZERO ION SLIP) (SGM-VOLT/TESLA-NEWTON) .0000#*00 BETA1 (SOM-VOLT/DEGK) .2360#*05
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#*00 .2000#*01 .4000#*01 .6000#*01 .1000#*02
CHI (METER-OHM/TESLA) .1175#*01 .1175#*01 .1175#*01 .1175#*01 .1175#*01 .1175#*01 .1175#*01 .1175#*01 .1175#*01
HALL PARAMETER (METER-OHM/TESLA) .0000#*00 .1452#*01 .2903#*01 .4355#*01 .5806#*01 .7258#*01 .8709#*01 .1020#*01 .1175#*01
PSI (METER-OHM/SO TESLA) .2124#*03 .8662#*04 .3120#*04 .1510#*04 .8765#*05 .5694#*05 .3987#*05 .2669#*07 .2669#*07
THETA2 (VOLT/TESLA-DEGK) -.1422#*05 -.5798#*06 -.2088#*06 -.1011#*06 -.5868#*07 -.3812#*07 -.2669#*07 .1608#*07
THETA3 (VOLT/SO TESLA-DEGK) .8565#*06 .3493#*06 .1258#*06 .6089#*07 .3535#*07 .2297#*07 .1608#*07 .1608#*07

U S B U MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 101MSA 1.0GMOL K2O/KG COAL 75% ASH REJECTION
.3508#*01 AR .1721#*00 AL02 .6156#*02 C02 .9900#*01 CA .2120#*01 CL2 .0000#*00 CS
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690#*00 S2 .2493#*00 SI02

PRESSURE = 1.00 ATM, TEMPERATURE = 2000 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS *****
.3508#*01 AP .1265#*06 AL02 .6022#*02 C02 .2639#*07 CA .4116#*11 CL2 .0000#*00 CS
.4883#*04 FE .1474#*00 H2 .2832#*00 K .3986#*02 NA .1294#*01 O2 .9648#*09 S2
.3188#*04 SI02 .2261#*03 E- .3538#*11 AL .2739#*03 N2 .9717#*09 ALO .5688#*03 AL(OH)2 .2171#*15 AL2O .1337#*01 CO
.4408#*07 C O S .3364#*04 CAU1 .2868#*04 CL .0000#*00 CSC L .0000#*00 CS O .0000#*00 C5OH .2110#*03 FEO
.1949#*02 FE(OH)2 .1204#*01 H .4747#*03 HCL .3007#*02 H2O .1453#*06 H2S .4169#*01 KCL .2641#*02 KO
.1498#*01 KOH .2877#*06 N .5124#*07 NH3 .3765#*00 NO .7805#*00 N02 .1696#*03 NACL .3875#*04 NAO .3109#*03 SO3
.6703#*02 NAOH .1460#*01 O .2406#*00 OH .1917#*05 S .2351#*02 SO .9353#*00 S02 .0000#*00 CS*
.6167#*14 SI .4373#*04 S10 .1941#*05 ALO2- .4661#*11 CN- .3778#*04 CL- .0000#*00 CS*
.3171#*03 K+ .1631#*04 NO- .3120#*06 NO2- .4363#*07 NA+ .2472#*06 O- .1294#*04 OH- .1610#*06 O2*
.6874#*04 SH- .3764#*04 SO2- .3764#*04 S02-
GLASS *****
.5587#*01 AL2O3 L .3757#*02 MULLITE .9866#*02 CAO L .0000#*00 C5OH L .1968#*04 FEAL2O4L.7007#*01 FED L
.3721#*01 KAL02 L .1003#*00 K2SI03 L.2814#*05 NAOH L .1414#*00 SI02 L
SULF. AND CARB.** .0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS *****
.9387#*04 AR .3385#*09 ALO2 .1611#*00 C02 .7060#*10 CA .1101#*13 CL2 .0000#*00 CS
.1306#*06 FE .3943#*04 H2 .7576#*03 K .7325#*00 N2 .0066#*04 NA .3463#*02 O2 .2581#*11 S2
.8288#*07 SI02 .6050#*06 E- .9466#*14 AL .2600#*11 ALO .5810#*18 AL2O .3576#*02 CO
.1286#*09 C O S .9000#*07 CAU1 .7672#*07 CL .0000#*00 CSC L .0000#*00 CS O .0000#*00 C5OH .5646#*06 FEO
.5215#*05 FE(OH)2 .3221#*04 H .1270#*05 HCL .8044#*01 H2O .1115#*03 KCL .7066#*05 KO
.4009#*02 KOH .7698#*04 N .1371#*09 NH3 .1007#*02 NO .2088#*06 NACL .4538#*06 NAO .1037#*06 NAO
.1793#*04 NAOH .3905#*04 O .6436#*03 OH .5124#*08 S .6290#*05 SO .2502#*02 S02 .8318#*06 SO3
.1450#*16 SI .1170#*00 S10 .5192#*08 ALO2- .1247#*13 CN- .0000#*00 CO2- .1011#*06 CL- .0000#*00 CS*
.8485#*06 K+ .4363#*11 NO- .1152#*09 NA+ .6615#*09 O- .3463#*07 OH- .4307#*09 O2*
.1839#*11 SH- .2561#*10 SO- .1007#*06 SO2- .1007#*06 SO2-
GLASS *****
.1335#*00 AL2O3 L .8977#*02 MULLITE .2358#*01 CAO L .0000#*00 C5OH L .4702#*04 FEAL2O4L.1674#*00 FED L
.8891#*01 KAL02 L .2396#*00 K2SI03 L.6723#*05 NAOH L .3380#*00 SI02 L
SULF. AND CARB.** .0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR QUANTITY (GRAM-MOLES)

AVERAGE MOLECULAR WEIGHT (AMU) .4185#*00 .0000#*00 .3742#*03
MASS (KILOGRAMS) .9679#*02 .0000#*00 .3019#*02
VOLUME (CUBIC-METERS) .4051#*01 .0000#*00 .1130#*02
DENSITY (KILOGRAMS/CUBIC METER) .1337#*04 .0000#*00 .6134#*02
ENTROPY (GRAMCALORIES/DEGR) .1635#*00 .0000#*00 .1842#*00
REACTION ENTHALPY (KILOCALORIES) .3087#*02 .0000#*00 .2411#*05
HEAT OF FORMATION (KILOCALORIES) -.1925#*04 .0000#*00 -.2015#*04
SENSIBLE HEAT (KILOCALORIES) -.7571#*04 .0000#*00 -.7680#*04
FROZEN CP (GMCAL/GM-MOL-DEGR) .5646#*04 .0000#*00 .5665#*04
ADIABATIC EXPANSION COEFFICIENT .9830#*01 .0000#*00 .9852#*01
.1253#*01 SONIC SPEED (METERS/SECOND) .8319#*03

DEBYE LENGTH (METERS).15419#*05

COEFFICIENTS FOR OHMS LAW. SIGMA = SCALAR COND (MMO/METER) .2485#*00 BETA1 .22203#*19 COLLISION FREQUENCY (PER SEC).25173#*12
BETA2 (ASSUMING ZERO ION SLIP) (SUM-VOLT/TESTLA=NEWTON) .0000#*00 THETA1 (VOLT/DEGR) -.2811#*01
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#*00 .2000#*01 .6000#*01 .8000#*01 .1000#*02
CHI (METER-OHM/TESTLA) .2811#*01 .2811#*01 .2811#*01 .2811#*01 .2811#*01
HALL PARAMETER (METER-OHM/SQ TESLA) .0000#*00 .1397#*01 .2795#*01 .6192#*01 .6987#*01
PSI (METER-OHM/SQ TESLA) .8343#*04 .3456#*04 .6077#*05 .2295#*05 .1607#*05
THETA2 (VOLT/TESTLA-DEGR) -.5724#*06 .2371#*06 -.8597#*07 -.4169#*07 -.2422#*07 -.11574#*07 -.1102#*07
THETA3 (VOLT/SQ TESLA-DEGR) .3404#*06 .1410#*06 .5112#*07 .2479#*07 .9361#*08 .6555#*08

U S BU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HV88 101KSA 1.06MOL K20/KG COAL 75# ASH REJECTION
.3508#*01 AR .1721# 00 AL02 .6156#*02 C02 .9909#*02 CA .2120#*01 CL2 .0000#*00 CS .7230#*01 FE
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .2493# 00 S102

PRESSURE = 1.00 ATM, TEMPERATURE = 1400 DEGR

EQUILIBRIUM MOLAL QUANTITIES

IDEALGAS 3508#*01 AR .1812#*07 AL02 .6091#*02 C02 .3060#*08 CA .1824#*11 CL2 .0000#*00 CS
.7316#*03 FE .7679#*01 H2 .1619# 00 K .2738#*03 N2 .2843#*02 NA .9762# 00 O2 .1738#*09 S2
.2969#*05 S102 .7751#*04 E- .1357#*12 AL .5947#*10 AL0 .1933#*03 AL(OH)2 .3467#*17 AL20 .6441# 00 CO
.1288#*07 C O S .8658#*05 CAOH .1278#*04 CL .0000#*00 CS O .0000#*00 CSOH .4733#*04 FEO
.1173#*02 FE(OH)2 .4233#*02 H .3084#*03 HCL .3021#*02 H2O .4279#*02 H2S .5301#*04 KCL .1390#*02 KO
.1479#*01 KOH .6304#*07 N .2300#*07 NH3 .2457# 00 NU .420#*06 NO2 .1420#*06 NACL .5438#*06 NACL .6944#*07 NAO
.7822#*02 NAOH .5646#*02 O .1338# 00 OH .4074#*06 S .1046#*02 SO .9366# 00 S02 .3652#*03 S03
.6982#*16 SI .2510#*03 S10 .3771#*06 AL02- .1705#*06 NO2- .2056#*04 SO2- .0000#*00 SO2
.1235#*03 K+ .4177#*09 NO- .2276#*04 SO- .1705#*06 NO2- .1654#*07 NA+ .5835#*07 O- .4930#*05 OH+ .5407#*07 O2-

MOLAL FRACTIONS WITHIN PHASES

IDEALGAS 9401#*02 AR .4856#*10 AL02 .1632# 00 C02 .8146#*11 CA .4888#*14 CL2 .0000#*00 CS
.1960#*07 FE .2058#*03 H2 .733# 00 K .733# 00 N2 .7619#*05 NA .7619#*05 NA .2616#*02 O2 .4656#*12 S2
.7955#*06 S102 .2077#*06 E- .1872#*12 AL0 .0000#*00 CS O .0000#*00 CSOH .1726#*02 CO
.3452#*10 C O S .2320#*07 CAOH .3425#*07 CL .8094#*01 H2O .8094#*01 H2O .1147#*09 H2S .3725#*05 FEO
.3143#*03 FE(OH)2 .1134#*04 H .8265#*06 HCL .6164#*10 NH3 .5885#*03 NO .1420#*06 NO2 .5438#*06 NACL .6944#*07 NAO
.2096#*04 KOH .1689#*09 N .3585#*03 OH .1092#*08 S .2804#*05 SO .2510#*02 S02 .9787#*06 S03
.1971#*18 SI .6727#*04 S10 .1011#*08 AL02- .1536#*14 CN- .0000#*00 CO2- .5334#*07 CL- .0000#*00 CS+
.3311#*06 K+ .1119#*11 NO- .4569#*09 NO2- .4431#*10 NA+ .1564#*09 O- .1321#*07 OH- .1449#*09 O2-

GLASS

.1258# 00 AL203 L .1813#*02 MULLITE .2243#*01 CAO L .0000#*00 CSOH L .1534#*04 FEAL204L.1611# 00 FEO L
.1272# 00 KAL02 L .3673# 00 K2S103 L.1359#*04 NAOH L .1943#*00 S102 L .0000#*00 K2SO4 C
.0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2SO4 L .0000#*00 K2SO4 C

MOLAR QUANTITY

(GM4M-MOLES) .4411# 00 .3732#*03 .3014#*02 .1125#*02 .5818#*02 .1933# 00 .3160#*04 .3572#*02 .0000#*00 .1941# 00 .2388#*05 .0000#*00 .-2452#*04 .0000#*00 .-7751#*04 .2024#*02 .0000#*00 .5299#*04
.9786#*01 .3217#*02 .0000#*00 .9814#*01 .1255# *1 SOUNIC SPEED (METERS/SECOND) .8109# *3

DEBYE LENGTH

(METERS).22702#*05 ELECTRON DENSITY (PER M*3).80229#*18 COLLISION FREQUENCY (PER SEC).26516#*12
.7780#*01 .5833#*06 .1200#*02 .7780#*01 .7960#*01 .1685#*05 .6895#*08 .3967#*08

U S BU MIVES PGH ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6 2 7

STOICHIOMETRY (GNOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT MVB8 1U18SA 1.06MOL K2O/KU COAL 75% ASH REJECTION
.3508#*01 AR .1721# 00 AL02 .6156#*02 C02 .9900#*02 CA .2120#*01 CL2 .0000#*00 CS .7230#*01 FE
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .2493# 00 SI02

PRESSURE = 1.00 ATM, TEMPERATURE = 1800 DEGK

EQUILIBRIUM MOLAR QUANTITIES

Table with columns: IDEALGAS, AR, H2, E-, CAOH, H, N, O, SIO, SH-, AL02, ALO2, K, AL, CL, HCL, NH3, OH, S, CN-, NA+, CAO, CO2, N2, ALO, C0 S, C0 S, FE(OH)2, KOH, NAOH, SI, SH-, AL2O3, KAL02, K2SIO3, K2CO3, K2SO4, C. Values range from 0.0000 to 0.9916.

MOLAR FRACTIONS WITHIN PHASES

Table with columns: IDEALGAS, AR, H2, E-, CAOH, H, N, O, SIO, SH-, AL02, ALO2, K, AL, CL, HCL, NH3, OH, S, CN-, NA+, CAO, CO2, N2, ALO, C0 S, C0 S, FE(OH)2, KOH, NAOH, SI, SH-, AL2O3, KAL02, K2SIO3, K2CO3, K2SO4, C. Values range from 0.0000 to 0.9916.

Table with columns: Molar Quantity (Gram-Moles), Average Molecular Weight (amu), Mass (kilograms), Volume (cubic-meters), Density (kilograms/cubic meter), Entropy (gram-calories/degk), Reaction Enthalpy (kilocalories), Heat of Formation (kilocalories), Sensible Heat (kilocalories), Frozen Cp (gmcal/gmmol-degk), Adiabatic Expansion Coefficient. Values range from 0.0000 to 0.1257.

Table with columns: Debye Length (meters), Coefficients for Ohm's Law, Beta2 (assuming zero ion slip), Magnetic Induction (abs r), Chi Parameter (meter-ohm/tesla), Psi (meter-ohm/sq tesla), Theta2 (volt/tesla-degk), Theta3 (volt/sq tesla-degk), Electron Density (per m^3), Scalar Cond (rho/meter), Beta1 (sgm-volt/tesla-newton), Theta1 (tesla), Sonic Speed (meters/second), Collision Frequency (per sec), Beta1 (sgm-volt/newton), Theta1 (volt/degk). Values range from 0.0000 to 0.2979.

U S BU NIVES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6 2 7

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB 101&SA 1.0GMOL K20/KG COAL 75% ASH REJECTION
.3508#*01 AR .1721# 00 AL02 .6156#*02 C02 .9900#*00 CS .0000#*00 CS
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .2493# 00 S102

PRESSURE = 1.00 ATM* TEMPERATURE = 1700 DEGK

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS
.7013#*07 FE .3508#*01 AR .1541#*09 AL02 .6146#*02 C02 .1605#*10 CA .3360#*12 CL2 .0000#*00 CS
.5505#*08 S102 .1370#*01 H2 .3872#*01 K .2739#*03 N2 .9932#*03 NA .7323# 00 O2 .1431#*11 S2
.3222#*09 C O S .5381#*05 E- .3576#*16 AL .9776#*13 AL0 .0000#*00 CS0 .0000#*00 CSOH .1408#*03 KO .9395#*01 CO
.3577#*03 FE(OH)2 .3319#*03 H .1139#*03 HCL .3036#*02 H2O .1358#*08 H2S .4201#*01 KCL .3294#*03 FO .1408#*03 KO
.1401#*01 KOH .1772#*08 N .2627#*08 NH3 .1084# 00 NO .3118#*04 N2 .2670#*03 NACL .9413#*05 NAO .1408#*03 KO
.9601#*02 NAOH .7328#*03 O .3696#*01 OH .7271#*08 S .1280#*03 SO .9372# 00 S02 .6392#*03 SO3 .1408#*03 KO
.1424#*04 K+ .1717#*10 NO- .5017#*07 AL02- .2344#*14 CN+ .0000#*00 C02- .4171#*05 CL- .0000#*00 CS+
.1333#*11 SH- .5355#*10 SO- .4154#*05 S02- .1568#*08 O- .4660#*06 OH- .5072#*08 O2+ .1408#*03 KO
GLASS
.1091# 00 KAL02 L .2366# 00 K2S103 L .2923#*04 NAOH L .1266#*01 S102 L .0000#*00 CSOH L .2947#*06 FEAL204L .7194#*01 FEO L
SULF. AND CARB.. .0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2S04 L .0000#*00 K2S04 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS
.1882#*09 FE .9415#*02 AR .4135#*12 AL02 .1649# 00 C02 .4307#*13 CA .9015#*15 CL2 .0000#*00 CS
.1477#*10 S102 .3675#*04 H2 .1039#*03 K .7350# 00 N2 .2665#*05 NA .1965#*02 O2 .3841#*14 S2
.8647#*12 C O S .8924#*09 CA0H .5720#*08 CL .0000#*00 CSCL .8147#*01 H2O .3645#*11 H2S .1127#*03 KCL .3778#*08 FEO .1408#*03 KO
.9600#*06 FE(OH)2 .8906#*06 H .3056#*06 HCL .3056#*02 H2O .7049#*11 NH3 .7105#*06 NACL .2525#*07 NAO .1408#*03 KO
.3758#*02 KOH .4755#*11 N .7049#*11 NH3 .1951#*10 S .3434#*06 SO .2515#*02 S02 .1715#*05 SO3 .1408#*03 KO
.2576#*04 NAOH .1966#*05 O .9917#*04 OH .6289#*17 CN- .0000#*00 C02- .1119#*07 CL- .0000#*00 CS+
.1683#*23 SI .3287#*11 S1O .1486#*10 AL02- .1346#*09 NO2- .4208#*11 NA+ .1256#*08 OH+ .1361#*10 O2+
.3820#*07 K+ .4607#*13 NO- .4607#*13 NO- .1155#*07 S02- .5348#*11 O- .1256#*08 OH+ .1361#*10 O2+
.3576#*14 SH- .1437#*12 SO- .1155#*07 S02- .1155#*07 S02- .5348#*11 O- .1256#*08 OH+ .1361#*10 O2+
GLASS
.2313# 00 KAL02 L .5016# 00 K2S103 L .6196#*04 NAOH L .2683#*01 S102 L .0000#*00 K2S04 L .0000#*00 K2S04 C
SULF. AND CARB.. .0000#*00 K2CO3 L .0000#*00 K2CO3 C .0000#*00 K2S04 L .0000#*00 K2S04 C

MOLAR QUANTITY (GRAM-MOLES)

AVERAGE MOLECULAR WEIGHT (GRAMS) .3727#*03 IDEALGAS .4718# 00 SULF. AN MIXTURE .3731#*03
MASS (KILOGRAMS) .3016#*02 .1205#*03 .0000#*00 .0000#*00 .3028#*02
VOLUME (CUBIC-METERS) .5199#*02 .5691#*01 .0000#*00 .0000#*00 .1130#*02
DENSITY (KILOGRAMS/CUBIC METER) .2162# 00 .1800#*04 .0000#*00 .0000#*00 .5199#*02
ENTROPY (GRAMCALORIES/DEGK) .2340#*05 .3161#*04 .0000#*00 .0000#*00 .2173# 00
REACTION ENTHALPY (KILOCALORIES) -.3130#*04 .4150#*02 .0000#*00 .0000#*00 .2344#*05
HEAT OF FORMATION (KILOCALORIES) -.7681#*04 .1118#*03 .0000#*00 .0000#*00 -.3242#*04
SENSIBLE HEAT (KILOCALORIES) .4551#*04 .2094#*02 .0000#*00 .0000#*00 -.7814#*04
FROZEN CP (GMCAL/GMOL-DEGK) .9665#*01 .3508#*02 .0000#*00 .0000#*00 .4572#*04
ADIABATIC EXPANSION COEFFICIENT .1259# +1 .3508#*02 .0000#*00 .0000#*00 .9697#*01 .7681# +3

DEBYE LENGTH (METERS).55009#*05 ELECTRON DENSITY (PER M*3).62339#*17 COLLISION FREQUENCY (PER SEC).69614#*12

COEFFICIENTS FOR OHM'S LAW.. SIGMA = SCALAR COND (MHO/METER) .5936#*02 BETA1 (SQM-VOLT/NEWTON) -.1001#*03
BETA2 (ASSUMING ZERO ION SLIP) (SOH-VOLT/TESLA-NEWTON) .0000#*00 BETA1 (SQM-VOLT/NEWTON) -.1001#*03
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#*00 .2000#*01 .0000#*00 .0000#*00 .8000#*01 .1000#*02
CHI (METER-OHM/TESLA) .1002#*03 .1199#*01 .2378#*01 .3567#*01 .4755#*01 .5944#*01 .7133#*01
HALL PARAMETER (METER-OHM/SQ TESLA) .3899#*01 .1822#*01 .7011#*02 .3452#*02 .2026#*02 .1321#*02 .9272#*03
PSI (VOLT/TESLA-DEGK) .1965#*05 .9179#*06 .3533#*06 .1744#*06 .1021#*06 .6658#*07 .4672#*07
THEY*2 (VOLT/SQ TESLA-DEGK) -.1049#*05 -.4901#*06 -.1886#*06 -.9314#*07 -.5451#*07 -.3555#*07
THEY*3

U S PU NINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6 3 9

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS U OLIVER AVG UPPER FREEPORT HVBB 1018SA 1.0GMOL K2O/KG COAL 75% ASH REJECTION
.3508#*01 AR .1721# 00 AL02 .6156#*02 C02 .9900#*00 CS .2120#*01 CL2 .0000#*00 CS .7230#*01 FE
.3110#*02 H2 .206#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .2493# 00 SI02

PRESSURE = 1.00 ATM, TEMPERATURE = 1600 DEGK

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS
.3508#*01 AM .3508#*01 AM .6153#*02 C02 .7136#*12 CA .2107#*12 CL2 .0000#*00 CS
.405#*08 FE .4917#*02 H2 .2793#*03 N2 .4841#*03 NA .6270# 00 O2 .5270#*13 S2
.1805#*09 SI02 .8925#*06 E- .1909#*14 AL0 .2031#*05 AL(OH)2 .1370#*24 AL2O .2950#*01 CO
.2854#*10 C U S .4845#*07 CA04 .0000#*00 CS0 .0000#*00 CS0H .1742#*06 FEO
.1801#*03 FE(OH)2 .7331#*04 H .8236#*04 HCL .1391#*09 H2S .4194#*01 KCL .1075#*03 KO
.1045#*01 KOH .2134#*04 N .7256#*09 NH3 .6722#*01 N2 .3745#*03 NACL .4734#*05 NAO
.9968#*02 NAOH .2198#*03 O .1732#*01 OH .5323#*09 S .2961#*04 SO .7295#*03 SO3
.8532#*24 SI .1804#*10 SI0 .3627#*09 AL02- .6996#*16 CN- .1722#*05 CL- .0000#*00 CS*
.3770#*05 K+ .2072#*11 NO- .1971#*07 NO2- .4417#*09 O- .9297#*07 OH- .1007#*08 O2*
.5617#*13 SH- .3719#*11 SO- .1042#*05 SO2- .9900#*02 CAO L .0000#*00 CSOH L .4545#*07 FEAL2O4 L .7212#*01 FEO L
.2307#*01 AL2O3 L .9977#*07 MULLITE .9900#*02 CAO L .0000#*00 CSOH L .0000#*00 K2SO4 C
.1259# 00 KAL02 L .2437# 00 K2SI03 L .9833#*04 NAOH L .5952#*02 SI02 L
.8475#*04 K2CO3 L .0000#*00 K2CO3 C .1754# 00 K2SO4 L .0000#*00 K2SO4 C

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS
.9428#*02 AR .2460#*13 AL02 .1653# 00 C02 .1918#*14 CA .5661#*15 CL2 .0000#*00 CS
.1184#*10 FE .3393#*04 K .7361# 00 N2 .1301#*05 NA .1685#*02 O2 .1416#*15 S2
.4852#*12 SI02 .2398#*06 E- .7135#*21 AL .5292#*17 AL0 .5451#*06 AL(OH)2 .3681#*27 AL2O .7927#*04 CO
.7669#*13 C U S .1302#*09 CA04 .0000#*00 CSCL .0000#*00 CS O .0000#*00 CSOH .4662#*09 FEO
.6840#*06 FE(OH)2 .1970#*06 H .8213#*01 H2O .3755#*12 H2S .1127#*03 KCL .2890#*06 KO
.2608#*02 KOH .1950#*11 NH3 .1806#*03 NO .6205#*07 NO2 .1006#*05 NACL .1272#*07 NAO
.2679#*04 NAOH .5907#*06 O .4653#*04 OH .1430#*11 S .7957#*07 SO .2047#*02 SO2 .1960#*05 SO3
.2293#*26 SI .8648#*13 SI0 .9746#*12 AL02- .1830#*18 CN- .0000#*00 CO2- .4628#*08 CL- .0000#*00 CS*
.1013#*07 K+ .5688#*14 NO- .5297#*10 NO2- .1147#*11 NO- .5810#*12 O- .2498#*09 OH- .2707#*11 O2*
.1509#*15 SH- .2799#*08 SO2- .2799#*08 SO2- .2061#*01 CAO L .0000#*00 CSOH L .9461#*07 FEAL2O4 L .1501# 00 FEO L
.803#*01 AL2O3 L .2077#*06 MULLITE .2061#*01 CAO L .0000#*00 CSOH L .0000#*00 K2SO4 C
.5074# 00 KAL02 L .5074# 00 K2SI03 L .1422#*03 NAOH L .1156#*01 SI02 L .0000#*00 K2SO4 C
.4829#*03 K2CO3 L .0000#*00 K2CO3 C .9995# 00 K2SO4 L .0000#*00 K2SO4 C

MOLAR QUANTITY (GRAM-MOLES)

AVERAGE MOLECULAR WEIGHT (AMU) .1755# 00 .3728#*03
MASS (KILOGRAMS) .1742#*03 .3030#*02
VOLUME (CUBIC-METERS) .1149#*04 .4886#*02
DENSITY (KILOGRAMS/CUBIC METER) .2294# 00 .3128#*04 .2662#*04 .2312# 00
ENTROPY (GRAMCALORIES/DEGK) .2313#*05 .4160#*02 .2320#*05
REACTION ENTHALPY (KILOCALORIES) -.3482#*04 -.1151#*03 -.4813#*02 -.3645#*04
HEAT OF FORTATION (KILOCALORIES) -.7667#*04 -.1349#*03 -.5824#*02 -.7860#*04
SENSIBLE HEAT (KILOCALORIES) .4184#*04 .1911#*02 .4214#*04
FROZEN CP (GMCAL/GMOL-DEGK) .9582#*01 .3442#*02 .4705#*02 .9633#*01
ADIABATIC EXPANSION COEFFICIENT .1262# +1 SONIC SPEED (METERS/SECOND) .7465# +3

DEBYE LENGTH (METERS), .9642#*05

COEFFICIENTS FOR OHM'S LAW. SIGMA = SCALAR COND (MHO/METER) .1003#*02 BETA1 .1003#*02 BETA1 .1003#*02 BETA1 .1003#*02
BETA2 (ASSUMING ZERO ION SLIP) (SQM-VOLT/TESLA-NEWTON) .0000#*00 .0000#*00 .0000#*00 .0000#*00
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#*00 .2008#*01 .4000#*01 .6000#*01 .8000#*01 .1000#*02
CHI (METER-OHM/TESLA) .5685#*03 .5679#*03 .5674#*03 .5674#*03 .5674#*03 .5674#*03
HALL PARAMETER (METER-OHM/SQ TESLA) .0000#*00 .1139#*01 .2278#*01 .3416#*01 .4554#*01 .5692#*01
PSI (METER-OHM/SQ TESLA) .5799# 00 .2779# 00 .1084# 00 .5379#*01 .3153#*01 .2059#*01
THETA2 (VOLT/TESLA-DEGK) .3145#*05 .1507#*05 .5881#*06 .2917#*06 .1710#*06 .1116#*06
THETA3 (VOLT/SQ TESLA-DEGK) -.1639#*05 -.7856#*06 -.3066#*06 -.1520#*06 -.0914#*07 -.5819#*07 -.4085#*07

U S HU MINFS PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSIONS

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS U OLIVER AVG UPPER FREEPORT HVBB 1018SA 1.0GMOL K2O/KG COAL 75% ASH REJECTION
.3503#*01 AR .1721# 00 AL02 .6156#*02 C02 .9900#*02 CA .2120#*01 CL2 .0000#*00 CS .7230#*01 FE
.3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .2493# 00 S102

PRESSURE = 1.00 ATM; TEMPERATURE = 1500 DEGR

EQUILIBRIUM MOLAR QUANTITIES

Table with columns for chemical species (e.g., IDEALGAS, AL02, K, H2O, CO2, H2, N2, HCL, H3, OH, S, NA, CA, CL2, CS, S2, CO, FEO, KO, NAO, SO3, CS*, O2*) and their corresponding molar quantities.

MOLAR FRACTIONS WITHIN PHASES

Table with columns for chemical species (e.g., IDEALGAS, AL02, K, H2O, CO2, H2, N2, HCL, H3, OH, S, NA, CA, CL2, CS, S2, CO, FEO, KO, NAO, SO3, CS*, O2*) and their corresponding molar fractions.

MOLAR QUANTITY

Table listing various physical and chemical properties such as AVERAGE MOLECULAR WEIGHT, MASS, VOLUME, DENSITY, ENTHALPY, HEAT OF FORMATION, SENSIBLE HEAT, FROZEN CP, and ADIABATIC EXPANSION COEFFICIENT.

DEBYE LENGTH

Table listing Debye length and other coefficients for different ions (e.g., H+, Na+, Ca+, K+, Fe+, S102+).

U S WU MINES PGM ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6 3 10

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS U OLIVER AVG UPPER FREEPORT HVHB 1018SA 1.0GMOL K2O/KG COAL 75% ASH REJECTION
.3508#-01 AR .1721#-00 AL02 .6156#-02 CO2 .9900#-02 CA .2120#-01 CL2 .0000#-00 CS
.3110#-02 H2 .2064#-01 K .2740#-03 N2 .1090#-01 NA .1772#-02 O2 .4690# 00 S2 .2493# 00 S102

PRESSURE = 1.00 ATM, TEMPERATURE = 1400 DEGR

EQUILIBRIUM MOLAR QUANTITIES

IDEALGAS 3508#-01 AR .2330#-13 AL02 .6155#-02 CO2 .4877#-15 CA .8085#-11 CL2 .0000#-00 CS
.6782#-11 FE .4761#-03 H2 .6725#-04 K .4623#-04 NA .319# 00 O2 .2454#-17 S2
.538#-11 -102 .8667#-09 E- .5780#-23 AL .4223#-18 ALO .8730#-07 AL(OH)2 .2413#-30 AL2O .2030#-02 CO
.3443#-13 C O S .5524#-09 CAOH .1546#-05 CL .0000#-00 CSH .0000#-00 CS O .0000#-00 CSOH .1197#-08 FEO
.3824#-04 FE(OH)2 .2034#-09 H .4413#-02 H2O .2450#-12 H2S .3691#-01 KCL .4960#-06 KO
.3872#-01 KOH .1251#-11 N .4004#-10 NH3 .8313#-05 NO2 .5043#-02 NACL .4193#-06 NAO
.5559#-02 NAOH .1023#-04 O .2559#-02 OH .8636#-13 ALO2- .3520#-12 S .1285# 00 S02 .2458#-03 S03
.1498#-28 SI .8796#-13 S10 .636#-13 S10 .1352#-20 CN- .0000#-00 CO2- .1623#-06 CL- .0000#-00 CS+
.1640#-06 K+ .7779#-15 NO- .1119#-09 NO2- .1507#-09 NA+ .6247#-13 O= .1256#-09 OH= .1090#-11 O2-

MOLAR FRACTIONS WITHIN PHASES

IDEALGAS 9466#-02 AR .6286#-16 ALO2 .1601# 00 CO2 .1316#-17 CA .2181#-13 CL2 .0000#-00 CS
.1830#-13 FE .1285#-05 H2 .1815#-06 K .1391# 00 N2 .1247#-06 NA .8619#-03 O2 .6621#-20 S2
.1452#-13 S102 .2338#-11 E- .1559#-25 AL .4172#-08 CL .0000#-00 CSH .0000#-00 CS O .0000#-00 CSOH .6511#-33 AL2O .5478#-05 CO
.9289#-16 C O S .1490#-11 CAOH .1191#-05 HCL .8383#-01 H2O .6610#-15 H2S .995#-04 KCL .1338#-08 KO
.1032#-06 FE(OH)2 .5488#-08 H .1080#-12 NH3 .4894#-04 NO .2433#-07 NO2 .1362#-04 NACL .1131#-08 NAO
.1045#-03 KOH .3375#-14 N .6904#-05 OH .9496#-15 S .7382#-09 SO .3467#-03 S02 .6632#-06 S03
.4043#-31 SI .2373#-19 S10 .2330#-15 ALO2- .3649#-23 CN- .0000#-00 CO2- .4379#-09 CL- .0000#-00 CS+
.4425#-09 K+ .2099#-17 NO- .2012#-11 NO2- .4065#-12 NA+ .1685#-15 O= .3388#-12 OH= .2940#-14 O2-

GLASS AND CARB...

.1573# 00 AL2O3 L .1173#-02 MULLITE .2290#-01 CAO L .0000#-00 CSOH L .8135#-08 FEAL2O4L.1672# 00 FEO L
.3894# 00 K2S1O3 L.5677#-03 NAOH L .1850# 00 S1O2 L
.7642#-01 KAL02 L .3894# 00 K2S1O3 L.5677#-03 NAOH L .1850# 00 S1O2 L
.7288#-04 K2CO3 L .0000#-00 K2CO3 C .9999# 00 K2SO4 L .0000#-00 K2SO4 C

MOLAR QUANTITY

AVERAGE MOLECULAR WEIGHT (GRAM-MOLES) GLASS ** SULF. AN MIXTURE
.3706#-03 .4322# 00 .8093# 00 .3719#-03
.2997#-02 .1086#-03 .1743#-03 .3038#-02
.1111#-02 .4692#-01 .1410# 00 .1130#-02
.4258#-02 .1437#-04 .5298#-04 .4258#-02
.2609# 00 .3265#-04 .2662#-04 .2653# 00
.2252#-05 .3111#-02 .9380#-02 .2265#-05
-.4141#-04 -.1049#-03 -.2296#-03 -.4475#-04
-.7599#-04 -.1181#-03 -.2686#-03 -.7985#-04
.3458#-04 .1317#-02 .3900#-02 .3510#-04
.9377#-01 .3033#-02 .4705#-02 .9483#-01
.1269# +1 SONIC SPEED (METERS/SECOND) .7020# +3

DEBYE LENGTH

(METERS).37940#-04 ELECTRON DENSITY (PER M*3).12259#-14 COLLISION FREQUENCY (PER SEC).34650#-12
COEFFICIENTS FOR OHM'S LAW.. SIGMA = SCALAR COND (MHO/METER) .1006#-05 BETA1 (SQM-VOLT/NEWTON) -.5092#-06
BETA2 (ASSUMING ZERO ION SLIP) .0000#-00 THETA1 (VOLT/UFKG) -.1234#-04
MAGNETIC INDUCTION (ABS B) (TESLA) .0000#-00 THETA1 (VOLT/UFKG) .1000#-02
CHI (METER-OHM/DEG) .5133#-06 .2000#-01 .6000#-01 .8000#-01 .1000#-02
HALL PARAMETER .0000#-00 .5113#-06 .5100#-06 .5094#-06 .5093#-06 .5093#-06
PSI (METER-OHM/SQ TESLA) .2031#-04 .1044#-04 .4250#-03 .2138#-03 .8251#-02 .5802#-02
THETA2 (VOLT/TESLA-DEG) .5999#-05 .3045#-05 .1255#-05 .6313#-06 .2437#-06 .1714#-06
THETA3 (VOLT/SQ TESLA-DEG) -.2916#-05 -.1499#-05 -.6101#-06 -.3068#-06 -.1809#-06 -.8328#-07

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS O OLIVER AVG UPPER FREEPORT HVBB 101%SA 1.0GMOL K2O/KG COAL 75% ASH REJECTION
.3508#01 AR .1721# 00 AL02 .6156#02 C02 .9900#02 CA .2120#-01 CL2 .0000#00 CS .7238#-01 FE
.3110#02 H2 .2064#01 K .2740#03 N2 .1090#01 NA .1772#02 O2 .4690# 00 S2 .2493# 00 S102

PRESSURE = 1.00 ATM* TEMPERATURE = 1300 DEGR

EQUILIBRIUM MOLAR QUANTITIES

Table with columns for chemical species (e.g., IDEALGAS, AL2O3, H2O) and their molar quantities. Includes sub-sections for GLASS and SULF. AND CARB.

MOLAR FRACTIONS WITHIN PHASES

Table with columns for chemical species (e.g., IDEALGAS, AL2O3, H2O) and their molar fractions within different phases.

Table listing thermodynamic properties: MOLAR QUANTITY, AVERAGE MOLECULAR WEIGHT, MASS, VOLUME, DENSITY, ENTROPY, REACTION ENTHALPY, HEAT OF FORMATION, SENSIBLE HEAT, FROZEN CP, ADIABATIC EXPANSION COEFFICIENT.

Table listing physical and collisional properties: DEBYE LENGTH, COEFFICIENTS FOR OHM'S LAW, BETA2, MAGNETIC INDUCTION, CHI, HALL PARAMETER, PSI, THETA2, THETA3, ELECTRON DENSITY, SCALAR COND, IDEALGAS, GLASS, SULF, AN MIXTURE, COLLISION FREQUENCY.

U S HU MINES PGH ENERGY RES CTR MULTIPHASE EQUILIBRIUM PROGRAM (ALGOL) 01MAY72 VERSION6

STOICHIOMETRY (GMOL) FOR CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HVBB IUIXSA 1.0GMOL K2O/KG COAL 75% ASH REJECTION
.3508*01 AR .1721* 00 AL02 .6156*02 C02 .9900*02 CA .2120*01 CL2 .0000*00 CS .7230*01 FE
.3110*02 H2 .2064*01 K .2740*03 N2 .1090*01 NA .1772*02 O2 .4690* 00 S2 .2493* 00 SI02

PRESSURE = 1.00 ATM, TEMPERATURE = 1200 DEGR

EQUILIBRIUM MOLAR QUANTITIES

Table with 10 columns: IDEALGAS, AL02, ALO2, C02, CA, CL2, CS, CO, NA, O2, SI02. Rows include molar quantities for various species like AR, H2, FE, SI02, C O S, FE(OH)2, H, N, O, SI, K, SH, KAL02, K2SI03, K2CO3, and AL2O3.

MOLAR FRACTIONS WITHIN PHASES

Table with 10 columns: IDEALGAS, AL02, ALO2, C02, CA, CL2, CS, CO, NA, O2, SI02. Rows include molar fractions for various species like AR, H2, FE, SI02, C O S, FE(OH)2, H, N, O, SI, K, SH, KAL02, K2SI03, K2CO3, and AL2O3.

MOLAR QUANTITY

Table with 10 columns: IDEALGAS, AL02, ALO2, C02, CA, CL2, CS, CO, NA, O2, SI02. Rows include molar quantities for various species like AR, H2, FE, SI02, C O S, FE(OH)2, H, N, O, SI, K, SH, KAL02, K2SI03, K2CO3, and AL2O3.

DEBYE LENGTH

Table with 10 columns: IDEALGAS, AL02, ALO2, C02, CA, CL2, CS, CO, NA, O2, SI02. Rows include Debye length and other parameters for various species like AR, H2, FE, SI02, C O S, FE(OH)2, H, N, O, SI, K, SH, KAL02, K2SI03, K2CO3, and AL2O3.

STOICHIOMETRY (G-MOL) FUM CASE IDENTIFIED AS D OLIVER AVG UPPER FREEPORT HV88 1019SA 1.00MOL K2O/KG COAL 75% ASH REJECTION
 .3508#*01 AR .1721# 00 AL02 .6156#*02 CO2 .9900#*02 CA .2120#*01 CL2 .0000#*00 CS .7230#*01 FE
 .3110#*02 H2 .2064#*01 K .2740#*03 N2 .1090#*01 NA .1772#*02 O2 .4690# 00 S2 .2493# 00 S1O2

PRESSURE = 1.00 ATM, TEMPERATURE = 1100 DEGR

EQUILIBRIUM MOLAR QUANTITIES
 IDEALGAS
 .1866#-17 FE .1529#*05 H2 .6081#*08 K .2005#*19 AL02 .6156#*02 CO2 .2445#*22 CA .4110#*09 CL2 .0000#*00 CS
 .1225#-16 S1O2 .8958#*15 E- .1668#*34 AL .5880#*06 CL .1641#*02 HCL .2705#*13 NH3 .1975#*22 S .7030#*14 SO .3560#*05 S02 .5938#*07 S03
 .2930#*23 C O S .1760#*13 CA04 .9781#*05 FE(OH)2 .6130#*09 H .1731#*16 N .2443#*07 O .1980#*20 S1O .1675#*21 NO- .1679#*31 SH- .4466#*17 O2-
 .3305#*03 KOH .1139#*03 NAOH .8479#*42 SI .4300#*09 K+ .1679#*31 SH- .6785#*26 SO- .6665#*18 S02- .8030#*01 AL2O3 L .1845#*02 MULLITE .9900#*02 CAO L .0000#*00 CSOH L .1173#*11 FEAL2O4L.7230#*01 FEO L
 .8479#*42 SI .4300#*09 K+ .1675#*21 NO- .1716#*13 NO2- .1419#*20 AL02- .1419#*20 AL02- .1716#*13 NO2- .6525#*31 CN- .7754#*20 O- .3151#*15 OH- .0000#*00 CS+
 .4312#*03 KAL02 L .7814#*01 K2S1O3 L .4016#*03 NAOH L .0000#*00 K2S04 L .1675# 00 S1O2 L .9380# 00 K2S04 C .9900#*00 CSOH L .1173#*11 FEAL2O4L.7230#*01 FEO L
 .0000#*00 K2CO3 L .2916#*03 K2CO3 C .0000#*00 K2S04 L .9380# 00 K2S04 C

MOLAR FRACTIONS WITHIN PHASES
 IDEALGAS
 .5038#*20 FE .4127#*04 H2 .2418#*17 E- .1125#*36 AL .1587#*09 CL .4430#*05 HCL .7295#*16 NH3 .1436#*06 OH .6596#*19 O .5345#*23 S1O .4522#*24 NO- .1161#*11 K+ .4533#*34 SH- .1822#*30 SO- .1259#*20 S02- .1955# 00 AL2O3 L .4491#*02 MULLITE .2410#*01 CAO L .0000#*00 CSOH L .2856#*11 FEAL2O4L.1760# 00 FEO L
 .7910#*26 C O S .4751#*16 CA04 .2540#*08 FE(OH)2 .1655#*11 H .8922#*06 KOH .3071#*06 NAOH .2289#*44 SI .5345#*23 S1O .4522#*24 NO- .1161#*11 K+ .4533#*34 SH- .1822#*30 SO- .1259#*20 S02- .1955# 00 AL2O3 L .4491#*02 MULLITE .2410#*01 CAO L .0000#*00 CSOH L .2856#*11 FEAL2O4L.1760# 00 FEO L
 .1050#*02 KAL02 L .1902# 00 K2S1O3 L .9776#*03 NAOH L .4077# 00 S1O2 L .9997# 00 K2S04 C

MOLAR QUANTITY (GRAM-MOLES) GLASS .. SULF. AN MIXTURE
 AVERAGE MOLECULAR WEIGHT (AMU) .4108# 00 .9383# 00 .3718#*03
 MASS (KILOGRAMS) .8983#*02 .1743#*03 .3039#*02
 VOLUME (CUBIC METERS) .1110#*02 .1635# 00 .1130#*02
 DENSITY (GRAMS/CUBIC METER) .1174#*04 .6143#*04 .3344#*02
 ENTROPY (GRAMCALORIES/DEGR) .3319# 00 .3144#*04 .2662#*04 .3378# 00
 REACTION ENTHALPY (KILOCALORIES) .2168#*05 .2116#*02 .9120#*02 .2179#*05
 HEAT OF FORMATION (KILOCALORIES) -.5155#*04 -.9592#*02 -.2886#*03 -.5540#*04
 SENSIBLE HEAT (KILOCALORIES) -.7589#*04 -.1031#*03 -.3223#*03 -.8014#*04
 FROZEN CP (KILOCALORIES) .2433#*04 .7213#*01 .3377#*02 .2474#*04
 ADIABATIC EXPANSION COEFFICIENT (GMCAL/29-HMOL-DEGR) .8983#*01 .2485#*02 .4788#*02 .9099#*01
 .1284# +1 SONIC SPEED (METERS/SECOND) .6261# +3

DEBYE LENGTH (METERS) .58136#*03 ELECTRON DENSITY (PER M*3) .16135#*08 COLLISION FREQUENCY (PER SEC) .45880#*12
 COEFFICIENTS FOR OHM'S LAW.. SIGMA = SCALAR COND (MHO/METER) .1006#*11 BETA1 (5GM-VOLT/NEWTON) -.3868#*12
 BETA2 (ASSUMING ZERO ION SLIP) .0000#*00 THETA1 (VOLT/DEGR) -.1676#*04
 MAGNETIC INDUCTION (ABS R) (TESLA) .0000#*01 .4000#*01 .6000#*01 .8000#*01 .1000#*02
 CHI (METER-OHM/SQ TESLA) .3927#*12 .3906#*12 .3886#*12 .3874#*12 .3872#*12
 HALL PARAMETER .0000#*00 .7860# 00 .1564#*01 .2341#*01 .3119#*01 .3897#*01 .4675#*01
 PSI (METER-OHM/SQ TESLA) .2227#*10 .1410#*10 .6712#*09 .3583#*09 .2168#*09 .1438#*09 .1019#*09
 THETA2 (VOLT/TESLA-DEGR) .6378#*05 .4038#*05 .1922#*05 .1026#*05 .6209#*06 .4118#*06 .2917#*06
 THETA3 (VOLT/SQ TESLA-DEGR) -.82428#*05 -.1537#*05 -.7316#*06 -.3906#*06 -.2363#*06 -.1567#*06 -.1110#*06

