

U.S.P.H.S. SURVEY

PHILIP-CAREY
Cincinnati, Ohio

January, 1972

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Plant #20

Page 1

PHILIP - CAREY
CINCINNATI OHIO

U.S.P.H.S. SURVEY
JULY 1971
PERSONAL SAMPLES

OPERATION and JOB	SAMPLE #	PERSONAL SAMPLE CONC. FIBERS >5μ/ml
ASBESTOS - CEMENT PRODUCTS		
500 - Warehousing		
Warehouseman	8	0.4
Forklift Operator	1	0.2
Forklift Operator	6	0.1
Forklift Operator	9	0.3
Forklift Operator	158	0.1
Forklift Operator	189	0.2
505 - Mixing		
Fiber Feeder	23	8.6
Fiber Feeder	24	12.0
Mixer	4	3.0
Mixer	12	0.4
Mixer	150	0.9
Mixer	172	0.5
Mixer	174	1.1
Fiberizer Operator	3	4.3
Fiberizer Operator	18	1.7
Scrap Grinder	11	2.8
Scrap Grinder	14	1.6
Scrap Grinder	41	9.1
510 - Forming		
Shingle Machine Operator	10	0.4
Shingle Machine Operator	19	0.3
Shingle Machine Operator	20	0.2
Shingle Machine Operator	136	0.3

Phillip-Carey Plant #20
 Cincinnati, Ohio
 Survey Date: July, 1971
 January 10, 1972
 Page 2

OPERATION and JOB	SAMPLE #	PERSONAL SAMPLE CONC. FIBERS >5μ/ml
510 - Forming (continued)		
Shingle Machine Operator	139	0.5
Shingle Machine Operator	141	0.4
Shingle Machine Operator	151	0.1
Shingle Machine Operator	170	0.1
Vacuum Lift Operator	21	0.2
Vacuum Lift Operator	22	0.5
Vacuum Lift Operator	137	0.5
Vacuum Lift Operator	178	0.3
Vacuum Lift Operator	181	0.2
Inspector	17	0.5
520 - Finishing		
Saw Operator	7	0.3
Saw Operator	33	0.8
Saw Operator	34	0.4
Saw Operator	35	1.0
Saw Operator	39	0.4
Saw Operator	142	1.7
Saw Operator	143	1.3
Saw Operator	144	1.1
Saw Operator	148	1.2
Saw Operator	182	0.4
Saw Operator	186	1.8
Laminator Operator	40	0.7
Laminator Operator	143	0.8
Laminator Operator	146	0.5
540 - Packing		
Inspector	140	0.6
Bandar	184	0.2
Bandar	185	0.1
Crater	36	0.2
Crater	37	0.4
Order Assembler	156	0.2
Order Assembler	157	0.1

Philip-Caroy Plant #20
 Cincinnati, Ohio
 Survey Date: July, 1971
 January 10, 1972
 Page 3

OPERATION and JOB	SAMPLE #	PERSONAL SAMPLE CONC. FIBERS >5μ/ml
550 - Miscellaneous		
Millwright	2	0.2
Millwright	13	0.2
Millwright	16	0.2
Millwright	25	0.8
Millwright	43	0.1
Millwright	152	0.4
Millwright	153	0.4
Millwright	175	0.0
Pipe Fitter	15	0.2
Pipe Fitter	154	0.1
Janitor	72	0.2
Janitor	73	0.5
Janitor	169	0.2
Janitor	171	0.0
Production Helper	176	0.1
Production Helper	177	0.2
Remote Crane Operator	183	0.3
Foreman	5	0.6
Foreman	38	0.1
Foreman	138	0.3
Foreman	173	0.0
MILLBOARD & GASKET		
505 - Mixing		
Stockmaker	99	10.1
Stockmaker	119	0.7
Stockmaker	200	10.4
510 - Forming		
Millboard Machine Operator	61	0.5
Millboard Machine Operator	62	0.4
Millboard Machine Operator	64	0.9
Millboard Machine Operator	67	0.4
Millboard Machine Operator	96	0.6
Millboard Machine Operator	97	0.5

Philip-Carey Plant #20
 Cincinnati, Ohio
 Survey Date: July, 1971
 January 10, 1972
 Page 4

OPERATION and JOB	SAMPLE #	PERSONAL SAMPLE CONC. FIBERS >6µ/ml
530 - Finishing		
Rotary Cutter Operator	54	4.2
Rotary Cutter Operator	68	0.4
Rotary Cutter Operator	69	0.8
Rotary Cutter Operator	98	1.4
Rotary Cutter Operator	100	0.3
Saw Operator	56	0.4
Saw Operator	70	0.3
Saw Operator	155	0.1
Saw Operator	187	0.5
Saw Operator	188	0.6
Saw Operator	190	0.4
540 - Packing		
Crater	53	0.4
Crater	147	1.6
ASBESTOS PAPER		
580 - Asbestos Mixing		
Fiber Feeder	160	15.5
Fiberator	29	0.2
Fiberator	65	0.4
Fiberator	66	0.2
Beaterman	28	13.7
Beaterman	30	0.3
Beaterman	95	0.4
Beaterman	164	0.4
Forklift Operator	73	0.8
Forklift Operator	74	0.1
580 - Paper Making		
Paper Machine Operator	42	0.1
Paper Machine Operator	44	0.2
Paper Machine Operator	46	0.1
Paper Machine Operator	50	0.1
Paper Machine Operator	52	0.5

Phillip-Carey Plant #20
 Cincinnati, Ohio
 Survey Date: July, 1971
 January 10, 1972
 Page 5

OPERATION and JOB	SAMPLE #	PERSONAL SAMPLE CONC. FIBERS >5µ/ml
580 - Paper Making (continued)		
Paper Machine Operator	58	0.5
Paper Machine Operator	59	0.5
Paper Machine Operator	77	0.2
Paper Machine Operator	85	0.4
Paper Machine Operator	86	0.1
Paper Machine Operator	87	0.0
Paper Machine Operator	88	0.2
Paper Machine Operator	89	1.2
Paper Machine Operator	167	0.3
Paper Machine Operator	168	0.5
Paper Roller	45	0.0
Paper Roller	57	0.2
Paper Roller	60	0.8
Paper Roller	166	0.9
Paper Roller	179	0.0
Roll Header	47	0.4
Roll Header	48	1.1
Roll Header	51	0.3
Roll Header	79	0.1
Roll Header	83	0.3
Rotary Cutter	55	0.3
Production Helper	49	0.3
Production Helper	78	0.4
590 - Miscellaneous		
Millwright	63	0.6
Millwright	93	0.3
Millwright	163	0.1
Mechanic	84	0.1
Mechanic	94	0.1
Pipe Fitter	26	10.3
Pipe Fitter	27	5.8
Janitor	65	0.1
Janitor	162	0.1
Production Helper	80	0.2
Production Helper	81	0.0
Production Helper	90	0.4
Production Helper	91	0.5

Phillip-Carey Plant #20
 Cincinnati, Ohio
 Survey Date: July 1971
 January 10, 1972
 Page 6

OPERATION and JOB	SAMPLE #	PERSONAL SAMPLE CONC. FIBERS >5μ/ml
ASBESTOS - ASPHALT MIX		
610 - Mixing		
Paint Maker	104	1.8
Paint Maker	191	0.2
Paint Filler	101	0.4
Paint Filler	102	0.2
Paint Filler	103	0.2
Paint Filler	105	0.2
Paint Filler	192	0.5
Paint Filler	193	0.1
ASBESTOS - ASPHALT JOINTING BOARD		
600 - 620 Mixing and Forming		
Mixer Operator	132	4.4
Mixer Operator	202	17.6
Mixer Operator	210	0.2
Shredder Operator	134	2.4
Shredder Operator	135	4.2
Shredder Operator	211	4.3
Jointing Machine Operator	117	0.1
Jointing Machine Operator	118	0.3
Jointing Machine Operator	196	0.4
Jointing Machine Operator	198	0.2
Jointing Machine Operator	201	0.5
Jointing Machine Operator	205	0.3
Coater	121	0.2
Coater	125	3.3
Coater	197	0.9
Coater	208	0.2
Coater	209	1.3
630 - Finishing		
Cutter Operator	114	0.5
Cutter Operator	122	0.4
Cutter Operator	131	0.3
Cutter Operator	213	0.1
Cutter Operator	216	0.4

Philip-Carey Plant #20
 Cincinnati, Ohio
 Survey Date: July 1971
 January 10, 1972
 Page 7

OPERATION and JOB	SAMPLE #	PERSONAL SAMPLE CONC. FIBERS >5μ/ml
630 - Finishing (continued)		
Blinder Operator	126	0.5
Production Helper	107	0.1
Production Helper	110	0.5
Production Helper	111	0.3
Production Helper	112	0.2
Production Helper	113	0.8
Production Helper	123	0.1
Production Helper	124	0.3
Production Helper	127	0.3
Production Helper	129	2.5
Production Helper	130	0.3
640 - Inspection and Packing		
Label Machine Operator	194	0.5
Packer	195	0.4
Packer	203	0.8
Forklift Operator	109	0.5
Forklift Operator	215	0.1
650 - Miscellaneous		
Millwright	116	1.2
Millwright	128	0.3
Millwright	206	0.3
Millwright	207	0.4
Janitor	115	0.5
Janitor	214	1.7
Production Relief	108	1.8
Production Relief	199	0.3

JM DEMENT

cc: Readers
 Notations
 Plans