

RESULTS OF U.S.P.H.S. AIR SAMPLES

RAYBESTOS-MANHATTAN
Manheim, Pennsylvania

December, 1970

RESULTS OF USPHS AIR SAMPLES
TAKEN
DECEMBER 1970
AT
RAYBESTOS - MANHATTAN
MANHEIM, PENNSYLVANIA
PERSONAL

OPERATION AND JOB

FIBERS >5 μ /cc

I. Textile Operations

Fiber Preparation

Willow Operator	8.8
Condensor Operator	13.2

Carding

Card Tender	1.4
Card Tender	2.3
Card Tender	4.3
Card Tender	5.1
Card Tender	8.5
Card Tender	11.4
Card Tender	3.4
Card Tender	14.5
Stocker	10.1
Stocker	4.7
Stocker	13.7
Fixer - Card Room	1.4
Card Inspector	2.7
Cotton Card Operator	2.5

Spinning

Spinner	7.7
Spinner	4.3
Spinner	9.5
Spinner	4.1
Spinner	6.4
Spinner	9.1

Raybestos - Manhattan
Manheim, Pennsylvania
Air Samples - December 1970
October 7, 1971
Page 2

OPERATION AND JOB

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I. Textile Operations (continued)

Twisting

Twister (Speeder)	5.4
Twister	1.8
Twister	2.5
Twister	8.0
Twister	3.9
Twister	2.5
Twister	1.2
Yarn Collector	0.2

Winding

Winder	0.6
Winder	3.4
Winder	3.5
Scales Clerk	0.9
Spool Packer	1.6

Weaving

Cloth Weaver	0.7
Cloth Weaver	3.9
Cloth Weaver	5.2
Cloth Weaver	2.6
Cloth Weaver	2.2
Cloth Weaver	6.6
Cloth Weaver	7.8
Cloth Weaver	5.0
Cloth Weaver	7.6
Slubber	6.7
Slubber	4.3
Creeler	5.4

Finishing

Cloth Drier	5.6
Shipping Clerk	1.0
Shipping Clerk	1.0

Miscellaneous

Sweeper	3.2
Wheelabrator Operator	16.2

Raybestos - Manhattan
Manheim, Pennsylvania
Air Samples - December 1970
October 7, 1971
Page 3

OPERATION AND JOB

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II. Friction Operations

Mixing, Coating and Extruding

Mixer Operator	---
Mixer Operator	4.5
Mixer Operator	6.1
Mixer Operator	---

Forming

Chevron Winder	0.3
Chevron Winder	0.3
Chevron Winder	0.3
Chevron Winder	0.1
Slitter Operator	0.4
Bender Operator	1.7

Hot Pressing

Hot Press Operator	1.5
Hot Press Operator	0.3
Hot Press Operator	0.1
Hot Press Operator	0.7
Hot Press Operator	0.2
Hot Press Operator	0.3
Hot Press Operator	0.6

Baking

Form Fitter	0.6
Loader	0.1

Grinding and Sanding

Blandchard Operator	1.5
Blandchard Operator	2.8
OD Grinder	0.5
Grinder	0.1
Grinder	0.9
Wheelabrator	0.9
Wheelabrator	0.6
Sander	1.7
Sander	1.9
Buffer	0.1

Raybestos - Manhattan
Manheim, Pennsylvania
Air Samples - December 1970
October 7, 1971
Page 4

OPERATION AND JOB

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II. Friction Operations (continued)

Cutting and Drilling

Hand Drill Operator	2.6
Hand Drill Operator	3.3
Drill Press Operator	14.2
Drill Press Operator	5.1
Drill Press Operator	1.2
Auto Drill Operator	0.4
Slip Spindle Drill Operator	12.8
Slip Spindle Drill Operator	4.2
Grove Machine Operator	0.5
Grove Machine Operator	0.7
Cutter	1.0
Cutter	1.8

Bonding and Riveting

Rivetor	0.3
Rivetor	1.5
Bonder	0.8
Bonder	8.7

Inspection and Packing

Inspector	4.4
Inspector	2.1
Inspector	9.9
Inspector	5.1
Inspector	7.8
Inspector	1.8
Inspector	1.1
Inspector	0.7
Packer	0.1
Packer	0.1
Packer	0.7
Shipping Clerk	0.3
Machine Brander	8.5

Raybestos - Manhattan
Manheim, Pennsylvania
Air Samples - December 1970
October 7, 1971
Page 5

OPERATION AND JOB

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II. Friction Operations (continued)

Miscellaneous

Quality Control Technician	6.4
Stocker	6.4
Stocker	0.8
Stocker	1.0
Inbound Checker	0.6
Mechanic	1.6
Warehouseman	0.5
Foreman	0.1
Clicker Press Operator	2.1

NOTES FOR FRICTION OPERATION

' Filters too heavy with background dust to get an accurate count

III. Packing Operations

Braiding

Braider	0.1
Braider	0.1
Braider	0.4
Braider	0.4
Braider	0.3

Mixing and Calendering

Preform Dipper	0.1
Preform Cutter	0.3
Weigher	0.3

Coating

Fabric Coater	0.6
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Raybestos - Manhattan
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Air Samples - December 1970
October 7, 1971
Page 6

OPERATION AND JOB

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III. Packing Operations (continued)

Forming

Hose Machine Operator	0.4
Hose Machine Operator	0.5
Spiral Winder	0.1
Packing Maker	0.3
Preformer (Rings)	0.1
Preformer (Rings)	0.1
Mold Operator	5.5
Mold Operator	3.7
Mold Maintenance	0.9

Cutting and Trimming

Ring Trimmer	0.1
Fabric Cutter	0.2
Spiral and Ring Trimmer	0.2
Band Saw Operator	0.7
Punch Press Operator	2.4
Micro Grinder Operator	1.5
ID & OD Grinder Operator	5.5
Micro Grinder Helper	1.8

Weaving

Weaver	15.1
Weaver	16.8
Weaver	18.9
Weaver	3.7
Creeler	13.4

Inspecting

Inspector	1.0
Inspector	0.7