

# PREVENTING EXPOSURE TO **WHOLE-BODY VIBRATION**

How vibration from heavy machinery affects operator health, and what you can do to minimize the intensity and frequency of these common events

BY **ALAN G. MAYTON AND DAN WIBLE**

**N**egative health effects of exposure to whole-body vibration are prevalent in the industrial world today, particularly in mining where heavy earth-moving equipment and off-road vehicles are necessities.

Heavy machinery produces whole-body vibration and mechanical shock exposure to equipment operators when operating on rough surfaces and under harsh conditions. This places a significant burden on the health and safety of exposed mine workers.

## **BASICS OF VIBRATION**

Whole-body vibration exposure commonly occurs when a person is in contact with a vibrating surface – for example, while sitting on a vibrating seat, standing on a vibrating floor or lying on a vibrating bed or mat. Seated people exposed to whole-body vibration are also often simultaneously exposed to local vibration of the head (i.e., from a headrest), the hands (i.e., from a steering wheel) and the feet (i.e., from the floor). Vibration may also enter the body from contact with the seat backrest.

The primary characteristics of whole-body vibration are vibration frequency,



Haul trucks and front-end wheel loaders show the highest number of injuries related to jarring/jolting and whole-body vibration.

magnitude, direction and duration. Vibration frequency is expressed as the reciprocal of the period in hertz (Hz). Magnitude is expressed as displacement, velocity or acceleration. In relation to the human body, direction is expressed in terms of vertical (head to foot), side to side (right to left) and back to chest. Duration is time interval of the exposure.

Humans are not typically exposed to vibration as a static, periodic signal in the real world. Instead, exposures include many simultaneous waves of varying frequency, magnitude, direction and duration. Therefore, the effects of whole-body vibration on the body of a mine worker are complex and can be substantial.

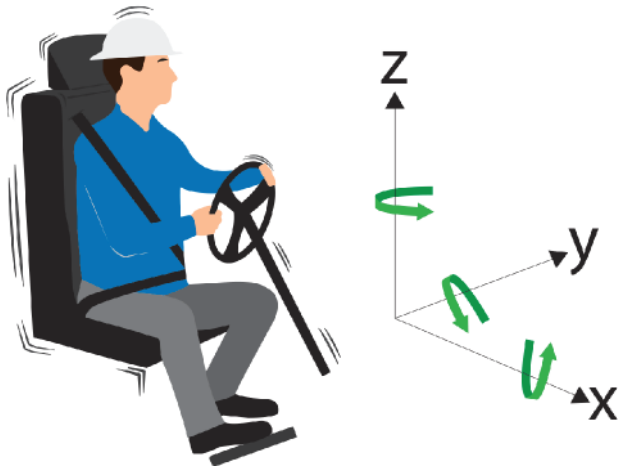
## **EFFECTS OF WHOLE-BODY VIBRATION**

Evidence shows that cumulative exposure to whole-body vibration adversely impacts the health and safety of exposed mine workers. Moreover, whole-body vibration can contribute to the development of musculoskeletal disorders of the spine among exposed workers. A significant positive association between whole-body vibration exposure and low-back pain was reported by NIOSH in a review of 19 research studies. A key finding showed a strong correlation between whole-body vibration and low-back pain in 15 of the 19 studies reviewed.

Mining equipment-induced vibration

KEVIN YANIK

# SAFETY MOBILE EQUIPMENT



An illustration exhibits vibration in three directions: vertical [z], side to side [y] and back to chest [x].

Symptoms experienced	Frequency range (Hz)
Respiration complaints	4-8
General discomfort	4-9
Abdominal pain	4-10
Chest pain	5-7
Jaw resonance	6-8
Back pain	8-12
Constant urge to urinate and defecate	10-18
Pharynx disturbances	12-15
Headache	13-20
Increased muscle tension	13-20
Speech disturbances	13-20

Source: after Magid and Coermann, 1960

includes a broad range of frequency content and varies with time, depending on such factors as equipment type, task and operator skill. Exposure to such vibration can also cause fatigue or a lowering of motor performance capacity.

Mechanical shock is an especially damaging form of whole-body vibration, since the mechanical energy is distributed over a range of frequencies. When vibration caused by shock is transmitted to a person at the natural resonant frequencies of the individual body parts or the body overall, amplifying resonance occurs. This effect causes body parts or the entire body to vibrate at a magnitude even greater than the applied vibratory force.

The frequency range considered important for whole-body vibration is 0.5 to 80 Hz. A conventional bulldozer seat can show amplification of vibration magnitude between 3 and 7 Hz in the vertical (Z-axis) direction, from 2 to 20 Hz in the back to chest (X-axis) direction, and 4 to 15 Hz in the side to side (Y-axis) direction.

## MSHA INJURY STATS ON WHOLE-BODY VIBRATION

Injury statistics from the Mine Safety & Health Administration reveal important information relative to whole-body vibration. Between 2012 and 2016, surface

mines and quarries reported a total of 523 non-fatal days lost injuries and no-days-lost injuries related to the back, neck and head in the surface metal/nonmetal industry. These included cases with accident types of struck against a stationary object and struck against a moving object.

Eighty-three percent (434) were non-fatal days lost. Metal operations reported the highest percentage at 39.8 percent of the 523 non-fatal days lost and no-days-lost total injuries; stone operations reported the second highest percentage at 35.2 percent; and sand and gravel operations at 13.6 percent.

Haul trucks, front-end wheel loaders and bulldozers show the highest number of injuries related to jarring/jolting and whole-body vibration: 330, 129 and 39, respectively. The body part most affected relative to these injuries was the back (426) and secondarily the neck (88). These injuries can be characterized generally as sprains and strains, which can result in costly injury claims.

Using the Safety Pays in Mining website, the median cost per claim for a sprained back is estimated at \$1,400 and could range from \$540 to \$31,800, with an average cost of \$8,700. Similarly, the median cost per claim of a sprained neck is estimated at \$1,700 and could range from \$680 to

\$26,100, with an average cost of \$18,000.

Typical incidents of jarring and jolting were caused by running over rocks, ruts or potholes, running into other mobile machinery or equipment, being struck by other machinery and equipment rollovers.

## WAYS TO REDUCE WHOLE-BODY VIBRATION EXPOSURE

Researchers have identified preventive strategies to reduce vibration exposure to decrease the prevalence of musculoskeletal disorders for drivers and lower the incidence of low-back pain from whole-body vibration exposure. Various factors were identified for reducing exposure intensity, duration and the number of exposure intervals.

Investigators divided the factors into two groups: design considerations and skills and behavior. The seat and seat suspension; cabin suspension; location of the cabin; tire condition, pressure and type; load of the vehicle; and vehicle maintenance were designated as design considerations. The weight, posture and experience of the driver; seat adjustment; driving speed; track condition; working schedule; and fitness made up the skills and behavior category.

According to research findings, vibration magnitude is less for drivers who weigh more. Still, this finding only applies to

## SAFETY MOBILE EQUIPMENT

smaller vehicles, such as forklifts and taxis.

Reduced vibration exposure levels have been reported when vehicle drivers sit in a neutral or upright position with their backs in full contact with the backrest and with lumbar support. Research has also shown that driving experience can result in lower vibration levels.

Additionally, driving speed affects vibration exposure levels significantly in that increased speed results in increased vibration exposure levels. Moreover, driving speed appears to influence exposure level more so than road surface condition. Nevertheless, road surface condition does reduce vibration exposure magnitude effectively (i.e., a smooth dirt or gravel road surface in contrast to a rough road laden with potholes).

All factors combined from both categories had a lowering effect on vibration

magnitude. In comparison to the design considerations, factors associated with the skills and behavior category were highlighted as a preferred option for mine and quarry managers and safety personnel to explore in the short term. These factors are generally less costly, more easily implemented and may provide a better option for short-term planning.

On the other hand, design consideration factors may be better suited to the long-term interests and planning of a quarry operation.

Ideally, a successful intervention program that lowers exposures would include elements from both the design considerations and skills and behavior categories. Moreover, an intervention program has a greater likelihood of success if the scope and focus is limited to a specific group of drivers or a single driver or operator.

The development and implementation of effective intervention programs is necessary to curtail the incidence of low back pain and other struck by/against injuries in drivers and operators exposed to whole-body vibration. Evaluating these programs in relation to both design considerations and skills and behavior is key to their success. **P&Q**

Alan G. Mayton is mining engineer at the National Institute for Occupational Safety & Health (NIOSH), and Dan Wible is safety director at Allegheny Mineral Corp. Note: The findings and conclusions in this article are those of the authors and do not necessarily represent the official position of the National Institute for Occupational Safety and Health, Centers for Disease Control and Prevention. Mention of any company or product does not constitute endorsement by NIOSH.

SAVE  
THE  
DATE!

# PIT&QUARRY

## Hall of Fame

PIT&QUARRY  
Hall of  
Fame  
2019

With the support of

NSSGA NATIONAL STONE, SAND  
& GRAVEL ASSOCIATION

Monday, February 11, 2019 • Indianapolis, IN

**Pit & Quarry is proud to host this annual black-tie gala to celebrate industry pioneers and honor their accomplishments**

We hope you'll join us and celebrate the visionaries that helped make our industry what it is today. Tickets are \$100 each, and include your dinner and drinks for the evening—*quantities are limited, so don't wait!*

**Purchase your tickets online at [pqhalloffame2019.eventbrite.com](http://pqhalloffame2019.eventbrite.com)**

*Partnership opportunities available.*

Contact Rob Fulop @ 216-706-3741 or Dino Vitanza @ 216-706-3744.

**[PitandQuarryHallofFame.com](http://PitandQuarryHallofFame.com)**

THE AUTHORITY ON EQUIPMENT & TECHNOLOGY

# PIT & QUARRY

## BLASTING MECHANICS

Revisiting explosive concepts  
from a half-century ago that  
changed operations forever

### PIT & QUARRY *Hall of Fame*



Fisher



Freissle



Sidney



Tyler

### 2019 INDUCTEE PROFILES



SHOW PREVIEWS: AGG1,  
NSSGA CONVENTION

PULLOUT SUPPLEMENT:  
SCREENING TECH