

FACE FACTS

Fatality Assessment & Control Evaluation

**Not following lockout/tagout procedures
can be fatal.**



A food production worker died after suffering a deep cut to his neck from a steel blade on a dough machine. On the day of the incident, the victim and a co-worker were assigned to clean the dough machine. The victim turned off the machine and locked the main power switch, but missed setting one of the three blade control switches to its lockout position. As the victim was cleaning a hopper above the blade, the co-worker asked him for his key to unlock the main power switch of the dough machine. The victim handed the key to the co-worker who turned on the machine. This caused the dough blade to go through its automatic cutting cycle, fatally injuring the victim. (Case Report: 02NY096)

HOW CAN THIS BE PREVENTED?

- ▶ Provide employee training to ensure workers understand lockout/tagout programs.
- ▶ Conduct periodic inspections to ensure lockout/tagout procedures are followed.
- ▶ Modify cleaning procedures to avoid placing workers' bodies into points of operation.
- ▶ Install interlocks to eliminate possible human errors during machine maintenance and sanitation.

The Fatality Assessment and Control Evaluation (FACE) program, in cooperation with the National Institute for Occupational Safety and Health (NIOSH) is one of many workplace health and safety programs administered by the New York State Department of Health. Additional information about the FACE program can be obtained by contacting:

NYSDOH FACE, Bureau of Occupational Health, Flanigan Square, Room 230, 547 River Street, Troy, NY 12180
1-866-807-2130

FACE reports can be viewed on the New York State Department of Health website at: www.health.state.ny.us/nysdoh/face/face.htm



STATE OF NEW YORK DEPARTMENT OF HEALTH